

# Lenze

*Manual*

IEC 61131-3

*inside*

***Global Drive  
PLC Developer Studio***



***Global Drive***

***9300 Servo PLC***

This documentation applies to the following Lenze PLC devices:

	Type designation	As from hardware version	As from software version
<b>9300 Servo PLC</b>	EVS93XX-xI	7A	8.0
<b>9300 Servo PLC</b>	EVS93XX-xT	7A	8.0

### What's new?

Version	Changes
1.4 07/2000	Revised edition for the 9300 Servo PLC as of software version V1.0
2.0 07/2001	Revised edition for the 9300 Servo PLC as of software version V2.0
3.0 01/2003	Revised edition for the 9300 Servo PLC as of software version V6.0
4.0/4.1 08/2006	Revised edition for the 9300 Servo PLC as of software version V7.0
5.0 10/2010	Revised edition for the 9300 Servo PLC as of software version V8.0

### Important note:

The software is supplied to the user as described in this document. Any risks resulting from its quality or use remain the responsibility of the user. The user must provide all safety measures protecting against possible maloperation.

We do not take any liability for direct or indirect damage, e.g. profit loss, order loss or any loss regarding business.

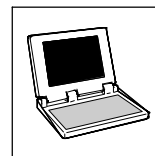
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All information given in this documentation has been carefully selected and tested for compliance with the hardware and software described. Nevertheless, discrepancies cannot be ruled out. We do not accept any responsibility or liability for any damage that may occur. Required correction will be included in updates of this documentation.

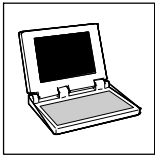
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Version 5.0 10/2010



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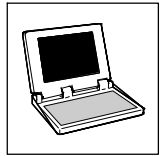
See "System bus (CAN) for Lenze PLCs" Manual.



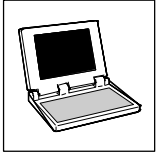
# 9300 Servo PLC

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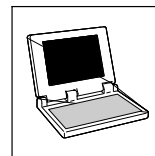


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# **9300 Servo PLC**

## **Contents**



# 1 Preface and general information

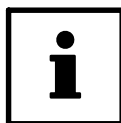
## 1.1 About this Manual

This Manual describes the system block functions which can be selected and parameterised in the control configuration of the **Drive PLC Developer Studio (DDS)** for **9300 Servo PLC**.

### 1.1.1 Conventions used in this Manual

This Manual uses the following conventions to distinguish between different types of information:

Information type	Distinction (in text)	Example
System block name	<b>bold</b>	The SB <b>DIGITAL_IO...</b>
System (block) variable identifier	<i>italics</i>	The input <i>DIGIN_bln1_b...</i>



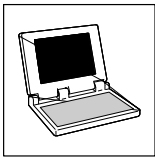
#### Tip!

Information about the conventions used for variable names of Lenze system blocks, function blocks and functions can be obtained from the appendix of the DDS online documentation "Introduction into IEC 61131-3 programming". The conventions ensure universal and uniform naming and support the readability of PLC programs.

### 1.1.2 System block descriptions

All system block descriptions given in this Manual have the same structure:



	①	Headline with SB identifier
	②	SB function and node number
	③	Short description of the SB and its most important features
	④	System block chart including all corresponding variables <ul style="list-style-type: none"> <li>• Input variables</li> <li>• Output variables</li> </ul>
	⑤	Table giving information about input and output variables: <ul style="list-style-type: none"> <li>• Identifier</li> <li>• Data type</li> <li>• Signal type</li> <li>• Address</li> <li>• Display code</li> <li>• Display format</li> <li>• Info</li> </ul>
	⑥	Detailed SB description



# 9300 Servo PLC

## Preface and general information

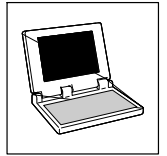
### 1.1.3 Pictographs in this Manual

	Pictographs used	Signal words	
Warning of material damage		Stop!	Warns of <b>potential damage to material</b> . Possible consequences if disregarded: Damage of the PLC or its environment.
More notes		Tip! Note!	Indicates a tip or note.

### 1.1.4 Terminology used

Term	In this Manual used for
AIF	Automation interface
DDS	Drive PLC Developer Studio
FIF	Function interface
GDC	Global Drive Control (parameter setting program from Lenze)
SB	System block
System bus	System bus (CAN): Lenze standard bus system similar to <i>CANopen</i>





## 1.2 System block introduction

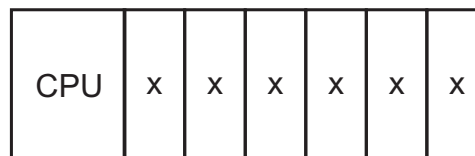
For a long time, Lenze has followed the principle of describing controller functions with the aid of function blocks (FBs). This principle can also be found in the IEC 61131-3 standard.

- Functions which can be used as software functions in projects are stored in function libraries as **function blocks or functions**.
- In addition, quasi-hardware functions are available as **system blocks (SBs)**.

### 1.2.1 System block principle

The system-block principle can be explained by means of a PLC system in a rack:

- The rack contains the CPU, digital I/Os, analog I/Os, counter card, positioning card, etc. as additional cards:



x = Additional cards

- The CPU can directly access the additional cards and process the resulting information.
- Additional cards have fixed addresses for access.



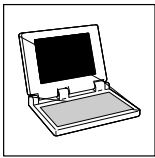
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**With Lenze PLC controllers, system blocks can be compared with these additional cards!**

**System blocks are special (hardware) function blocks permanently integrated into the run-time system of the PLC.**

---

- SBs can address real hardware.
- SBs are assigned/identified through so-called node numbers. (□ 1-4)
- SB inputs and outputs are accessed via system variables or absolute memory addresses. (□ 1-5)
- Inputs/outputs are always classified from the program's point of view. (□ 1-6)
- Required SBs must be explicitly linked to the project via the control configuration of DDS. (□ 1-7)



# 9300 Servo PLC

## Preface and general information

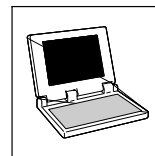
### 1.2.2 Node numbers

The system blocks of the **9300 Servo PLC** carry the following node numbers:

Node number	System block	Notes
1	DIGITAL_IO	Digital inputs/outputs
11	ANALOG1_IO	Analog inputs/outputs 1
12	ANALOG2_IO	Analog inputs/outputs 2
21	DFIN_IO_DigitalFrequency	Digital frequency input
22	DFOUT_IO_DigitalFrequency	Digital frequency output
31	CAN1_IO	System bus (CAN) <sup>1</sup>
32	CAN2_IO	
33	CAN3_IO	
41	AIF1_IO_AutomationInterface	Automation interface
42	AIF2_IO_AutomationInterface	
43	AIF3_IO_AutomationInterface	
51	STATEBUS_IO	State bus
60	OSC_Oscilloscope	Oscilloscope function
101	CAN_Management	System bus (CAN) management <sup>1</sup>
102	CAN_Synchronization	System bus (CAN) synchronisation <sup>1</sup>
121	DCTRL_DriveControl	Device control
131	MCTRL_MotorControl	Motor control
141	FCODE_FreeCodes	Free codes
151	SYSTEM_FLAGS	System flags
161	AIF_IO_Management	Automation interface management
171	VAR_PERSISTENT	Persistent variables
181	MCTRL_AUX_HighResFeedback	High-resolution encoder signal

<sup>1</sup> SBs for system bus (CAN) are described in the "System bus (CAN) for Lenze PLC devices" manual.

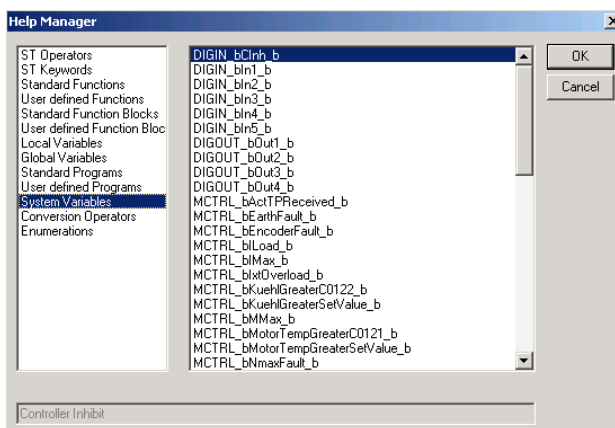
The node number is part of the absolute SB address (see chapter 2). (□ 1-5)



### 1.2.3 Access via system variables

You can use the system variables of a system block in your project after the system block has been integrated into the control configuration of the DDS.

- Open the input assistance in the DDS editors via <F2> to get a listing of all available system variables:



- This Manual lists the system variables in the table for the corresponding system block:

Variable	Data type	Signal type	Address	Display code	Display format	Note
DIGIN_bIn1_b	Bool	Binary	%IX1.0.0	C0443/1	bin	
...			...	...		
DIGIN_bIn8_b			%IX1.0.7	C0443/8		

Example: Table with SB DIGITAL\_IO inputs of the Drive PLC

### 1.2.4 Access via absolute addresses

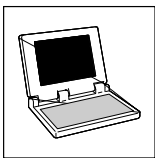
System block inputs and outputs can also be accessed via absolute addresses according to the IEC61131-3 standard:

For inputs use:	For outputs use:	
%IXa.b.c	%QXa.b.c	a = node number b = word address c = bit address

- This Manual lists the absolute addresses in the table for the corresponding system block:

Variable	Data type	Signal type	Address	Display code	Display format	Note
DIGIN_bIn1_b	Bool	Binary	%IX1.0.0	C0443/1	bin	
...			...	...		
DIGIN_bIn8_b			%IX1.0.7	C0443/8		

Example: Table with SB DIGITAL\_IO inputs of the Drive PLC



# 9300 Servo PLC

## Preface and general information

### 1.2.5 Definition of inputs/outputs

The application program is connected with the hardware by linking system blocks with program organisation units (POUs):

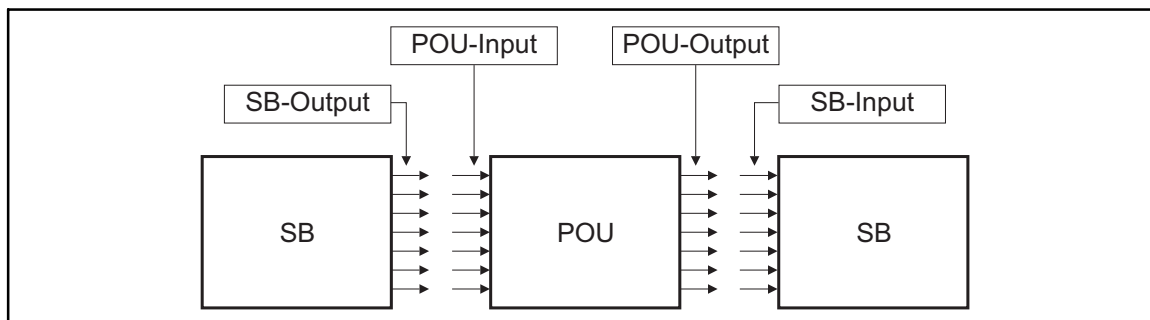


Fig. 1-1 Principle: Linking of system blocks with a program organisation unit (POU)



#### Tip!

Inputs and outputs are always classified from the program's point of view.

- Logic SB inputs are hardware outputs of the PLC.
- Logic SB outputs are hardware inputs of the PLC.

#### Example: System block DIGITAL\_IO of the 9300 Servo PLC

If you want to use the digital input 1 and the digital output 1 of the **9300 Servo PLC**, proceed as follows:

1. Link the SB **DIGITAL\_IO** explicitly with the DDS control configuration. ( 1-7)
2. Access to digital input 1:  
Assign the system variable *DIGIN\_bIn1\_b* to a POU input.
3. Access to digital output 1:  
Assign the system variable *DIGOUT\_bOut1\_b* to a POU output.

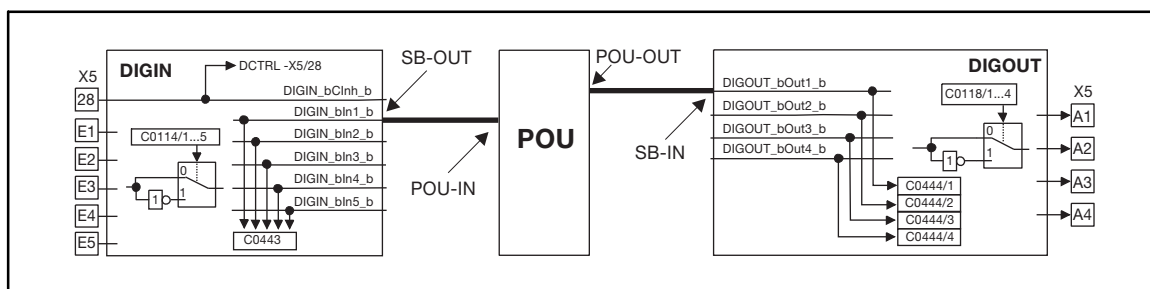
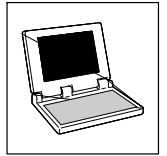


Fig. 1-2 Principle: Linking of the 9300 Servo PLC system block DIGITAL\_IO with a POU



#### Tip!

According to the IEC61131-3 standard, only one copy of the digital input 1 and the digital output 1 may be transferred.



### 1.2.6 Linking of system blocks with DDS

The system blocks required must be explicitly linked to the project via the control configuration of the DDS.

- The control configuration is placed as an object in the **Resources** tab in the *Object organiser*.
- The control configuration lists all inputs and outputs including the identifiers of the corresponding I/O variable, the absolute address and the data type of the I/O variable for every linked SB.

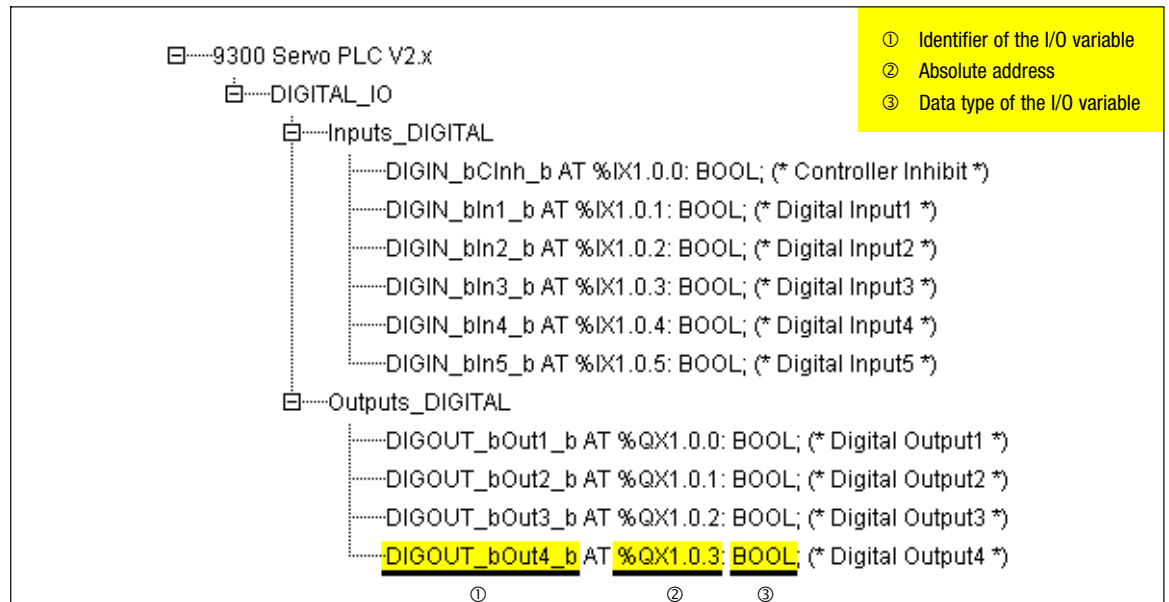


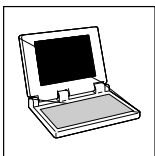
Fig. 1-3

Example: Control configuration for 9300 Servo PLC with linked SB DIGITAL\_IO



#### Tip!

The control configuration provides a context menu for adding and deleting SBs which can be activated via the right mouse key.



# 9300 Servo PLC

## Preface and general information

### 1.2.7 Signal types and scalings

Most inputs and outputs of Lenze function blocks/system blocks can be assigned to a certain signal type. We distinguish between digital, analog, position and speed signals.

The identifier of the corresponding input/output variable has an ending (starting with an underscore). It indicates the signal type.

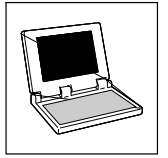
Signal type	Ending	Memory space	Scaling (external value = internal value)	Previous identification
Analog	_a (analog)	16 bits	100 % = 16384	○
Digital	_b (binary)	8 bits	0 = FALSE; 1 = TRUE	□
Phase difference or speed	_v (velocity)	16 bits	15000 rpm = 16384	△
<ul style="list-style-type: none"> <li>Phase difference/speed ref. to 1 ms</li> <li>Scaling example:           <math display="block">\text{Speed (on motor side)} = 15000 \text{ [rpm]} = \frac{15000}{60 \text{ [s]}}</math> <math display="block">1 \text{ motor revolution} = 65536 \text{ [inc]}</math> <math display="block">\text{Variable value (..._v)} = \frac{15000}{60 \text{ [s]}} \cdot 65536 \text{ [inc]} = \frac{15000}{60000 \text{ [ms]}} \cdot 65536 \text{ [inc]} = 16384 \left[ \frac{\text{inc}}{\text{ms}} \right]</math> </li> </ul>				
Phase-angle or position	_p (position)	32 bits	1 motor revolution = 65536	▲
<p>① Direction (0 = clockwise rotation; 1 = counter-clockwise rotation)          ② No. of motor revolutions (0 ... 32767)          ③ Phase angle or position (0 ... 65535)</p>				



### Note!

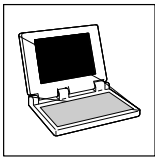
Due to their scaling, analog signals have an asymmetrical resolution range (-200 % ... +199.99 %):

<b>External value:</b>	-200 %	-100 %	0	+100 %	+199.99 %
<b>Internal value:</b>	-32768	-16384	0	+16384	+32767



## **2 System blocks**

The following sections inform about the system blocks of the basic unit.



# 9300 Servo PLC

## System blocks

AIF1\_IO\_AutomationInterface (node number 41)

## 2.1 AIF1\_IO\_AutomationInterface (node number 41)

### 2.1.1 Inputs\_AIF1

This SB is used as an interface for input signals (e.g. setpoints/actual values) from attached fieldbus modules (e.g. INTERBUS, PROFIBUS-DP).

- The process image is
  - created in the cyclic task in a fixed time interval of 10 ms.
  - created in an interval task within the time set for this task.
  - read at the beginning of the task and written at its end.



### Tip!

Please observe the Operating Instructions for the attached fieldbus module.

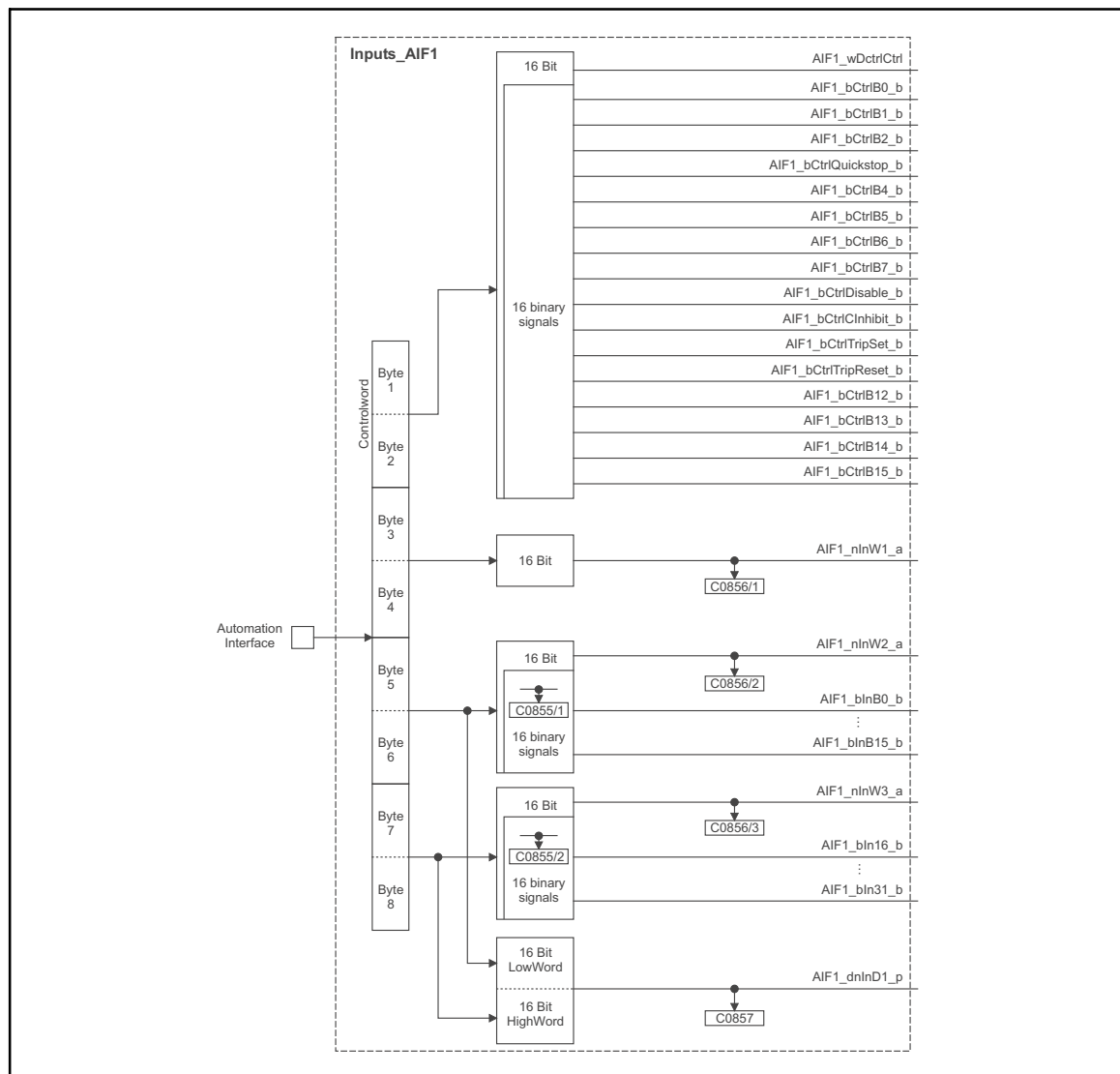
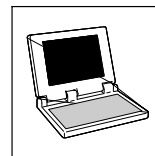


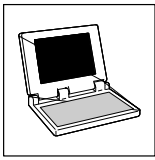
Fig. 2-1 Inputs\_AIF1





#### System variables

Variable	Data type	Signal type	Address	Display code	Display format	Note
AIF1_wDctrlCtrl	Word	-	%IX41.0	C0136/3	hex	
AIF1_bCtrlB0_b	Bool	Binary	%IX41.0.0	C0136/3	bin	
AIF1_bCtrlB1_b			%IX41.0.1			
AIF1_bCtrlB2_b			%IX41.0.2			
AIF1_bCtrlQuickstop_b			%IX41.0.3			
AIF1_bCtrlB4_b			%IX41.0.4			
AIF1_bCtrlB5_b			%IX41.0.5			
AIF1_bCtrlB6_b			%IX41.0.6			
AIF1_bCtrlB7_b			%IX41.0.7			
AIF1_bCtrlDisable_b			%IX41.0.8			
AIF1_bCtrlCInhibit_b			%IX41.0.9			
AIF1_bCtrlTripSet_b			%IX41.0.10			
AIF1_bCtrlTripReset_b			%IX41.0.11			
AIF1_bCtrlB12_b			%IX41.0.12			
AIF1_bCtrlB13_b			%IX41.0.13			
AIF1_bCtrlB14_b			%IX41.0.14			
AIF1_bCtrlB15_b	%IX41.0.15					
AIF1_nInW1_a	Integer	Analog	%IW41.1	C0856/1	dec [%]	
AIF1_nInW2_a			%IW41.2	C0856/2		
AIF1_nInW3_a			%IW41.3	C0856/3		
AIF1_bInB0_b	Bool	Binary	%IX41.2.0	C0855/1	hex	
...			...			
AIF1_bInB15_b			%IX41.2.15			
AIF1_bInB16_b			%IX41.3.0	C0855/2		
...			...			
AIF1_bInB31_b	%IX41.3.15					
AIF1_dInD1_p	Double integer	Position	%ID41.1	C0857	dec [inc]	



# 9300 Servo PLC

## System blocks

### AIF1\_IO\_AutomationInterface (node number 41)

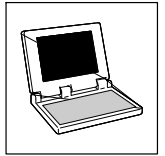
#### User data

The received 8 bytes of user data are assigned to several variables of different data types simultaneously. Thus the data can be evaluated in the PLC program as

- binary information (1 bit)
- control word/quasi-analog value (16 bits)
- phase information (32 bits)

according to the requirements.

Byte	Variable (1 bit)	Variable (16 bits)	Variable (32 bits)
1, 2	AIF1_blnB0_b AIF1_blnB1_b AIF1_blnB2_b AIF1_bCtrlQuickstop_b AIF1_blnB4_b ... AIF1_blnB7_b AIF1_bCtrlDisable_b AIF1_bCtrlInhibit_b AIF1_bCtrlTripSet_b AIF1_bCtrlTripReset_b AIF1_blnB12_b ... AIF1_blnB15_b	AIF1_wDctrlCtrl	
<b>Notes:</b>	<b>Drive PLC:</b> All variables assigned to byte 1/2 can be freely used in the PLC program. <b>9300 Servo PLC:</b> The assignment of the controller-internal control word to byte 1/2 is not a fixed assignment. <ul style="list-style-type: none"> <li>• Byte 1/2 can, however, be used to write the signals for the quick stop (QSP), DISABLE, CINH, TRIP-SET and TRIP-RESET functions to the SB <b>DCTRL_DriveControl</b>.               <ul style="list-style-type: none"> <li>– To do this, connect the variable <i>AIF1_wDctrlCtrl</i> with the variable <i>DCTRL_wAIF1Ctrl</i> of the SB <b>DCTRL_DriveControl</b>.</li> </ul> </li> <li>• The signals can also be read and processed via the following variables:               <ul style="list-style-type: none"> <li>– <i>AIF1_bCtrlQuickstop_b</i></li> <li>– <i>AIF1_bCtrlDisable_b</i></li> <li>– <i>AIF1_bCtrlInhibit_b</i></li> <li>– <i>AIF1_bCtrlTripSet_b</i></li> <li>– <i>AIF1_bCtrlTripReset_b</i></li> </ul> </li> </ul>		
3, 4		AIF1_nlnW1_a	
5, 6	AIF1_blnB0_b ... AIF1_blnB15_b	AIF1_nlnW2_a	AIF1_dlnD1_p
7, 8	AIF1_blnB16_b ... AIF1_blnB31_b	AIF1_nlnW3_a	



## 2.1.2 Outputs\_AIF1

This SB is used as an interface for output signals (e.g. setpoints/actual values) to attached fieldbus modules (e.g. INTERBUS, PROFIBUS-DP).

- The process image is
  - created in the cyclic task in a fixed time interval of 10 ms.
  - created in an interval task within the time set for this task.
  - read at the beginning of the task and written at its end.



### Tip!

Please observe the Operating Instructions for the attached fieldbus module.

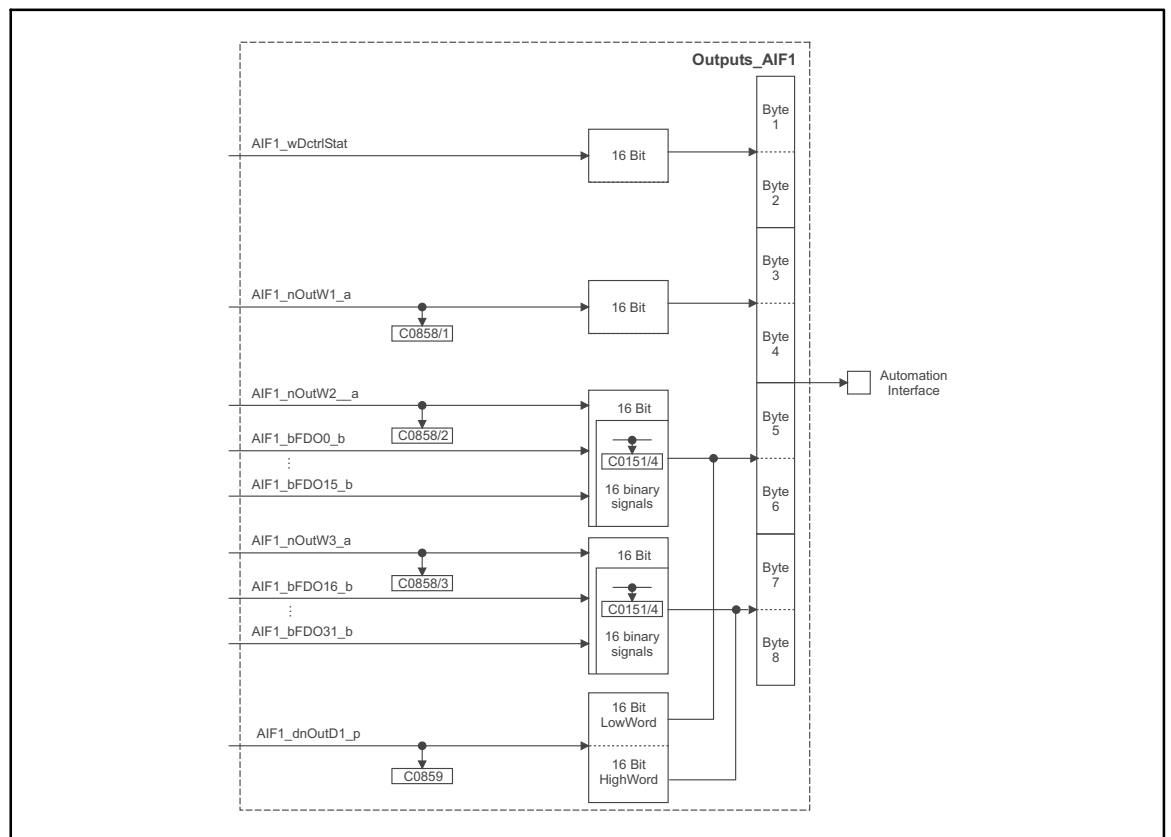
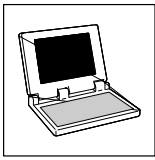


Fig. 2-2

Outputs\_AIF1



# 9300 Servo PLC

## System blocks

*AIF1\_IO\_AutomationInterface (node number 41)*

### System variables

Variable	Data type	Signal type	Address	Display code	Display format	Note
AIF1_wDctrlStat	Word	-	%QW41.0	-	-	
AIF1_nOutW1_a	Integer	Analog	%QW41.1	C0858/1	dec [%]	
AIF1_nOutW2_a			%QW41.2	C0858/2		
AIF1_nOutW3_a			%QW41.3	C0858/3		
AIF1_bFD00_b	Bool	Binary	%QX41.2.0	C0151/4	hex	Display code in hex as double word
..			...			
AIF1_bFD015_b			%QX41.2.15			
AIF1_bFD016_b			%QX41.3.0			
..	...	...	%QX41.3.15			
AIF1_dnOutD1_p	Double integer	Position	%QD41.1	C0859	dec [inc]	

### User data

The 8 bytes of user data to be sent can be written to via several variables of different data types simultaneously. Thus the data can be transferred by the PLC program as

- binary information (1 bit)
- status word/quasi-analog value (16 bits)
- phase information (32 bits)

according to the requirements.

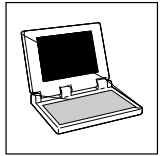
Byte	Variable (1 bit)	Variable (16 bits)	Variable (32 bits)
1, 2		AIF1_wDctrlStat	
	<b>Notes:</b> <b>Drive PLC:</b> All variables assigned to byte 1/2 can be written to by the PLC program. <b>9300 Servo PLC:</b> Bytes 1 and 2 can be used to transfer the status word from the SB <b>DCTRL_DriveControl</b> . <ul style="list-style-type: none"> <li>• To do this, connect the variable <i>DCTRL_wStat</i> of the SB <b>DCTRL_DriveControl</b> with the variable <i>AIF1_wDctrlStat</i>.</li> <li>• In addition to signals such as IMP and CINH, the SB <b>DCTRL_DriveControl</b> status word contains some freely assignable signals which can be written to via the variables <i>DCTRL_bStateB...b</i> of the SB <b>DCTRL_DriveControl</b>.</li> </ul>		
3, 4		AIF1_nOutW1_a	
5, 6	AIF1_bFD00_b ... AIF1_bFD015_b	AIF1_nOutW2_a	AIF1_dnOutD1_p
7, 8	AIF1_bFD016_b ... AIF1_bFD031_b	AIF1_nOutW3_a	



### Tip!

Avoid simultaneous overwriting via different variable types to ensure data consistency.

- Thus bytes 5 and 6 should only be written to
  - by the variable *AIF1\_dnOutD1\_p*,
  - by the variable *AIF1\_nOutW2\_a* or
  - by the variables *AIF1\_bFD00\_b ... AIF1\_bFD015\_b*.



## 2.2 AIF2\_IO\_AutomationInterface (node number 42)

### 2.2.1 Inputs\_AIF2

#### Automation interface (node number 42)

This SB is used as an interface for input signals (e.g. setpoints/actual values) from attached fieldbus modules (e.g. INTERBUS, PROFIBUS-DP).

- The process image is
  - created in the cyclic task in a fixed time interval of 10 ms.
  - created in an interval task within the time set for this task.
  - read at the beginning of the task and written at its end.



#### Tip!

Please observe the Operating Instructions for the attached fieldbus module.

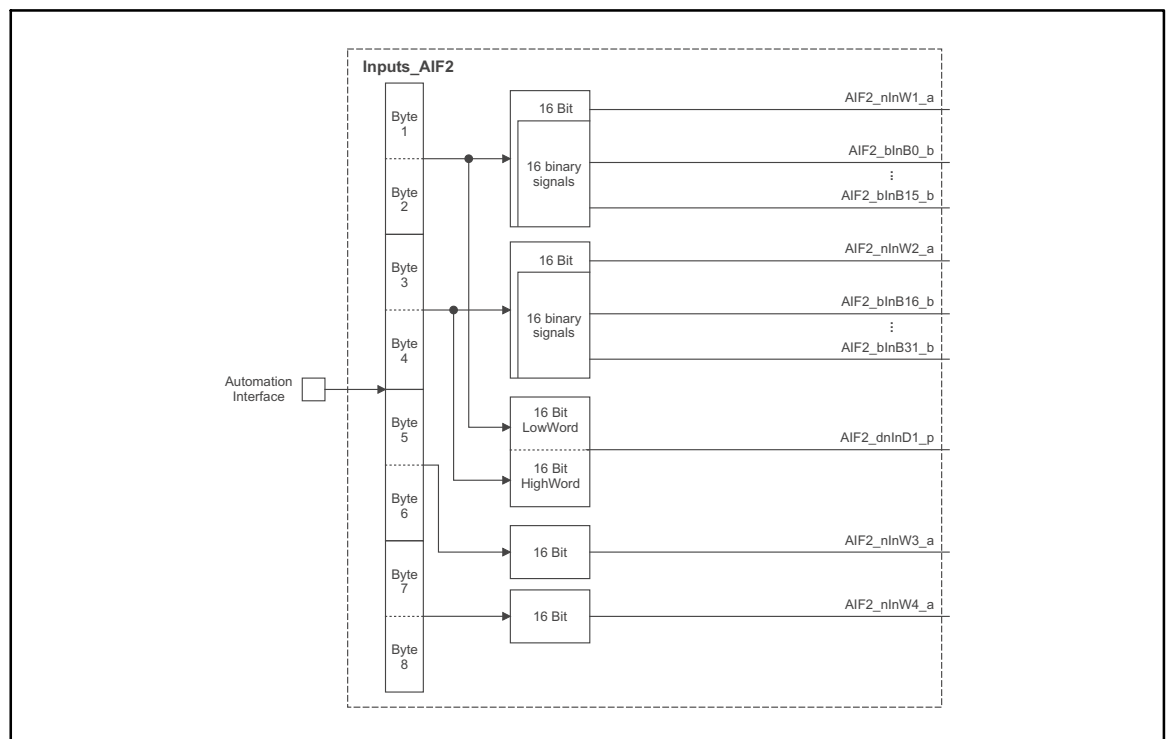
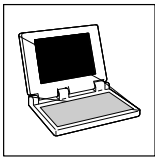


Fig. 2-3

Inputs\_AIF2



# 9300 Servo PLC

## System blocks

*AIF2\_IO\_AutomationInterface (node number 42)*

### System variables

Variable	Data type	Signal type	Address	Display code	Display format	Note
AIF2_nlnW1_a	Integer	Analog	%IW42.0			
AIF2_nlnW2_a			%IW42.1			
AIF2_nlnW3_a			%IW42.2			
AIF2_nlnW4_a			%IW42.3			
AIF2_blnB0_b	Bool	Binary	%IX42.0.0			
...			...			
AIF2_blnB15_b			%IX42.0.15			
AIF2_blnB16_b			%IX42.1.0			
...	...	...	%IX42.1.15			
AIF2_dlnD1_p	Double integer	Position	%ID42.0			

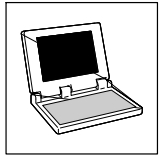
### User data

The 4 first bytes of the received 8 bytes of user data are assigned to several variables of different data types simultaneously. Thus the data can be evaluated in the PLC program as

- binary information (1 bit)
- quasi-analog value (16 bits)
- angle information (32 bits)

according to the requirements.

Byte	Variable (1 bit)	Variable (16 bits)	Variable (32 bits)
1, 2	AIF2_blnB0_b ... AIF2_blnB15_b	AIF2_nlnW1_a	AIF2_dlnD1_p
3, 4	AIF2_blnB16_b ... AIF2_blnB31_b	AIF2_nlnW2_a	
5, 6		AIF2_nlnW3_a	
7, 8		AIF2_nlnW4_a	



## 2.2.2 Outputs\_AIF2

This SB is used as an interface for output signals (e.g. setpoints/actual values) to attached fieldbus modules (e.g. INTERBUS, PROFIBUS-DP).

- The process image is
  - created in the cyclic task in a fixed time interval of 10 ms.
  - created in an interval task within the time set for this task.
  - read at the beginning of the task and written at its end.



### Tip!

Please observe the Operating Instructions for the attached fieldbus module.

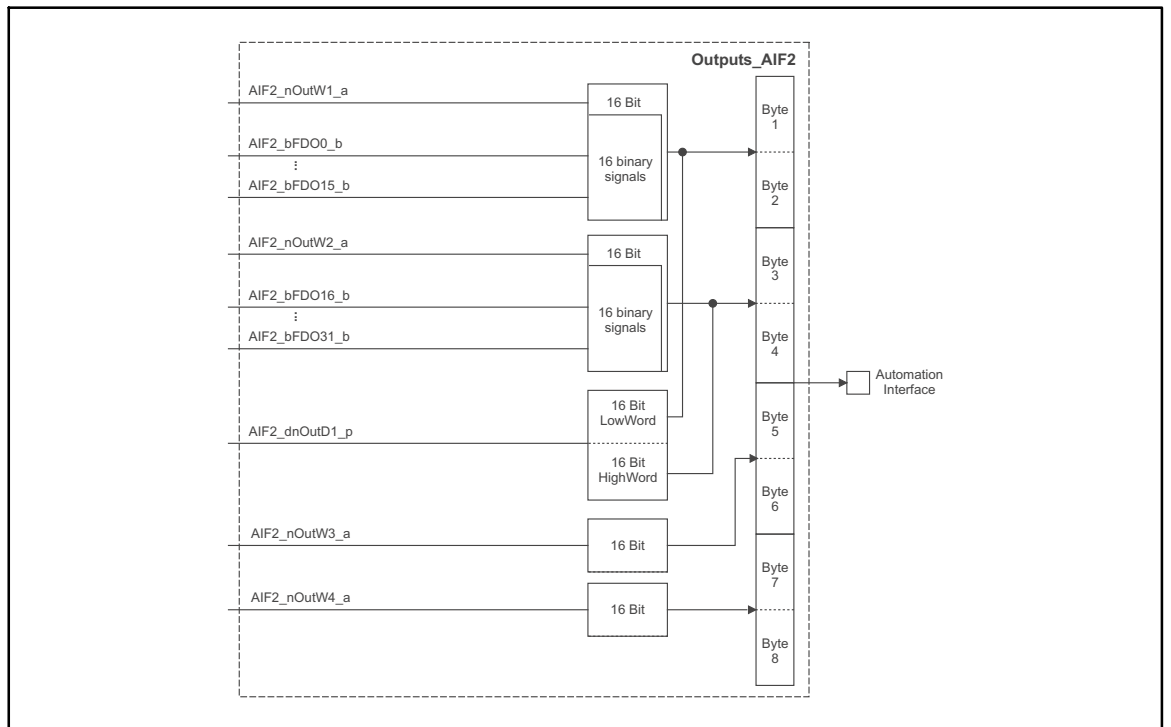
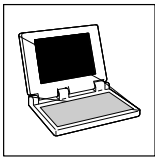


Fig. 2-4

Outputs\_AIF2



# 9300 Servo PLC

## System blocks

*AIF2\_IO\_AutomationInterface (node number 42)*

### System variables

Variable	Data type	Signal type	Address	Display code	Display format	Note
AIF2_nOutW1_a	Integer	Analog	%QW42.0			
AIF2_nOutW2_a			%QW42.1			
AIF2_nOutW3_a			%QW42.2			
AIF2_nOutW4_a			%QW42.3			
AIF2_bFD00_b	Bool	Binary	%QX42.0.0			
...			...			
AIF2_bFD015_b			%QX42.0.15			
AIF2_bFD016_b			%QX42.1.0			
...			...			
AIF2_bFD031_b			%QX42.1.15			
AIF2_dnOutD1_p	Double integer	Position	%QD42.0			

### User data

The first 4 bytes of the 8 bytes of user data to be sent can be written to via several variables of different data types at the same time. Data can therefore be transferred by the PLC program as

- binary information (1 bit)
- quasi-analog value (16 bits)
- angle information (32 bits)

according to the requirements.

Byte	Variable (1 bit)	Variable (16 bits)	Variable (32 bits)
1, 2	AIF2_bFD00_b ... AIF2_bFD015_b	AIF2_nOutW1_a	AIF2_dnOutD1_p
3, 4	AIF2_bFD016_b ... AIF2_bFD031_b	AIF2_nOutW2_a	
5, 6		AIF2_nOutW3_a	
7, 8		AIF2_nOutW4_a	

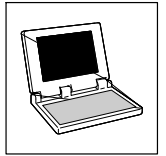


### Tip!

Avoid simultaneous overwriting via different variable types to ensure data consistency.

- Thus bytes 1 and 2 should only be written to
  - by the variable *AIF2\_dnOutD1\_p*,
  - by the variable *AIF2\_nOutW1\_a* or
  - by the variables *AIF2\_bFD00\_b ... AIF2\_bFD015\_b*.





## 2.3 AIF3\_IO\_AutomationInterface (node number 43)

### 2.3.1 Inputs\_AIF3

This SB is used as an interface for input signals (e.g. setpoints/actual values) from attached fieldbus modules (e.g. INTERBUS, PROFIBUS-DP).

- The process image is
  - created in the cyclic task in a fixed time interval of 10 ms.
  - created in an interval task within the time set for this task.
  - read at the beginning of the task and written at its end.



#### Tip!

Please observe the Operating Instructions for the attached fieldbus module.

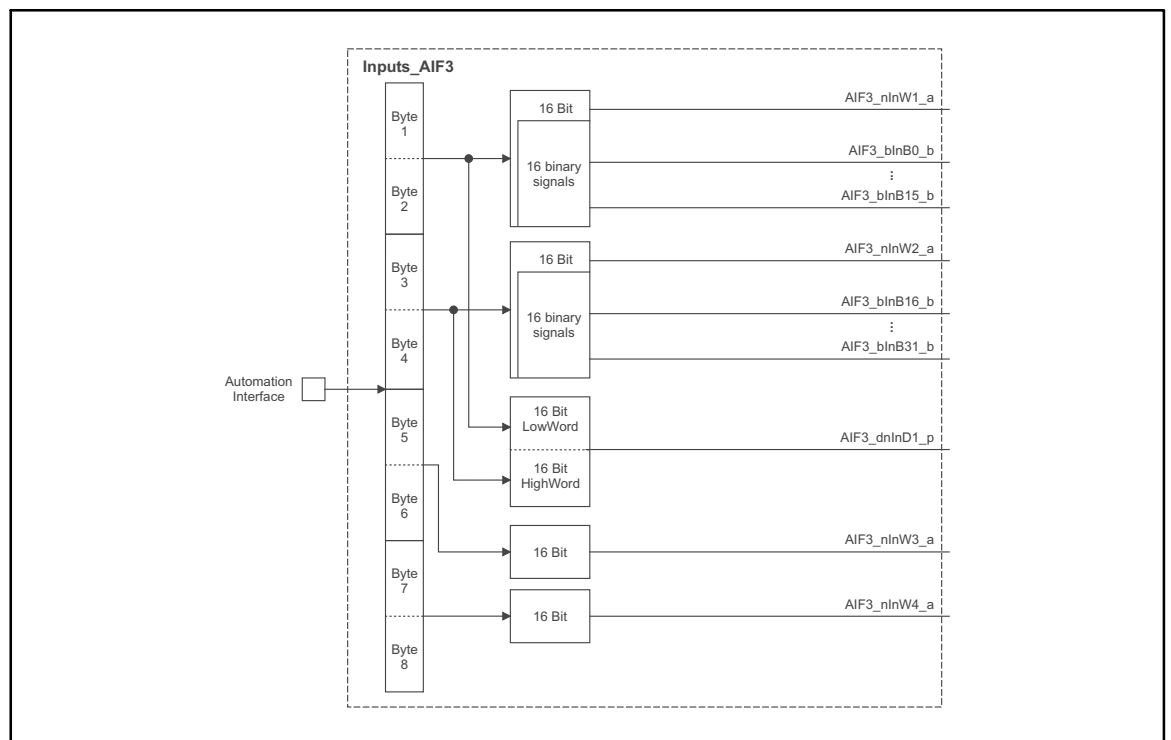
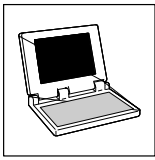


Fig. 2-5 Inputs\_AIF3



# 9300 Servo PLC

## System blocks

*AIF3\_IO\_AutomationInterface (node number 43)*

### System variables

Variable	Data type	Signal type	Address	Display code	Display format	Note
AIF3_nlnW1_a	Integer	Analog	%IW43.0			
AIF3_nlnW2_a			%IW43.1			
AIF3_nlnW3_a			%IW43.2			
AIF3_nlnW4_a			%IW43.3			
AIF3_blnB0_b	Bool	Binary	%IX43.0.0			
...			...			
AIF3_blnB15_b			%IX43.0.15			
AIF3_blnB16_b			%IX43.1.0			
...	...	...	%IX43.1.15			
AIF3_dlnD1_p	Double integer	Position	%ID43.0			

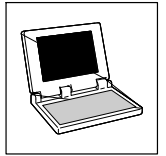
### User data

The 4 first bytes of the received 8 bytes of user data are assigned to several variables of different data types simultaneously. Thus the data can be evaluated in the PLC program as

- binary information (1 bit)
- quasi-analog value (16 bits)
- angle information (32 bits)

according to the requirements.

Byte	Variable (1 bit)	Variable (16 bits)	Variable (32 bits)
1, 2	AIF3_blnB0_b ... AIF3_blnB15_b	AIF3_nlnW1_a	AIF3_dlnD1_p
3, 4	AIF3_blnB16_b ... AIF3_blnB31_b	AIF3_nlnW2_a	
5, 6		AIF3_nlnW3_a	
7, 8		AIF3_nlnW4_a	



### 2.3.2 Outputs\_AIF3

This SB is used as an interface for output signals (e.g. setpoints/actual values) to attached fieldbus modules (e.g. INTERBUS, PROFIBUS-DP).

- The process image is
  - created in the cyclic task in a fixed time interval of 10 ms.
  - created in an interval task within the time set for this task.
  - read at the beginning of the task and written at its end.



#### Tip!

Please observe the Operating Instructions for the attached fieldbus module.

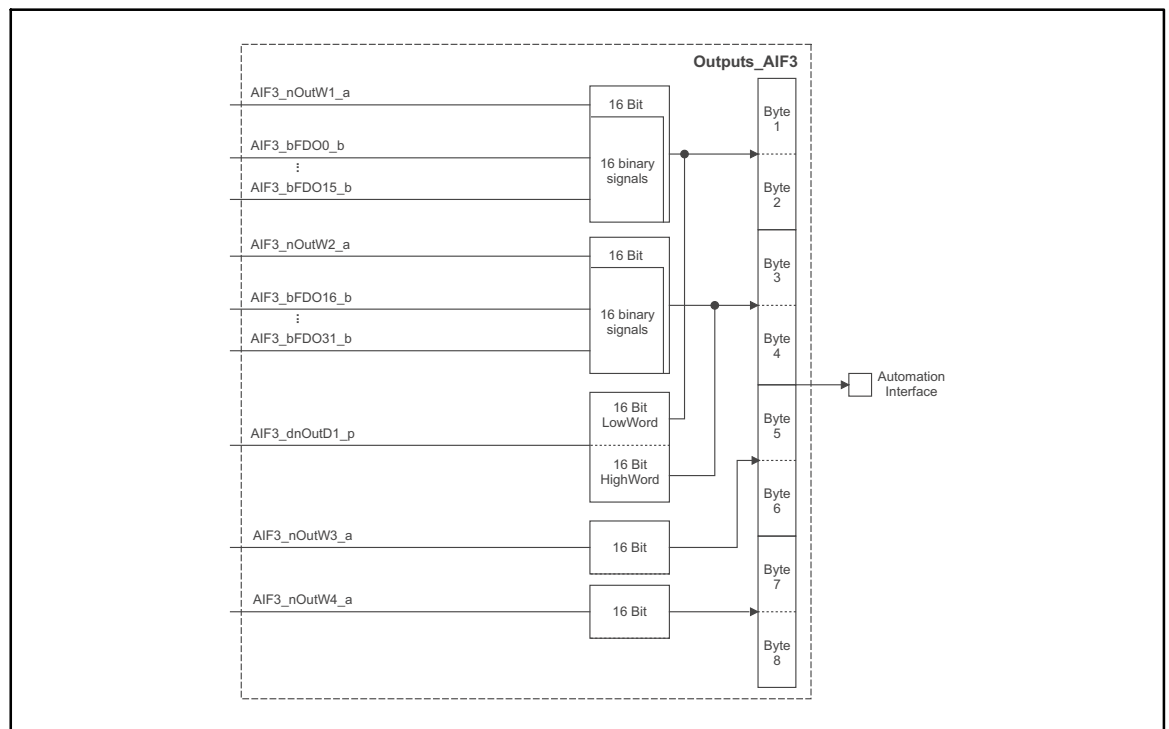
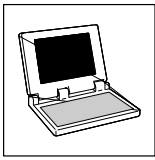


Fig. 2-6

Outputs\_AIF3



# 9300 Servo PLC

## System blocks

*AIF3\_IO\_AutomationInterface (node number 43)*

### System variables

Variable	Data type	Signal type	Address	Display code	Display format	Note
AIF3_nOutW1_a	Integer	Analog	%QW43.0			
AIF3_nOutW2_a			%QW43.1			
AIF3_nOutW3_a			%QW43.2			
AIF3_nOutW4_a			%QW43.3			
AIF3_bFD00_b	Bool	Binary	%QX43.0.0			
...			...			
AIF3_bFD015_b			%QX43.0.15			
AIF3_bFD016_b			%QX43.1.0			
...			...			
AIF3_bFD031_b			%QX43.1.15			
AIF3_dnOutD1_p	Double integer	Position	%QD43.0			

### User data

The first 4 bytes of the 8 bytes of user data to be sent can be written to via several variables of different data types at the same time. Data can therefore be transferred by the PLC program as

- binary information (1 bit)
- quasi-analog value (16 bits)
- angle information (32 bits)

according to the requirements.

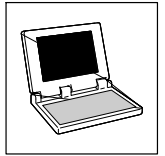
Byte	Variable (1 bit)	Variable (16 bits)	Variable (32 bits)
1, 2	AIF3_bFD00_b ... AIF3_bFD015_b	AIF3_nOutW1_a	AIF3_dnOutD1_p
3, 4	AIF3_bFD016_b ... AIF3_bFD031_b	AIF3_nOutW2_a	
5, 6		AIF3_nOutW3_a	
7, 8		AIF3_nOutW4_a	



### Tip!

Avoid simultaneous overwriting via different variable types to ensure data consistency.

- Thus bytes 1 and 2 should only be written to
  - by the variable *AIF3\_dnOutD1\_p*,
  - by the variable *AIF3\_nOutW1\_a* or
  - by the variables *AIF3\_bFD00\_b ... AIF3\_bFD015\_b*.



## 2.4 AIF\_IO\_Management (node number 161)

### 2.4.1 Inputs\_AIF\_Management

This SB monitors the communication of a communication module connected to the automation interface (AIF).

- In the event of an error, *AIF\_bCe0CommErr\_b* is set to **TRUE** and the communication error "CE0" (LECOM no. 61) is set. The response to this can be configured under C0126 (Lenze setting: off).
- New AIF communication modules (e.g. 2133 and 2175) also use *AIF\_bFieldBusStateBit0\_b ... AIF\_bFieldBusStateBit15\_b* to transfer an error number from the communication module.
- C2121 displays the status.



#### Tip!

Please observe the documentation for the attached communication module.

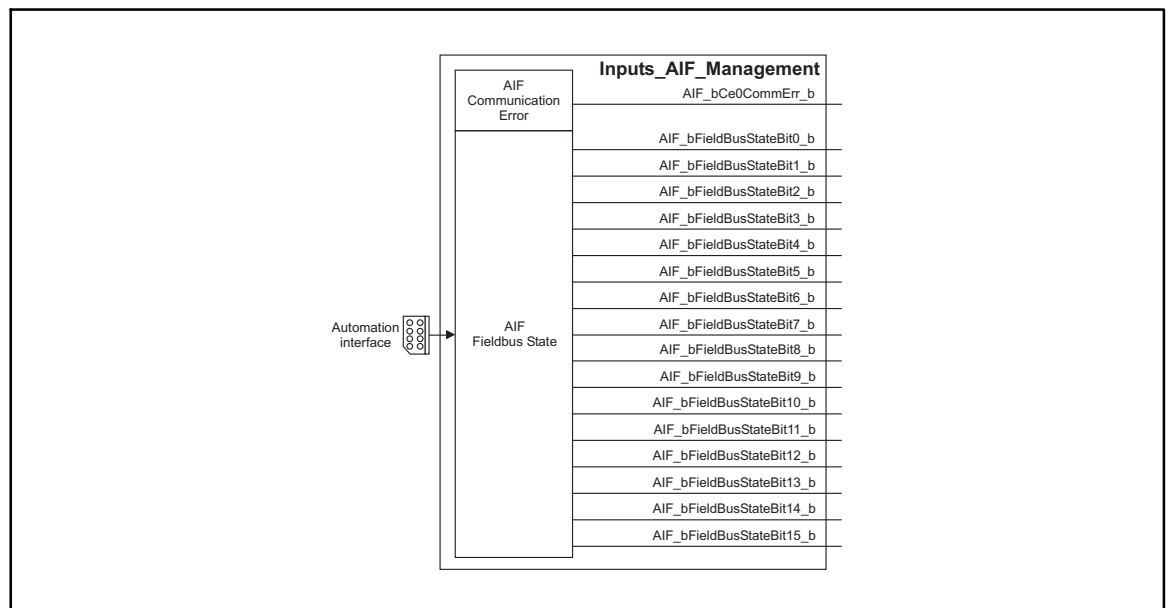
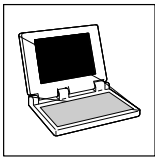


Fig. 2-7 System block "Inputs\_AIF\_Management"



# 9300 Servo PLC

## System blocks

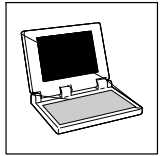
AIF\_IO\_Management (node number 161)

### System variables

Variable	Data type	Signal type	Address	Display code	Display format	Notes
AIF_bCe0CommErr_b	Bool	binary	%IX161.0.0			Communication error "CE0"
AIF_bFieldBusStateBit0_b			%IX161.1.0			Error number - bit 0
AIF_bFieldBusStateBit1_b			%IX161.1.1			Error number - bit 1
AIF_bFieldBusStateBit2_b			%IX161.1.2			Error number - bit 2
AIF_bFieldBusStateBit3_b			%IX161.1.3			Error number - bit 3
AIF_bFieldBusStateBit4_b			%IX161.1.4			Error number - bit 4
AIF_bFieldBusStateBit5_b			%IX161.1.5			Error number - bit 5
AIF_bFieldBusStateBit6_b			%IX161.1.6			Error number - bit 6
AIF_bFieldBusStateBit7_b			%IX161.1.7			Error number - bit 7
AIF_bFieldBusStateBit8_b			%IX161.1.8			Error number - bit 8
AIF_bFieldBusStateBit9_b			%IX161.1.9			Error number - bit 9
AIF_bFieldBusStateBit10_b			%IX161.1.10			Error number - bit 10
AIF_bFieldBusStateBit11_b			%IX161.1.11			Error number - bit 11
AIF_bFieldBusStateBit12_b			%IX161.1.12			Error number - bit 12
AIF_bFieldBusStateBit13_b			%IX161.1.13			Error number - bit 13
AIF_bFieldBusStateBit14_b			%IX161.1.14			Error number - bit 14
AIF_bFieldBusStateBit15_b	%IX161.1.15			Error number - bit 15		

### Codes

Code	LCD	Possible settings		Info
		Lenze	Selection	
C0126	MONIT CEO	3	0 TRIP 2 Warning 3 Off	Configuration for communication error "CEO" with automation interface
C2121	AIF: state	<input type="checkbox"/>	0 {dec} 255 Decimal value is bit-coded: Bit 0 XCAN1_IN monitoring time Bit 1 XCAN2_IN monitoring time Bit 2 XCAN3_IN monitoring time Bit 3 XCAN bus-off Bit 4 XCAN operational Bit 5 XCAN pre-operational Bit 6 XCAN warning Bit 7 Internally assigned	AIF-CAN: Status • Detailed information can be found in the documentation for the corresponding communication module.



### 2.4.2 Outputs\_AIF\_Management

This SB transfers commands and messages to a fieldbus module connected to an automation interface (AIF).

For this purpose C2120 provides a control word. The commands are specified as numbers. Some command numbers are universally applicable for all fieldbus modules, others apply only for special modules. The total number of commands available can amount to up to 16.



#### Tip!

Read the documentation for the attached fieldbus module.

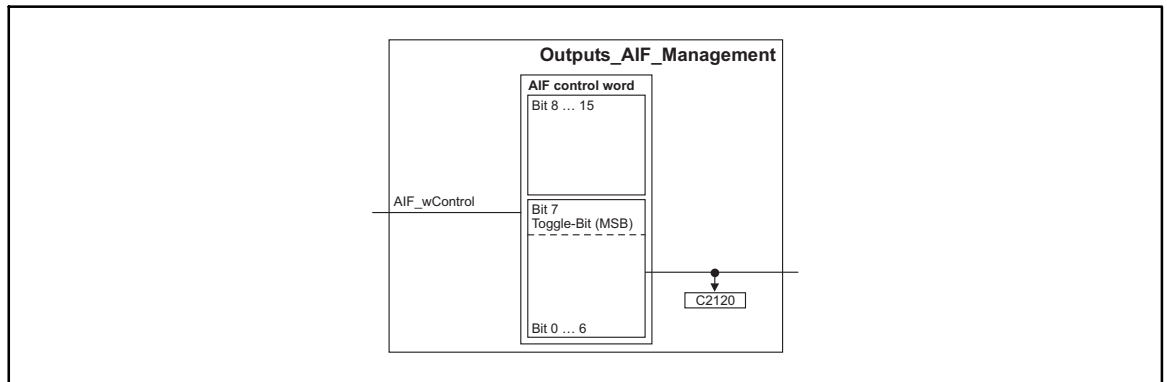


Fig. 2-8

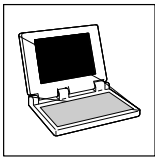
System block "Outputs\_AIF\_Management"

#### System variables

Variable	Data type	Signal type	Address	Display code	Display format	Note
AIF_wControl	Word		%QX161.0	C2120		

#### Codes

Code	LCD	Possible settings		Info
		Lenze	Selection	
C2120	AIF: Control		0 No command 1 Read CAN codes + reinitialisation 2 Read XCAN codes 10 Read XCAN C2356/1 ... 4 11 Read XCAN C2357 12 Read XCAN C2375 13 Read XCAN C2376 ... C2378 14 Read XCAN C2382 255 Not assigned	AIF command



# 9300 Servo PLC

## System blocks

### ANALOG1\_IO (node number 11)

## 2.5 ANALOG1\_IO (node number 11)

### 2.5.1 Inputs\_ANALOG1 (analog input)

The input is the interface for differential analog signals between terminals X6/1, 2. It can be used as a setpoint input or as an actual value input.

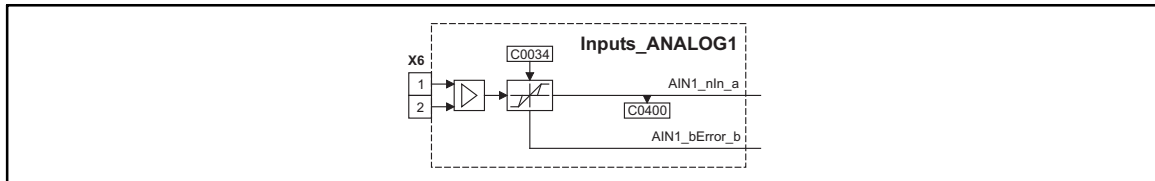


Fig. 2-9 Inputs\_ANALOG1

#### System variables

Variable	Data type	Signal type	Address	Display code	Display format	Note
AIN1_nIn_a	Integer	Analog	%IW11.0	C0400	dec [%]	Analog input 1
AIN1_bError_b	Bool	Binary	%IX11.1.0	-	-	Only when C0034 = 1: TRUE if $ I  < 2$ mA

#### Selection of master voltage/master current

- C0034 can be used to set whether the input is to be used for a master voltage or a master current:

Code	LCD	Possible settings		Info	
		Lenze	Selection		
C0034	Mst current	0		Selection: Master voltage/master current	
			0		-10 V ... +10 V (master voltage)
			1		+4 mA ... +20 mA (master current)
			2		-20 mA ... +20 mA

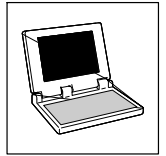
- Please also observe the jumper position X3 at the front of the 9300 Servo PLC in this connection (see terminal assignment).

#### Use as a 4 ... 20 mA master current input

- If the input is used as a master current input (C0034 = 1), then *AIN1\_bError\_b* = TRUE as long as the absolute value of the master current is  $< 2$  mA, otherwise it is FALSE.
- C0598 can be used to set the response for the case that the absolute value of the master current is  $< 2$  mA:

Code	LCD	Possible settings		Info	
		Lenze	Selection		
C0598	MONIT SD5	3		Monitoring configuration: Absolute master current value across X6/1, 2 $< 2$ mA	
			0		TRIP
			2		Warning
			3		Off





#### Terminal assignment

- Set via C0034 whether the input is to be used for a master voltage or a master current.
- Set jumper bar X3 according to setting in C0034:



#### Stop!

Do not plug the jumper on 3-4! The PLC cannot be initialised in this case.

Terminal	Use	Jumper X3	Measuring range
X6/1, 2	Differential input for master voltage		<b>C0034 = 0</b> Level: -10 V ... +10 V Resolution: 5 mV (11 bits + sign) Scaling: $\pm 10 \text{ V} \equiv \pm 16384 \equiv \pm 100 \%$
	Differential input for master current		<b>C0034 = 1</b> Level: +4 mA ... +20 mA Resolution: 20 $\mu\text{A}$ (10 bits without sign) Scaling: +4 mA $\equiv 0 \equiv 0 \%$ +20 mA $\equiv +16384 \equiv +100 \%$
			<b>C0034 = 2</b> Level: -20 mA ... +20 mA Resolution: 20 $\mu\text{A}$ (10 bits + sign) Scaling: $\pm 20 \text{ mA} \equiv \pm 16384 \equiv \pm 100 \%$

## 2.5.2 Outputs\_ANALOG1 (analog output)

The output can be used as a monitor output. Internal analog signals can be output as voltage signals via terminal X6/62 and used, for instance, as display values or setpoints for slave drives.

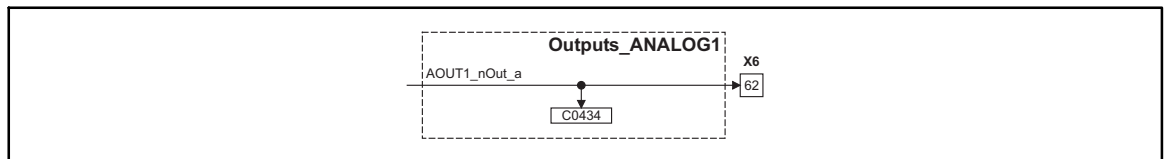


Fig. 2-10

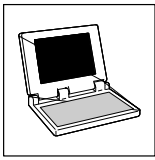
Outputs\_ANALOG1

#### System variables

Variable	Data type	Signal type	Address	Display code	Display format	Note
AOUT1_nOut_a	Integer	Analog	%QW11.0	C0434	dec [%]	Analog output 1

#### Terminal assignment

Terminal	Use	Measuring range
X6/62	Analog output 1 (monitor 1)	Level: -10 V ... +10 V (max. 2 mA) Resolution: 20 mV (9 bits + sign) Scaling: $\pm 10 \text{ V} \equiv \pm 16384 \equiv \pm 100 \%$
X6/7	Internal ground, GND	-



# 9300 Servo PLC

## System blocks

### ANALOG2\_IO (node number 12)

## 2.6 ANALOG2\_IO (node number 12)

### 2.6.1 Inputs\_ANALOG2 (analog input)

The input is the interface for differential analog signals between terminals X6/3, 4.

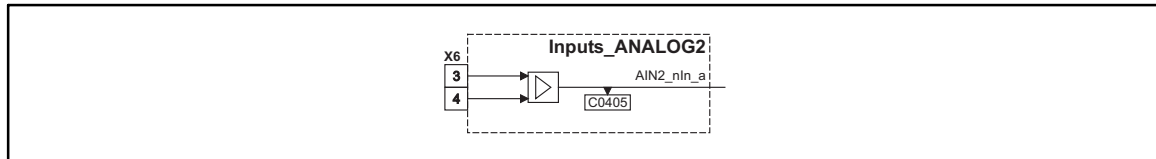


Fig. 2-11

Inputs\_ANALOG2

#### System variables

Variable	Data type	Signal type	Address	Display code	Display format	Note
AIN2_nIn_a	Integer	Analog	%IW12.0	C0405	dec [%]	Analog input 2

#### Terminal assignment

Terminal	Use	Measuring range
X6/3, 4	Differential input for master voltage (no effect of jumper X3)	Level: -10 V ... +10 V Resolution: 5 mV (11 bits + sign) Scaling: $\pm 10 \text{ V} \equiv \pm 16384 \equiv \pm 100 \%$

### 2.6.2 Outputs\_ANALOG2 (analog output)

The output can be used as a monitor output. Internal analog signals can be output as voltage signals via terminal X6/63 and used, for instance, as display values or setpoints for slave drives.

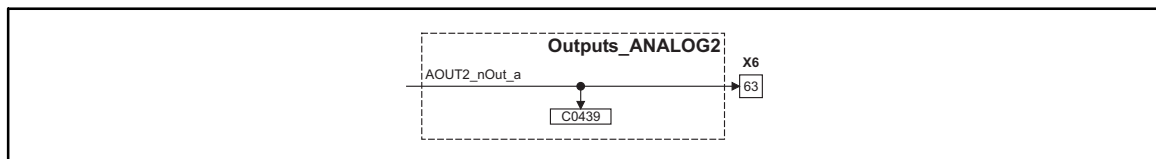


Fig. 2-12

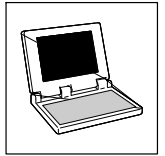
Outputs\_ANALOG2

#### System variables

Variable	Data type	Signal type	Address	Display code	Display format	Note
AOUT2_nOut_a	Integer	Analog	%QW12.0	C0439	dec [%]	Analog output 2

#### Terminal assignment

Terminal	Use	Measuring range
X6/63	Analog output 2 (monitor 2)	Level: -10 V ... +10 V (max. 2 mA) Resolution: 20 mV (9 bits + sign) Scaling: $\pm 10 \text{ V} \equiv \pm 16384 \equiv \pm 100 \%$
X6/7	Internal ground, GND	-



## 2.7 DCTRL\_DriveControl (node number 121)

This SB controls the transition of the 9300 Servo PLC to certain states (e.g. TRIP, TRIP-RESET, quick stop (QSP) or controller inhibit (CINH)).

- The process image is created in the course of a fixed system task (interval: 2 ms).

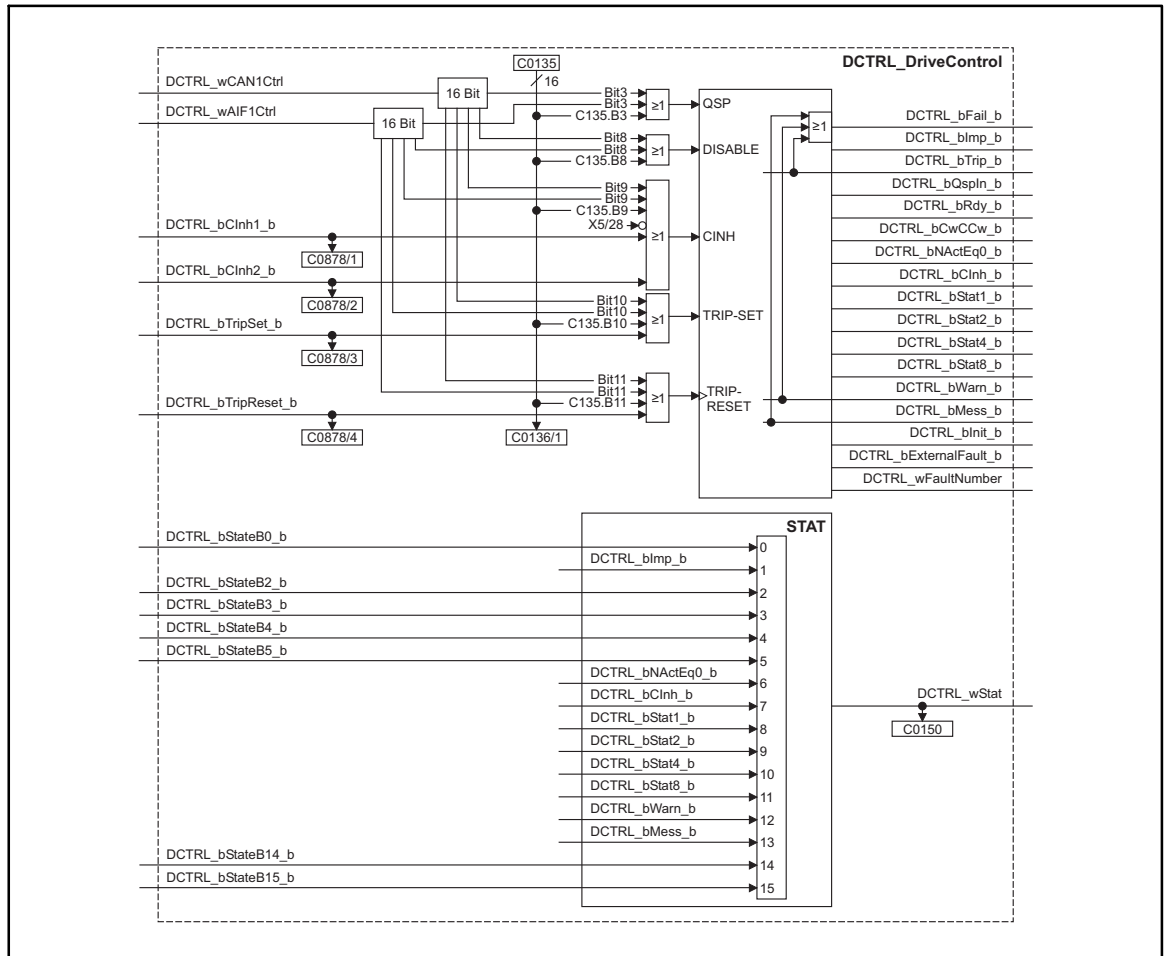


Fig. 2-13

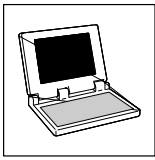
DCTRL\_DriveControl



### Tip!

The SB **DCTRL\_DriveControl** only affects the motor control and drive control of the 9300 Servo PLC, i.e. motor control/drive control and application program of the PLC are completely independent of each other as long as the signals are not queried in the application program.

- If, for instance, the motor control initiates a TRIP, the application program will not be stopped!
- If, however, a TRIP is caused by a task overflow, the application program of the PLC will be stopped as well!



# 9300 Servo PLC

## System blocks

### DCTRL\_DriveControl (node number 121)

#### 2.7.1 Inputs\_DCTRL

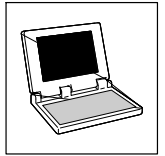
##### System variables

Variables	Data type	Signal type	Address	Display Code	Display Format	Note
DCTRL_bFail_b	Bool	Binary	%IX121.0.0			TRUE = active error
DCTRL_bImp_b			%IX121.0.1			TRUE = power output stages with high resistance
DCTRL_bTrip_b			%IX121.0.2			TRUE = active fault
DCTRL_bQspln_b			%IX121.0.3			TRUE = quick stop (QSP)  2-23
DCTRL_bRdy_b			%IX121.0.4			TRUE = ready for operation
DCTRL_bCwCcw_b			%IX121.0.5			FALSE = CW, TRUE = CCW
DCTRL_bNActEq0_b			%IX121.0.6			TRUE = motor speed < C0019
DCTRL_bClnh_b			%IX121.0.7			TRUE = RSP  2-24
DCTRL_bStat1_b	Bool	Binary	%IX121.0.8			Status signals  2-25
DCTRL_bStat2_b			%IX121.0.9			
DCTRL_bStat4_b			%IX121.0.10			
DCTRL_bStat8_b			%IX121.0.11			
DCTRL_bWarn_b	Bool	Binary	%IX121.0.12			TRUE = active warning
DCTRL_bMess_b			%IX121.0.13			TRUE = active message
DCTRL_bInit_b			%IX121.0.14			TRUE = initialisation phase
DCTRL_bExternalFault_b			%IX121.0.15			TRUE = external error  2-26
DCTRL_wStat	Word	-	%IW121.1	C0150	hex	Status word  2-25
DCTRL_wFaultNumber			%IW121.2	C0168		Current error number  3-8

#### 2.7.2 Outputs\_DCTRL

##### System variables

Variable	Data type	Signal type	Address	Display Code	Display Format	Note
DCTRL_wCAN1Ctrl	Word		%QW121.3			CAN control word
DCTRL_wAIF1Ctrl			%QW121.2			AIF control word
DCTRL_bClnh1_b	Bool	Binary	%QX121.0.1	C0878/1	bin	Controller inhibit (CINH)  2-23
DCTRL_bClnh2_b			%QX121.0.2	C0878/2		TRIP-SET  2-24
DCTRL_bTripSet_b			%QX121.0.3	C0878/3		TRIP-RESET  2-25
DCTRL_bTripReset_b			%QX121.0.4	C0878/4		
DCTRL_bStatB0_b	Bool	Binary	%QX121.1.0			Status signals  2-25
DCTRL_bStatB2_b			%QX121.1.2			
DCTRL_bStatB3_b			%QX121.1.3			
DCTRL_bStatB4_b			%QX121.1.4			
DCTRL_bStatB5_b			%QX121.1.5			
DCTRL_bStatB14_b			%QX121.1.14			
DCTRL_bStatB15_b			%QX121.1.15			



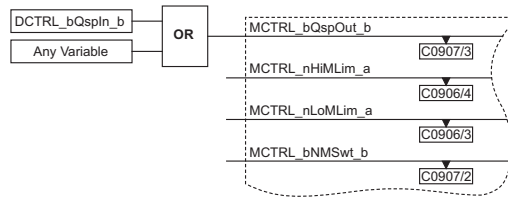
### 2.7.3 Quick stop (QSP)

The QSP function is used to stop the drive independently of the selected setpoint within an adjustable time interval.



#### Note!

Quick stop (QSP) will only be set if *DCTRL\_bQspln\_b* is connected to *MCTRL\_bQspOut\_b* of SB **MCTRL\_MotorControl**:



- The function can be controlled via the following 3 inputs (OR-linked):
  - Control word *CAN1\_wDctrlCtrl* of SB **CAN1\_IN**
  - Control word *AIF\_wDctrlCtrl* of SB **AIF1\_IN**
  - Control word C0135, bit 3
- C0136/1 indicates the control word C0135:

Code	LCD	Possible settings		Info
		Lenze	Selection	
C0136	CTRLWORD	<input type="checkbox"/> Disp	0 {hex} FFFF	Control word • Hexadecimal value is bit-coded.
1				DCTRL_DriveControl

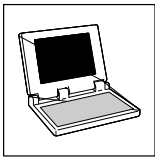
- Speed is reduced to 0 within the deceleration time set under C0105:

Code	LCD	Possible settings		Info
		Lenze	Selection	
C0105	QSP Tif	0.000	0.000 {0.001 s} 999.900	Deceleration time for quick stop (QSP) • Referred to speed change $n_{max} \dots 0$ .

### 2.7.4 Operation disabled (DISABLE)

This function sets "Operation disabled (DISABLE)" in the drive, i.e. the power output stages are inhibited and all speed/current/position controllers are reset. With "Operation disabled", the drive cannot be started with the "Controller enable" command.

- The function can be controlled via the following 3 inputs (OR-linked):
  - Control word *CAN1\_wDctrlCtr* of SB **CAN1\_IN**
  - Control word *AIF\_wDctrlCtrl* of SB **AIF1\_IN**
  - Control word C0135, bit 8
- C0136/1 indicates the control word C0135. (□ 2-23)



# 9300 Servo PLC

## System blocks

*DCTRL\_DriveControl (node number 121)*

### 2.7.5 Controller inhibit (CINH)

This function sets "Controller inhibit (CINH)" in the drive, i.e. the power output stages are inhibited and all speed/current/position controllers are reset.

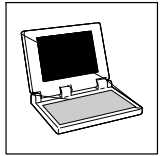
- The function can be controlled via the following 6 inputs (OR-linked):
  - Terminal X5/28 (FALSE = controller inhibit active)
  - Control word *CAN1\_wDctrlCtr* of SB **CAN1\_IN**
  - Control word *AIF\_wDctrlCtrl* of SB **AIF1\_IN**
  - Control word C0135, bit 9
  - System variable *DCTRL\_bCInh1\_b* (TRUE = set controller inhibit)
  - System variable *DCTRL\_bCInh2\_b* (TRUE = set controller inhibit)
- C0136/1 indicates the control word C0135. (☞ 2-23)

### 2.7.6 Setting TRIP (TRIP-SET)

This function sets "TRIP" in the drive and signals an "external error" (error message "Eer").

- The function can be controlled via the following 4 inputs (OR-linked):
  - Control word *CAN1\_wDctrlCtr* of SB **CAN1\_IN**
  - Control word *AIF\_wDctrlCtrl* of SB **AIF1\_IN**
  - Control word C0135, bit 10
  - System variable *DCTRL\_bTripSet\_b* (TRUE = set TRIP)
- C0136/1 indicates the control word C0135. (☞ 2-23)
- The response to TRIP can be set under C0581:

Code	LCD	Possible settings		Info	
		Lenze	Selection		
C0581	MONIT Eer	0		Monitoring configuration: External error	
			0		TRIP
			1		Message
			2		Warning
			3		Off



### 2.7.7 Resetting TRIP (TRIP-RESET)

This function resets an active TRIP provided that the cause of malfunction is eliminated. If the cause of malfunction is still active, there is no response.

- The function can be controlled via the following 4 inputs (OR'd):
  - Control word *CAN1\_wDctrlCtr* of SB **CAN1\_IN**
  - Control word *AIF\_wDctrlCtrl* of SB **AIF1\_IN**
  - Control word C0135, bit 11
  - System variable *DCTRL\_bTripReset\_b*



#### Note!

The function can only be performed by the FALSE-TRUE edge of the signal resulting from the OR operation!

- A FALSE-TRUE edge cannot occur if one of the inputs is TRUE!

- C0136/1 indicates the control word C0135. (☞ 2-23)

### 2.7.8 Output of digital status signals

Via *DCTRL\_wStat* a status word is output which consists of the signals generated from the SB **DCTRL\_DriveControl** and of signals from freely configurable SB inputs:

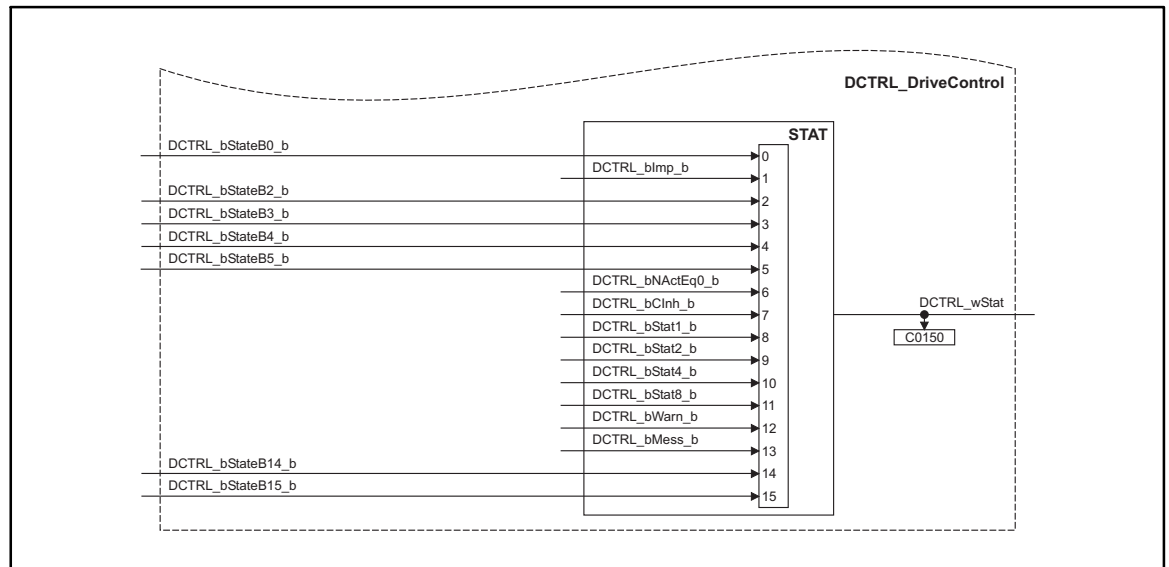
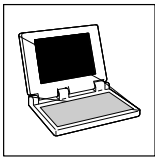


Fig. 2-14

Output of the status word *DCTRL\_wStat*



# 9300 Servo PLC

## System blocks

### DCTRL\_DriveControl (node number 121)

- With C0150 you can display the status word:

Code	LCD	Possible settings		Info
		Lenze	Selection	
C0150	Status word	<input type="text" value="Disp"/>	0 {1} 65535 Decimal value is bit-coded: Bit 00 Freely configurable 0 Bit 01 IMP (DCTRL_bImp_b) Bit 02 Freely configurable 2 Bit 03 Freely configurable 3 Bit 04 Freely configurable 4 Bit 05 Freely configurable 5 Bit 06 n = 0 (DCTRL_bNActEq0_b) Bit 07 RSP (DCTRL_bCInh_b) Bit 08 Status (DCTRL_bStat1_b) Bit 09 Status (DCTRL_bStat2_b) Bit 10 Status (DCTRL_bStat4_b) Bit 11 Status (DCTRL_bStat5_b) Bit 12 Warning (DCTRL_bWarn_b) Bit 13 Message (DCTRL_bMess_b) Bit 14 Freely configurable 14 Bit 15 Freely configurable 15	Status word DCTRL_wStat • FCODE_bC150Bit0_b ... FCODE_bC150Bit15_b  DCTRL_bStateB0_b  DCTRL_bStateB2_b DCTRL_bStateB3_b DCTRL_bStateB4_b DCTRL_bStateB5_b          DCTRL_bStateB14_b DCTRL_bStateB15_b

- The system variables *DCTRL\_bStat1\_b ... DCTRL\_bStat8\_b* display the status of the drive in binary-coded form:

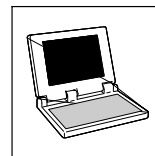
DCTRL_bStat8_b	DCTRL_bStat4_b	DCTRL_bStat2_b	DCTRL_bStat1_b	Status
0	0	0	0	Initialisation after connection of the supply voltage
0	0	0	1	Protection against unexpected start-up active (C0142 = 0)
0	0	1	1	Drive inhibited (controller inhibit)
0	1	1	0	Drive enabled
0	1	1	1	The triggering of a monitoring function resulted in a "message"
1	0	0	0	The triggering of a monitoring function resulted in a TRIP
1	0	1	0	The triggering of a monitoring function resulted in a FailQSP
0 = FALSE		1 = TRUE		

### 2.7.8.1 TRIP status (DCTRL\_bExternalFault\_b)

If a "TRIP" is initiated in the drive (e.g. via the system variable *DCTRL\_bTripSet\_b*, C0135/bit 10 or keypad), the system variable *DCTRL\_bExternalFault\_b* is set to TRUE.

- *DCTRL\_bExternalFault\_b* is reset to FALSE as soon as the error source is reset.





## 2.7.9 Transfer of status/control word via AIF

If the control and/or status word of SB **DCTRL\_DriveControl** is to be assigned to SB **AIF1\_IO**, the following program in the IEC1131-3 programming language IL can, for instance, be used:

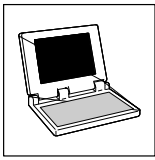
```
LD DCTRL_wStat
ST AIF1_wDctrlStat    /* writing the status word */

LD AIF1_wDctrlCtrl
ST DCTRL_wAIF1Ctrl   /* writing the control word */
```



### Tip!

The assignment of the status/control word depends on the communication module used and on the transmission profile set (e.g. DRIVECOM).



# 9300 Servo PLC

## System blocks

### DFIN\_IO\_DigitalFrequency (node number 21)

## 2.8 DFIN\_IO\_DigitalFrequency (node number 21)

### 2.8.1 Inputs\_DFIN

This SB can convert a pulse current at the digital frequency input X9 into a speed value and scale it.

- The transmission is very precise without offset and gain errors.
- In addition, this SB provides the phase correction value *DFIN\_dnIncLastScan\_p* which is required within the calling task for phase processing of touch probe processes. (□ 2-33)

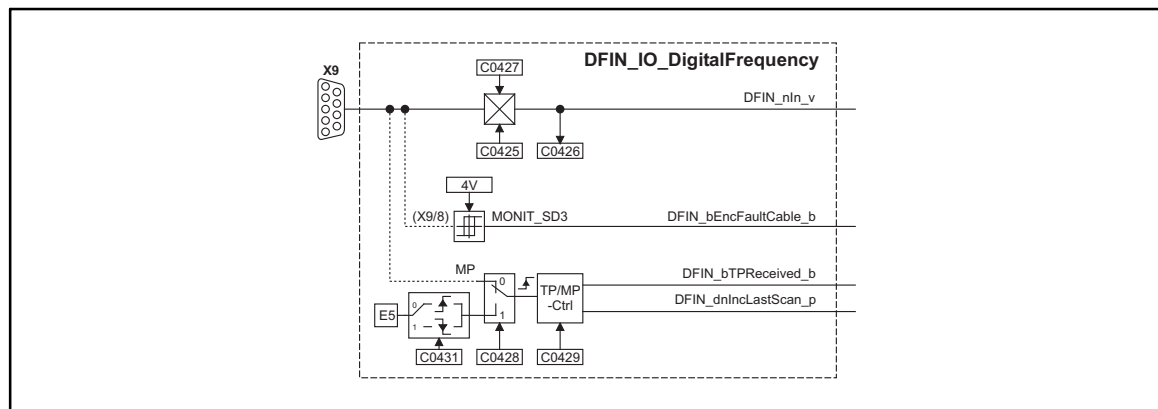


Fig. 2-15 DFIN\_IO\_DigitalFrequency

### System variables

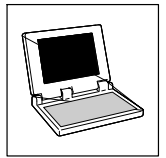
Variable	Data type	Signal type	Address	Display Code	Display Format	Note
DFIN_nIn_v	Integer	Velocity	%IW21.0	C0426	dec [rpm]	Value in inc/ms
DFIN_bEncFaultCable_b	Bool	Binary	%IX21.1.0	-	-	TRUE = Monitoring "FaultEncCable" has been triggered because X9/8 is not supplied with voltage and the digital frequency coupling is thus interrupted.
DFIN_bTPReceived_b	Bool	Binary	%IX21.1.2	-	-	Receive touch probe (TP)
DFIN_dnIncLastScan_p	Double integer	Position	%ID21.1	-	-	Δinc between TP and task start



### Stop!

The digital frequency input X9 cannot be used if

- you use the digital frequency output X10 (C0540 = 0, 1, 2) **and**
- an incremental encoder/sin-cos encoder!



#### Tip!

The process image is newly created for every task the SB is used in.

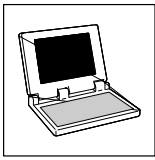
- If *DFIN\_nIn\_v*, *DFIN\_dnIncLastScan\_p* and *DFIN\_bTPReceived\_b* are used in several tasks, each task creates its own SB process image.
- This process is different from the previous process image creation principle!

- The digital frequency input X9 is dimensioned for TTL-level signals.
- The input of a zero track is optional.

#### Configuration of the number of increments

- The drive can be adapted to the connected encoder or upstream controller with digital frequency cascade or digital frequency bus under C0425.

Code	LCD	Possible settings		Info
		Lenze	Selection	
C0425	DFIN const	3		
			0	256 increments per revolution
			1	512 increments per revolution
			2	1024 increments per revolution
			3	2048 increments per revolution
			4	4096 increments per revolution
			5	8192 increments per revolution
6	16384 increments per revolution			
				Number of increments of the encoder input



# 9300 Servo PLC

## System blocks

### DFIN\_IO\_DigitalFrequency (node number 21)

#### Configuration of the digital frequency input signal

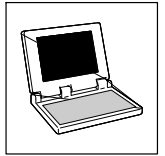
- The type of the digital frequency input signal is configured under C0427:

Code	LCD	Possible settings		Info
		Lenze	Selection	
C0427	DFIN function	0	0 2 phases 1 A = Speed / B = Direction 2 A or B = Speed or direction	Type of the digital frequency signal

C0427 = 0 (2 phases)			
	Track	CW rotation	CCW rotation
<p>Signal sequence with phase shift (CW rotation)</p>	<b>A</b>	leads track B by 90° (DFIN_nIn_v = positive value)	lags behind track B by 90° (DFIN_nIn_v = negative value)
	<b>B</b>	-	-

C0427 = 1 (A = Speed / B = Direction)			
	Track	CW rotation	CCW rotation
<p>Control of the direction of rotation via track B</p>	<b>A</b>	transmits the speed	transmits the speed
	<b>B</b>	= FALSE (DFIN_nIn_v = positive value)	= TRUE (DFIN_nIn_v = negative value)

C0427 = 2 (A or B = speed or direction)			
	Track	CW rotation	CCW rotation
<p>Control of the speed and the direction of rotation via track A or track B</p>	<b>A</b>	transmits the speed and the direction of rotation (DFIN_nIn_v = positive value)	= FALSE
	<b>B</b>	= FALSE	transmits the speed and the direction of rotation (DFIN_nIn_v = negative value)



#### Transmission function

$$DFIN\_nIn\_v = f \text{ [Hz]} \cdot \frac{60}{\text{Strichzahl aus C0425}} \cdot \frac{2^{14}}{15000}$$

Example:

- Input frequency = 200 kHz
- C0425 = 3, this corresponds to 2048 increments/rev.

$$DFIN\_nIn\_v \text{ [rpm]} = 200000 \text{ Hz} \cdot \frac{60}{2048} = 5859 \text{ rpm}$$

#### Signal adaptation

Finer resolutions can be achieved by adding a downstream FB (e.g. L\_CONV from the LenzeDrive.lib):

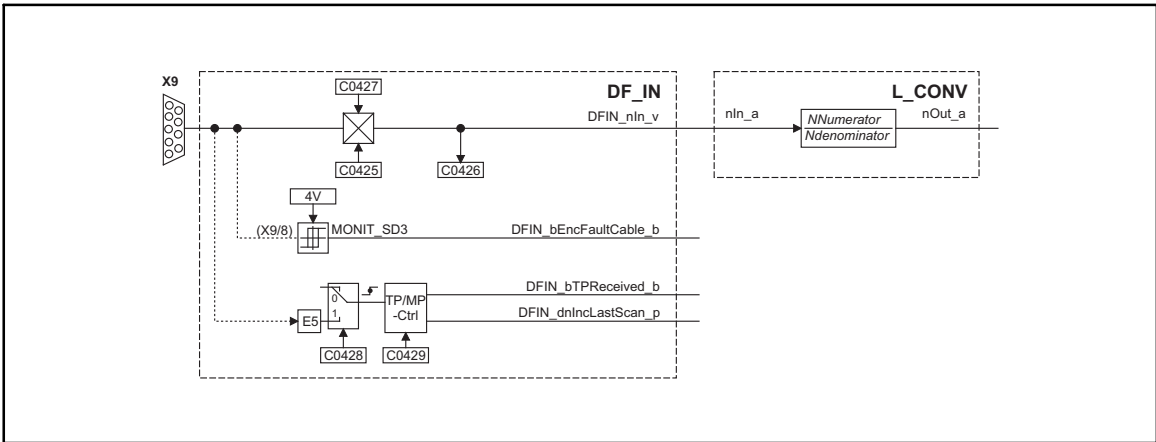
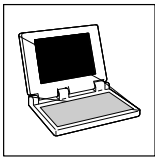


Fig. 2-16

Digital frequency input (DFIN\_IO\_DigitalFrequency) with downstream FB L\_CONV for scaling

$$nOut\_a = f \text{ [Hz]} \cdot \frac{60}{\text{Strichzahl aus C0425}} \cdot \frac{nNumerator}{nDenominator} \cdot \frac{2^{14}}{15000}$$

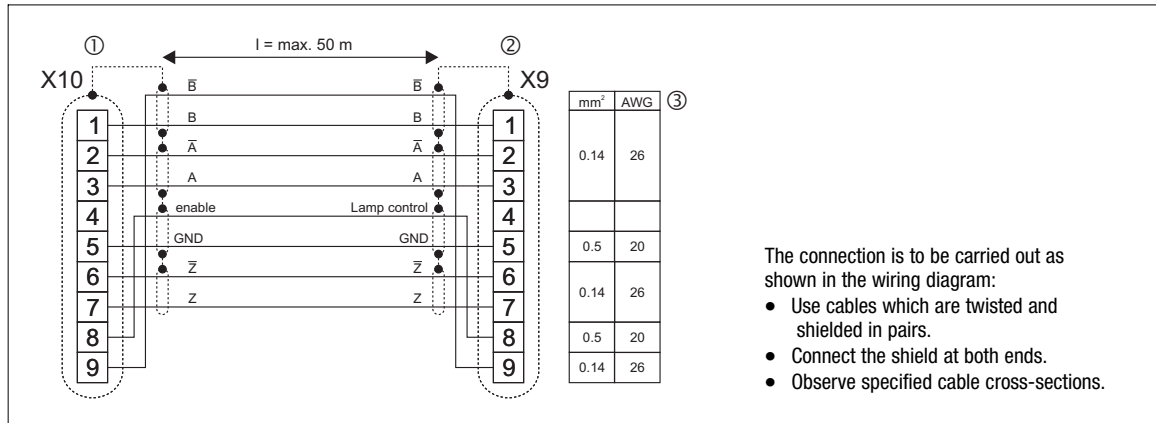


# 9300 Servo PLC

## System blocks

### DFIN\_IO\_DigitalFrequency (node number 21)

#### 2.8.1.1 Technical data for the connection of X9



- The connection is to be carried out as shown in the wiring diagram:
- Use cables which are twisted and shielded in pairs.
  - Connect the shield at both ends.
  - Observe specified cable cross-sections.

Fig. 2-17 Connection of digital frequency output X10 with digital frequency input X9

- ① Master drive
- ② Slave drive
- ③ Cable cross-sections to be used



### Note!

Digital frequency input (X8/X9) and digital frequency output (X10) cannot be used independently of each other, i.e. either X8 or X9 is output to X10 (C0540 = 4, 5).

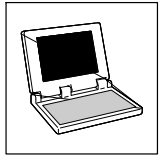
- If the configuration under C0540 selects another output for X10 (C0540 = 0, 1, 2), the digital frequency inputs X8/X9 are deactivated.

### Digital frequency input X9

Technical data									
Connection:	Sub-D male connector, 9-pole								
Output frequency:	0 - 500 kHz								
Current consumption:	max. 6 mA per channel								
Possible input signals:	<ul style="list-style-type: none"> <li>• Incremental encoder with two 5 V complementary signals (TTL encoders), shifted by 90°</li> <li>• Encoder simulation of the master drive</li> </ul>								
Properties									
<ul style="list-style-type: none"> <li>• Two-track with inverse 5 V signals and zero track</li> <li>• PIN 8 (LC) monitors the cable / the upstream drive controller:               <ul style="list-style-type: none"> <li>– When PIN 8 is LOW, the "FaultEncCable" ("SD3") monitoring is triggered.</li> <li>– If the monitoring is not required, this input can be connected to +5 V.</li> </ul> </li> <li>• The digital frequency input is switched off with C0540 = 0, 1 or 2.</li> </ul>									
Assignment of the Sub-D male connector (X9)									
PIN	1	2	3	4	5	6	7	8	9
Signal	B	A̅	A	+5 V	GND	Z̅	Z	LC	B̅

### Digital frequency output X10

- See SB DFOUT\_IO\_DigitalFrequency. (2-35)



### 2.8.1.2 Touch probe (TP)

Process: The current phase value (digital frequency input value) is saved by a quick interrupt in the operating system when a signal change occurs at the TP activating input (e.g. X5/E5).

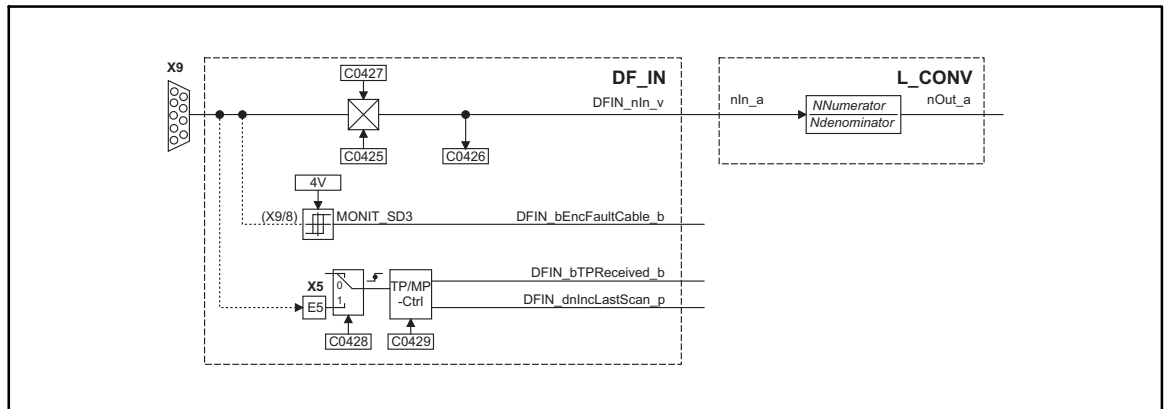
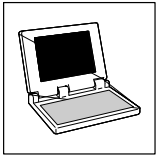


Fig. 2-18 Function chart of a TP

- ⓪ Time-equidistant start of an interval task
- φ Angle signal

### Touch probe configuration

Code	LCD	Possible settings		Info
		Lenze	Selection	
C0428	DFIN TP sel.	0	0 Touch probe via zero pulse 1 Touch probe through digital input X5/E5	Touch probe selection
C0429	TP delay	0	-32767 {1 inc} 32767	Touch probe delay • Compensation of delay times of the TP signal source at X5/E5
C0431	DFIN TP EDGE	0	0 Activation with positive signal 1 Activation with negative signal	Touch probe activation • For touch probe via digital input X5/E5 (C0428 = 1)



## 9300 Servo PLC

### System blocks

#### DFIN\_IO\_DigitalFrequency (node number 21)

#### Functional sequence

1. The TP is activated via a signal change at the digital input X5/E5 or via a zero pulse (only if an encoder is connected).
2. If a TP has occurred, *DFIN\_bTPReceived\_b* is set = TRUE.
3. After the start of the task, *DFIN\_dnIncLastScan\_p* indicates the number of increments [inc] counted since the TP.
4. Then *DFIN\_bTPReceived\_b* is set = FALSE.



#### Note!

- It is necessary that all three outputs (*DFIN\_nIn\_v*, *DFIN\_bTPReceived\_b* and *DFIN\_dnIncLastScan\_p*) are processed in the task even if just one signal is required.
- The polarity of the digital input X5/E5 configured under C0114/5 does not affect the edge evaluation.

#### DFIN\_nIn\_v

- The value *DFIN\_nIn\_v* is scaled in increments per millisecond. (INT) 16384 corresponds to 15000 rpm. See chapter 1.2.7, "Signal types and scalings". (□ 1-8)
- For every task in which *DFIN\_nIn\_v* is used the operating system creates an individual integrator that is reset after every start of the task (task-internal process image).
- For a safe TP generation, *DFIN\_nIn\_v* must not be used in the PLC\_PRG.

Example (*DFIN\_nIn\_v* in a 10 ms task):

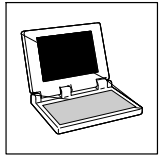
- When the 10 ms task starts, the value of the integrator is stored in a local area of the task and the integrator is reset. The value in the local area gives an average value in increments per 1 ms.
- If a position value is to be derived from this value, then it must be multiplied by  $SYSTEM\_nTaskInterval / 4$  to get the result in increments per 10 ms, as in the example. Example: In a 1-ms task, *SYSTEM\_nTaskInterval* has the value 4 ( $4 \times 250 \mu s = 1 \text{ ms}$ ).
- In the Lenze FBs this process is already implemented.

### 2.8.1.3 Encoder cable monitoring ("FaultEncCable")

PIN 8 (LC) of the digital frequency input X9 monitors the cable / the upstream drive controller:

- When PIN 8 is LOW, the "FaultEncCable" ("SD3") monitoring is triggered and the system variable *DFIN\_bEncFaultCable\_b* is set to TRUE.
- If the monitoring is not required, this input can be connected to +5 V.





## 2.9 DFOUT\_IO\_DigitalFrequency (node number 22)

### 2.9.1 Inputs\_DFOUT / Outputs\_DFOUT

This SB converts internal speed signals into frequency signals and outputs them to X10.

- The transmission is very precise with the remainder being considered (no offset and gain errors).

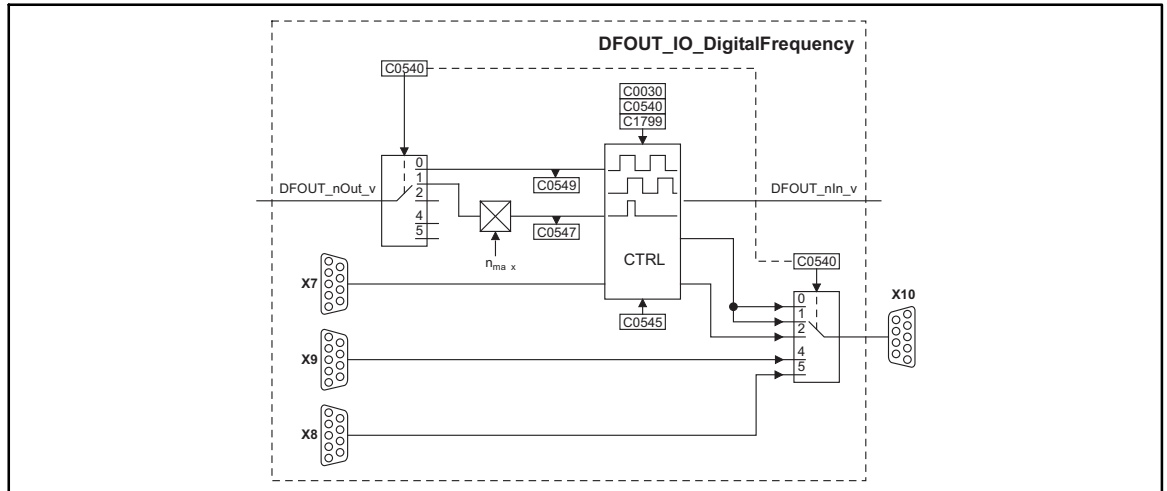


Fig. 2-19 Digital frequency output (DF\_OUT)

#### System variables

Variable	Data type	Signal type	Address	Display Code	Display Format	Note
DFOUT_nOut_v	Integer	Velocity	%QW22.0	C0547 C0549	dec [%] dec [rpm]	
DFOUT_nIn_v	Integer	Velocity	%IW22.0	-	-	

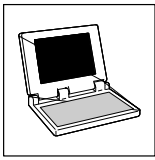


#### Tip!

The process image is newly created for every task the SB is used in.

- If *DFOUT\_nIn\_v* and *DFOUT\_nOut\_v* are used in several tasks, an own process image of the SB is created for each of these tasks.
- This process is different from the previous process image creation principle!

- The signals of the digital frequency output X10 are TTL-compatible.
- The output signal corresponds to the simulation of an incremental encoder:
  - Track A, track B and the zero track (if necessary) as well as the corresponding inverted tracks are output with tracks shifted by 90°.



# 9300 Servo PLC

## System blocks

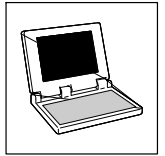
### DFOUT\_IO\_DigitalFrequency (node number 22)

#### Configuration of the digital frequency output signal

- The type of the digital frequency output signal is configured under C0540:

Code	LCD	Possible settings		Info
		Lenze	Selection	
C0540	Function	2	<ul style="list-style-type: none"> <li>0 DFOUT_nOut_v as %</li> <li>1 DFOUT_nOut_v as rpm</li> <li>2 Incremental encoder simulation + zero pulse</li> <li>4 X9 is output on X10</li> <li>5 X8 is output on X10</li> </ul>	Digital frequency output: Function <ul style="list-style-type: none"> <li>• X9 is inhibited if 0, 1, or 2 have been selected.</li> <li>• DFOUT_nIn_v = 0 if 4 or 5 have been selected.</li> <li>• The input signals are buffered electrically.</li> </ul>

<b>C0540 = 0</b>	<b>Output of an analog signal</b>
<b>Function</b>	The input signal <i>DFOUT_nOut_v</i> is interpreted as an analog signal [%] and is output as a frequency signal on the digital frequency output X10.
<b>Scaling</b>	100 % ≡ (INT)16384 ≡ C0011 ( <i>n<sub>max</sub></i> )
<b>Transmission function</b>	$f \text{ [Hz]} = \text{DFOUT\_nOut\_v} [\%] \cdot \frac{\text{Strichzahl aus C0030}}{100} \cdot \frac{\text{C0011} (n_{\text{max}})}{60}$ $\text{DFOUT\_nIn\_v} = f \text{ [Hz]} \cdot \frac{60}{\text{Strichzahl aus C0030}} \cdot \frac{2^{14}}{15000}$
<b>Example</b>	<ul style="list-style-type: none"> <li>• <i>DFOUT_nOut_v</i> = 50 %</li> <li>• C0030 = 3, this corresponds to a number of increments of 2048 increments/revolution</li> <li>• C0011 = 3000 rpm</li> </ul> $f \text{ [Hz]} = 50 \% \cdot \frac{2048}{100} \cdot \frac{3000}{60} = 51200 \text{ Hz}$
<b>C0540 = 1</b>	<b>Output of a speed signal</b>
<b>Function</b>	The input signal <i>DFOUT_nOut_v</i> is interpreted as a speed signal [rpm] and is output as a frequency signal on the digital frequency output X10.
<b>Scaling</b>	15000 rpm ≡ (INT)16384
<b>Transmission function</b>	$f \text{ [Hz]} = \text{DFOUT\_nOut\_v} [\text{rpm}] \cdot \frac{\text{Strichzahl aus C0030}}{60}$
<b>Example</b>	<ul style="list-style-type: none"> <li>• <i>DFOUT_nOut_v</i> = 3000 rpm</li> <li>• C0030 = 3, this corresponds to a number of increments of 2048 increments/revolution</li> </ul> $f \text{ [Hz]} = 3000 \text{ rpm} \cdot \frac{2048}{60} = 102400 \text{ Hz}$
<b>C0540 = 2</b>	<b>Encoder simulation of the resolver with zero track in resolver position</b>
<b>Function</b>	<ul style="list-style-type: none"> <li>• The function is used if a resolver is connected to X7.</li> <li>• The encoder constant for the output X10 is set under C0030.</li> <li>• The output of the zero pulse referring to the rotor depends on how the resolver is attached to the motor.</li> <li>• The zero pulse can be shifted by +360 ° under C0545 (65536 inc = 360 °).</li> </ul>
<b>C0540 = 4</b>	<b>Direct output of X9</b>
<b>Function</b>	Use of X9 as a digital frequency input. <ul style="list-style-type: none"> <li>• The input signal at X9 is electrically amplified and is directly output to X10.</li> <li>• The signals depend on the assignment of input X9.</li> <li>• C0030 and C0545 have no function.</li> <li>• The zero track is only output if it is also connected to X9.</li> </ul>
<b>C0540 = 5</b>	<b>Direct output of X8</b>
<b>Function</b>	Use of X8 as an input for incremental encoders or sin/cos encoders. <ul style="list-style-type: none"> <li>• The input signal at X8 is electrically amplified and is directly output to X10.</li> <li>• The signals depend on the assignment of input X8.</li> <li>• C0030 and C0545 have no function.</li> <li>• The zero track is only output if it is also connected to X8.</li> </ul>



#### Configuration of the encoder constant

- The encoder constant of the encoder simulation can be set under C0030:

Code	LCD	Possible settings		Info														
		Lenze	Selection															
C0030	DFOUT const	3	<table border="0"> <tr><td>0</td><td>256 increments per revolution</td></tr> <tr><td>1</td><td>512 increments per revolution</td></tr> <tr><td>2</td><td>1024 increments per revolution</td></tr> <tr><td>3</td><td>2048 increments per revolution</td></tr> <tr><td>4</td><td>4096 increments per revolution</td></tr> <tr><td>5</td><td>8192 increments per revolution</td></tr> <tr><td>6</td><td>16384 increments per revolution</td></tr> </table>	0	256 increments per revolution	1	512 increments per revolution	2	1024 increments per revolution	3	2048 increments per revolution	4	4096 increments per revolution	5	8192 increments per revolution	6	16384 increments per revolution	Encoder constant
0	256 increments per revolution																	
1	512 increments per revolution																	
2	1024 increments per revolution																	
3	2048 increments per revolution																	
4	4096 increments per revolution																	
5	8192 increments per revolution																	
6	16384 increments per revolution																	
C1799	DFOUT fmax	1250		DF_OUT_DigitalFrequency: Maximum output frequency at X10 Note: The limitation of the maximum output frequency at DFOUT is highly non-linear. Hence: C0540 ≤1: Upstream limitation of the value "DFOUT_nOut_v" C0540 >1: Limitation on the motor side via C0011. (The non-linear resolution of the limitation has no effect on the transfer function of the DfOut)														

#### 2.9.1.1 Technical data for the connection of X10

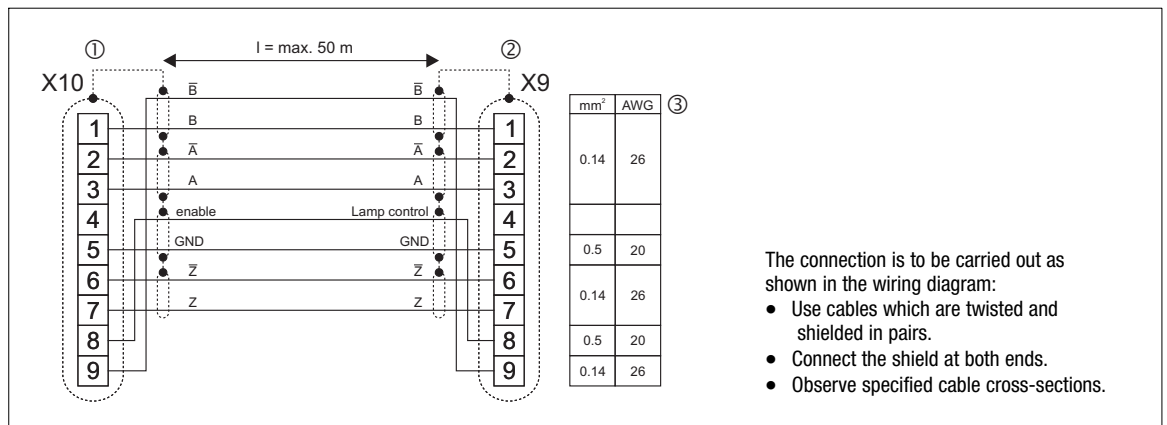


Fig. 2-20 Connection of digital frequency output X10 with digital frequency input X9

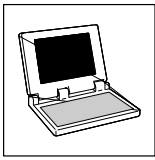
- ① Master drive
- ② Slave drive
- ③ Cable cross-sections to be used



#### Note!

Digital frequency input (X8/X9) and digital frequency output (X10) cannot be used independently of each other, i.e. either X8 or X9 is output to X10 (C0540 = 4, 5).

- If the configuration under C0540 selects another output for X10 (C0540 = 0, 1, 2), the digital frequency inputs X8/X9 are deactivated.



# 9300 Servo PLC

## System blocks

### DFOUT\_IO\_DigitalFrequency (node number 22)

#### Digital frequency output X10

Technical data																		
Connection:	Sub-D female connector, 9-pole																	
Output frequency:	0 - 500 kHz																	
Ampacity:	Max. 20 mA per channel																	
Load capacity:	<ul style="list-style-type: none"> <li>With a parallel connection, a maximum of 3 slave drives can be connected.</li> <li>With a series connection, any number of slave drives can be connected.</li> </ul>																	
Properties																		
<ul style="list-style-type: none"> <li>Two-track with inverse 5 V signals and zero track</li> <li>When PIN 8 (EN) is LOW, the master drive is being initialised (e.g. if the mains was disconnected in the meantime). The slave drive can thus monitor the master.</li> </ul>																		
Assignment of the Sub-D connector (X10)																		
PIN	1	2	3	4	5	6	7	8	9									
Signal	B	$\bar{A}$	A	+5 V	GND	$\bar{Z}$	Z	EN	$\bar{B}$									
				<table border="1"> <thead> <tr> <th>Track</th> <th>CW rotation</th> <th>CCW rotation</th> </tr> </thead> <tbody> <tr> <td>A</td> <td>leads track B by 90° (DFIN_nIn_v = positive value)</td> <td>lags behind track B by 90° (DFIN_nIn_v = negative value)</td> </tr> <tr> <td>B</td> <td>-</td> <td>-</td> </tr> </tbody> </table>		Track	CW rotation	CCW rotation	A	leads track B by 90° (DFIN_nIn_v = positive value)	lags behind track B by 90° (DFIN_nIn_v = negative value)	B	-	-	<p>Signal sequence with phase shift (CW rotation)</p>			
Track	CW rotation	CCW rotation																
A	leads track B by 90° (DFIN_nIn_v = positive value)	lags behind track B by 90° (DFIN_nIn_v = negative value)																
B	-	-																



#### Note!

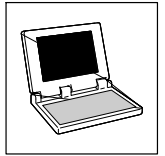
The digital frequency output X10 has a system-dependent delay time  $T_d$  which can be calculated using the following formula:

$$T_d = \text{Task cycle time (process image cycle)} - 1 \text{ ms}$$

Example: If `DFOUT_nOut_v` is written to in a "10-ms task", the signal at X10 has a delay time  $T_d$  of 9 ms (10 ms - 1 ms).

#### Digital frequency input X9

- See SB `DFIN_IO_DigitalFrequency`. (□ 2-28)



## 2.10 DIGITAL\_IO (node number 1)

### 2.10.1 Inputs\_DIGITAL (digital inputs)

This SB reads in the signals at the terminals X5/E1 ... E5 and conditions them.

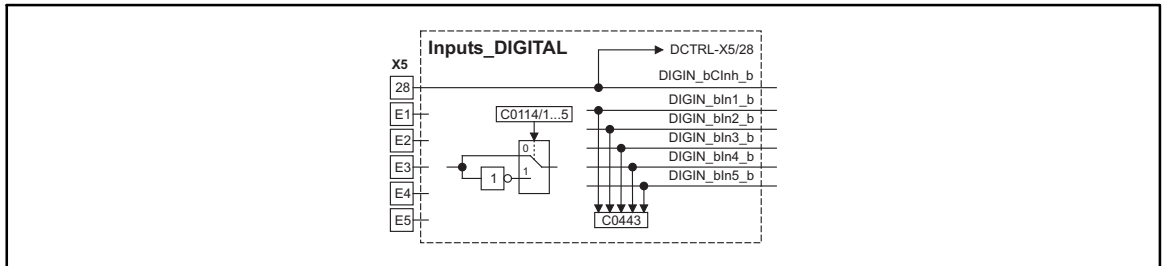


Fig. 2-21 Inputs\_DIGITAL

### System variables

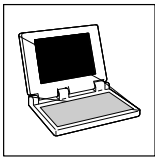
Variable	Data type	Signal type	Address	Display code	Display format	Note
DIGIN_bClnh_b	Bool	Binary	%IX1.0.0	-	-	Controller inhibit (CINH) acts directly on the DCTRL control.
DIGIN_bln1_b			%IX1.0.1	C0443	bin	
DIGIN_bln2_b			%IX1.0.2			
DIGIN_bln3_b			%IX1.0.3			
DIGIN_bln4_b			%IX1.0.4			
DIGIN_bln5_b			%IX1.0.5			

### Electrical data of the input terminals

Terminal	Use	Measuring range
X5/28	Controller enable (RFR)	LOW level: 0 ... +4 V
X5/E1	Interrupt-capable <sup>1</sup>	HIGH level: +13 ... +30 V
X5/E2	Touch-probe-capable <sup>2</sup>	Input current: 8 mA per input (at 24 V)
X5/E3		
X5/E4	TP signal, actual motor speed X7 (resolver), X8 (encoder)	<sup>1</sup> Response time of the interrupt task: < 250 μs <sup>2</sup> Use of X5/E1 ... E3 as a touch probe input: See "Function library LenzeTpDrv.lib" manual
X5/E5		
X5/39	Ground (GND) of digital inputs and outputs	

- The terminal polarity of the inputs X5/E1 ... E5 can be configured under C0114:

Code	LCD	Possible settings		Info
		Lenze	Selection	
C0114	DIGIN pol		0 HIGH active 1 LOW active	Terminal polarity
1		1		X5/E1
2		1		X5/E2
3		0		X5/E3
4		0		X5/E4
5		0		X5/E5



# 9300 Servo PLC

## System blocks

### DIGITAL\_IO (node number 1)

## 2.10.2 Outputs\_DIGITAL (digital outputs)

This SB conditions the digital signals and outputs them at terminals X5/A1 ... A4.

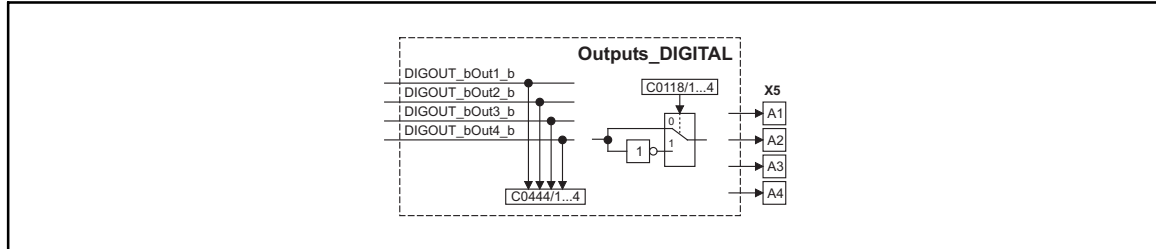


Fig. 2-22 Outputs\_DIGITAL

### System variables

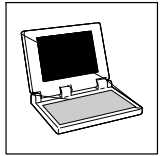
Variable	Data type	Signal type	Address	Display code	Display format	Note
DIGOUT_bOut1_b	Bool	Binary	%QX1.0.0	C0444/1	bin	
DIGOUT_bOut2_b			%QX1.0.1	C0444/2		
DIGOUT_bOut3_b			%QX1.0.2	C0444/3		
DIGOUT_bOut4_b			%QX1.0.3	C0444/4		

### Electrical data of the output terminals

Terminal	Use	Measuring range
X5/A1	Freely assignable	LOW level: 0 ... +4 V
X5/A2		HIGH level: +13 ... +30 V
X5/A3		Output current: Max. 50 mA per output (external resistance $\geq 480 \Omega$ at 24 V)
X5/A4		Delay times: 300 $\mu$ s with rising edge 100 $\mu$ s with falling edge
X5/39	Ground (GND) of digital inputs and outputs	

- The terminal polarity of the outputs X5/A1 ... A4 can be configured under C0118:

Code	LCD	Possible settings		Info
		Lenze	Selection	
C0118	DIGOUT pol		0 HIGH active	Terminal polarity
			1 LOW active	
		1	0	X5/A1
		2	0	X5/A2
		3	0	X5/A3
4	0	X5/A4		



### 2.11 FCODE\_FreeCode (node number 141)

At Lenze, controller parameters are called codes. The PLC can be adapted to your application without additional programming by changing codes.

This SB provides several variables for directly reading out the assigned "free" codes of the PLC and for processing them in the PLC program.

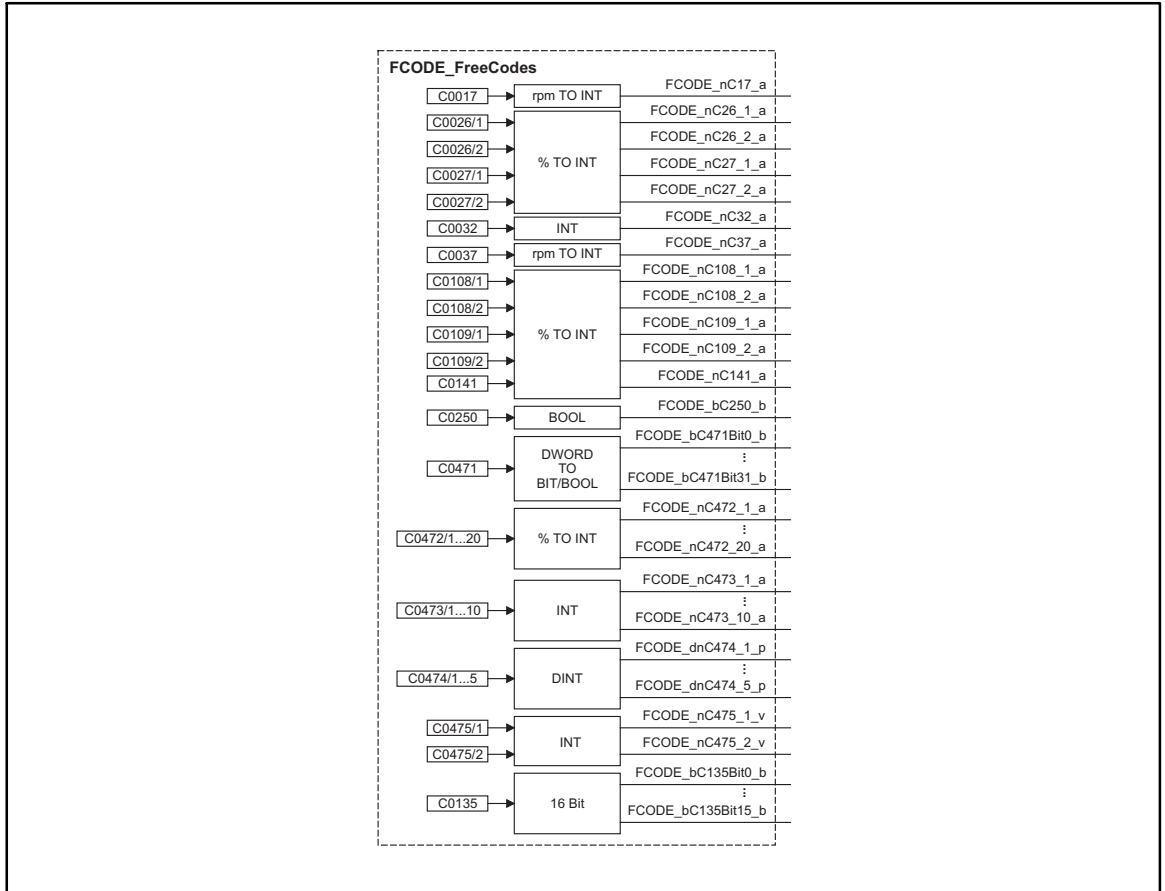


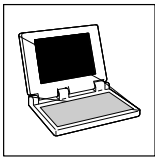
Fig. 2-23 FCODE\_FreeCodes

The PLC codes listed in the boxes ( ) on the left-hand side are assigned to the variables listed on the right-hand side.

- Code values are converted into variable values according to a fixed scaling routine.
- In the code table, you can find the options that can be set and the Lenze settings. ( 3-20)

#### Example

You can enter a percentage value [%] in PLC code C0472/1 (e.g. via the keypad). This value is directly assigned to the variable *FCODE\_nC472\_1\_a* (data type "integer") via a fixed scaling routine and can be processed in the PLC program.



# 9300 Servo PLC

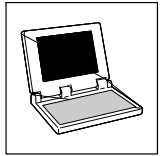
## System blocks

FCODE\_FreeCode (node number 141)

### System variables

Variable	Data type	Signal type	Address	Display code	Display format	Note
FCODE_nC17_a	Integer	Analog	%IW141.0	-	-	Default = 50 rpm
FCODE_nC26_1_a			%IW141.2			Default = 0.00 %
FCODE_nC26_2_a			%IW141.3			Default = 0.00 %
FCODE_nC27_1_a			%IW141.4			Default = 100.00 %
FCODE_nC27_2_a			%IW141.5			Default = 100.00 %
FCODE_nC32_a			%IW141.6			Default = 1
FCODE_nC37_a			%IW141.7			Default = 0 rpm
FCODE_nC108_1_a			%IW141.8			Default = 100.00 %
FCODE_nC108_2_a			%IW141.9			Default = 100.00 %
FCODE_nC109_1_a			%IW141.10			Default = 0.00 %
FCODE_nC109_2_a			%IW141.11			Default = 0.00 %
FCODE_nC141_a			%IW141.12			Default = 0.00 %
FCODE_bc250_b			Bool			Binary
FCODE_bc471Bit0_b	Bool	Binary	%IX141.14.0	-	-	Default = 0
...			...			
FCODE_bc471Bit15_b			%IX141.14.15			
FCODE_bc471Bit16_b			%IX141.15.0			
...	...	...	%IX141.15.15			
FCODE_nC472_1_a	Integer	Analog	%IW141.16	-	-	Default = 0.00 % C0472/3 = 100.00 %
...			...			
FCODE_nC472_20_a	%IW141.35					
FCODE_nC473_1_a	Integer	Analog	%IW141.36	-	-	Default = 0 C0473/1, 2 = 1
...			...			
FCODE_nC473_10_a	%IW141.45					
FCODE_dnC474_1_p	Double integer	Position	%ID141.23	-	-	Default = 0
...			...			
FCODE_dnC474_5_p	%ID141.27					
FCODE_nC475_1_v	Integer	Velocity	%IW141.56	-	-	Default = 0
...			...			
FCODE_nC475_2_v	%IW141.57					
FCODE_bc135Bit0_b	Bool	Binary	%IX141.58.0	-	-	Default = 0
...			...			
FCODE_bc135Bit15_b	%IX141.58.15					



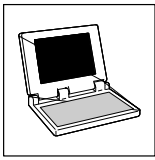


### Note!

The free code C0470 is stored under the same memory address as C0471 and can thus be read out via the variables *FCODE\_bC471Bit0\_b ... FCODE\_bC471Bit31\_b* assigned to code C0471.

Unlike code C0471, which can contain a 32-bit value, code C0470 is divided into 4 subcodes with 8 bits each:

Code	LCD	Possible settings		Info	
		Lenze	Selection		
C0470	FCODE 8bit			Freely configurable code (digital signals) <ul style="list-style-type: none"> <li>• C0470 has the same memory address as C0471.</li> <li>• Hexadecimal value is bit-coded.</li> </ul>	
			0 {hex} FFFF		
		1	0		C0470/1 = C0471, bit 0 ... 7
		2	0		C0470/2 = C0471, bit 8 ... 15
		3	0		C0470/3 = C0471, bit 16 ... 23
4	0	C0470/4 = C0471, bit 24 ... 31			
C0471	FCODE 32bit	0	0 {1} 4294967296	Freely configurable code (digital signals) <ul style="list-style-type: none"> <li>• Variables assigned via FCODE_FreeCodes: FCODE_bC471Bit0_b ... FCODE_bC471Bit31_b</li> <li>• C0471 has the same memory address as C0470.</li> </ul>	



# 9300 Servo PLC

## System blocks

*MCTRL\_MotorControl (node number 131)*

### 2.12 MCTRL\_MotorControl (node number 131)

This SB contains the control function for the driving machine. It consists of phase control, speed control and motor control.

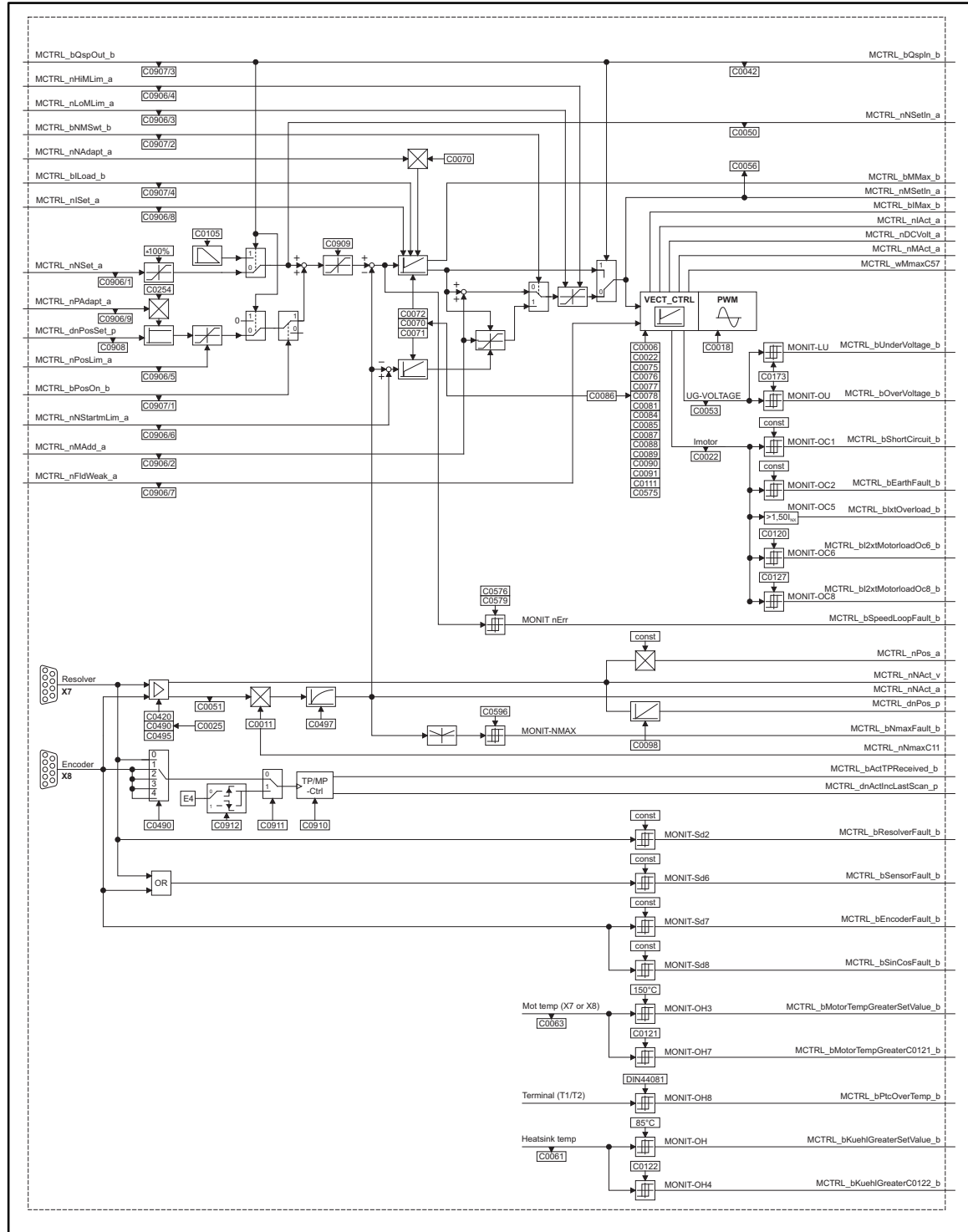
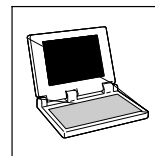


Fig. 2-24 MCTRL\_MotorControl



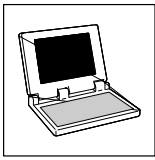
The process image is created in the course of a fixed system task (interval: 1 ms).

- Exception: *MCTRL\_bActTPReceived\_b*, *MCTRL\_dnActIncLastScan\_p* and *MCTRL\_nNAct\_v* are read into the process input image of the task in which they are actually used.

## 2.12.1 Inputs\_MCTRL

### System variables

Variable	Data type	Signal type	Address	Display Code	Display Format	Note
MCTRL_bQspln_b	Bool	Binary	%IX131.0.0_0	C0042	bin	TRUE = Drive carries out quick stop (QSP)
MCTRL_nNSetIn_a	Integer	Analog	%IW131.1	C0050	dec [%]	Speed setpoint • 16384 $\equiv$ 100 % $n_{max}$ (C0011)
MCTRL_bMMax_b	Bool	Binary	%IX131.0.2	-	-	TRUE = Speed controller operates within the limits.
MCTRL_nMSetIn_a	Integer	Analog	%IW131.3	C0056	dec [%]	Torque setpoint • 16384 $\equiv$ 100 % $M_{max}$ (C0057)
MCTRL_bIMax_b	Bool	Binary	%IX131.0.1	-	-	TRUE = Drive operates at current limit C0022
MCTRL_nIAct_a	Integer	Analog	%IW131.5	-	-	Actual motor current • 16384 $\equiv$ 100 % $I_{max}$ (C0022)
MCTRL_nDCVolt_a			%IW131.6			DC voltage • 16384 $\equiv$ 1000 V
MCTRL_nMAct_a			%IW131.4			Actual torque • 16384 $\equiv$ 100 % $M_{max}$ (C0057)
MCTRL_wMmaxC57	Word	-	%IW131.16	-	-	Display of maximum torque (C0057) x 10
MCTRL_bUndervoltage_b	Bool	Binary	%IX131.0.3	-	-	Monitoring: Undervoltage
MCTRL_bOvervoltage_b			%IX131.0.4			Monitoring: Overvoltage
MCTRL_bShortCircuit_b			%IX131.0.5			Monitoring: Short circuit
MCTRL_bEarthFault_b			%IX131.0.6			Monitoring: Earth fault
MCTRL_bIxtOverload_b			%IX131.9.2			Monitoring: I x t overload
MCTRL_bSpeedLoopFault_b			%IX131.9.4			Monitoring: Speed out of tolerance margin
MCTRL_nPos_a	Integer	Analog	%IW131.7	-	-	Actual phase value as an analog signal • 90° $\equiv$ 100%
MCTRL_nNAct_v	Integer	Velocity	%IW131.8	-	-	Actual speed value [inc/ms]
MCTRL_nNAct_a	Integer	Analog	%IW131.2	-	-	Actual speed value • 16384 $\equiv$ 100 % $n_{max}$ (C0011)
MCTRL_dnPos_p	Double Integer	Position	%ID131.5	-	-	Rotor position of the motor
MCTRL_bNmaxFault_b	Bool	Binary	%IX131.0.7	-	-	Monitoring: Max. system speed exceeded
MCTRL_nNmaxC11	Integer	-	%IW131.15	-	-	Display of max. speed (C0011)
MCTRL_bActTPReceived_b	Bool	Binary	%IX131.0.10	-	-	Receive touch probe (TP)
MCTRL_dnActIncLastScan_p	Double Integer	Position	%ID131.6	-	-	$\Delta$ inc between TP and task start

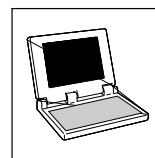


# 9300 Servo PLC

## System blocks

### MCTRL\_MotorControl (node number 131)

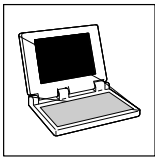
Variable	Data type	Signal type	Address	Display Code	Display Format	Note
MCTRL_bResolverFault_b	Bool	Binary	%IX131.0.8	-	-	Monitoring: Resolver error
MCTRL_bEncoderFault_b			%IX131.9.1			Monitoring: Encoder error
MCTRL_bSensorFault_b			%IX131.9.0			Monitoring: Thermal sensor error
MCTRL_bSinCosFault_b			%IX131.9.3			Monitoring: Absolute value encoder error
MCTRL_bMotorTemp GreaterSetValue_b			%IX131.0.11			Monitoring: Motor temperature > 150 °C
MCTRL_bMotorTemp GreaterC0121_b			%IX131.0.12			Monitoring: Motor temperature > C0121
MCTRL_bPtcOverTemp_b			%IX131.0.13			Monitoring: Motor overtemperature (PTC)
MCTRL_bKuehl GreaterSetValue_b			%IX131.0.14			Monitoring: Heatsink temperature > 85 °C
MCTRL_bKueh GreaterC0122_b			%IX131.0.15			Monitoring: Heatsink temperature > C0122
MCTRL_bRotorPosition Fault_b			%IX131.9.5			Monitoring: Error during last rotor position adjustment
MCTRL_bMotorphase Fail_b			%IX131.9.6			Monitoring: Motor phase failure detection
MCTRL_bl2xtMotorload Oc6_b			%IX131.9.7			Monitoring: I <sup>2</sup> t overload
MCTRL_bl2xtMotorload Oc8_b			%IX131.9.8			Monitoring: I <sup>2</sup> t overload



## 2.12.2 Outputs\_MCTRL

### System variables

Variable	Data type	Signal type	Address	Display Code	Display Format	Note
MCTRL_bQspOut_b	Bool	Binary	%QX131.0.0	C0907/3	bin	TRUE = Drive carries out quick stop (QSP)
MCTRL_nHiMLim_a	Integer	Analog	%QW131.4	C0906/4	dec [%]	Upper torque limitation • in % of C0057
MCTRL_nLoMLim_a			%QW131.3	C0906/3		Lower torque limitation • in % of C0057
MCTRL_bNMSwt_b	Bool	Binary	%QX131.0.1	C0907/2	bin	FALSE = Speed control TRUE = Torque control
MCTRL_nNAdapt_a	Integer	Analog	%QW131.12	-	-	Adaptive proportional gain ( $V_p$ ) of the speed controller
MCTRL_bLoad_b	Bool	Binary	%QX131.0.3	C0907/4	bin	TRUE = Integral action component of the speed controller is accepted by <i>MCTRL_nISet_a</i>
MCTRL_nISet_a	Integer	Analog	%QW131.7	C0906/8	dec [%]	Integral action component of the speed controller
MCTRL_nNSet_a			%QW131.1	C0906/1		Speed setpoint
MCTRL_nPAdapt_a			%QW131.8	C0906/9		Effect of C0254 on the proportional gain ( $V_p$ ) in %, • The absolute value (without sign) is processed.
MCTRL_dnPosSet_p	Double Integer	Position	%QD131.5	C0908	dec [inc]	Deviation of set phase to actual phase for phase controller
MCTRL_nPosLim_a	Integer	Analog	%QW131.9	C0906/5	dec [%]	Effect of the phase controller • In % of $N_{max}$ (C0011)
MCTRL_bPosOn_b	Bool	Binary	%QX131.0.2	C0907/1	-	TRUE = Activate phase controller
MCTRL_nNStartMLim_a	Integer	Analog	%QW131.5	C0906/6	dec [%]	Lower speed limit for speed limitation
MCTRL_nMAdd_a			%QW131.2	C0906/2		Additional torque setpoint or torque setpoint
MCTRL_nFldWeak_a			%QW131.6	C0906/7		Motor control



# 9300 Servo PLC

## System blocks

MCTRL\_MotorControl (node number 131)

### 2.12.3 Current controller

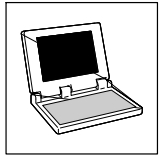


#### Tip!

Select a matching motor from the "Motor selection list" under C0086. This automatically sets the correct parameters for the current controller.

- The "Motor selection list" can be found in the Mounting Instructions for the 9300 Servo PLC.
- To adapt the current controller to the connected machine, set the controller's proportional gain under C0075 and the controller's reset time under C0076:

Code	LCD	Possible settings		Info
		Lenze	Selection	
C0075	Vp curr CTRL	→	0.00 {0.01} 15.99	Proportional gain of current controller ( $V_{pi}$ ) → Dependent on C0086 • If C0086 is changed, the value is reset to the assigned Lenze setting.
C0076	Tn curr CTRL	→	0.5 {0.1 ms} 2000.0 2000 ms = switched off	Reset time of current controller ( $T_{ni}$ ) → Dependent on C0086 • If C0086 is changed, the value is reset to the assigned Lenze setting.



#### 2.12.4 Torque setpoint / additional torque setpoint

*MCTRL\_nMAdd\_a* is - depending on the setting of *MCTRL\_bNMSwt\_b* - used as a torque setpoint or as an additional torque setpoint.

##### Torque setpoint

With *MCTRL\_bNMSwt\_b* = TRUE, the torque control is active.

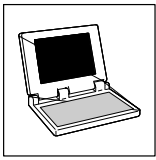
- *MCTRL\_nMAdd\_a* acts as a torque setpoint.
- The speed controllers have a monitoring effect.
- The torque setpoint is selected in [%] of the max. possible torque.
  - Negative values mean a torque with CCW rotation of the motor.
  - Positive values mean a torque with CW rotation of the motor.
- The max. possible torque is set under C0057:

Code	LCD	Possible settings		Info
		Lenze	Selection	
C0057	Max torque	<input type="text" value="Disp"/>		Maximum possible torque of the drive configuration <ul style="list-style-type: none"> <li>• Dependent on C0022, C0086</li> </ul>
			0.0 {0.1 Nm} 500.0	

##### Additional torque setpoint

With *MCTRL\_bNMSwt\_b* = FALSE, the speed control is active.

- *MCTRL\_nMAdd\_a* is added to the output of the speed controller.
- The limits given by the torque limitation (*MCTRL\_nLoMLim\_a* and *MCTRL\_nHiMLim\_a*) cannot be exceeded.
- The additional torque setpoint can, for instance, be used for friction compensation or to add acceleration (dv/dt).



## 9300 Servo PLC

### System blocks

*MCTRL\_MotorControl (node number 131)*

#### 2.12.5 Torque limitation

Via *MCTRL\_nLoMLim\_a* and *MCTRL\_nHiMLim\_a* you can set an external torque limitation. This means that different torques can be selected for the quadrants "driving" and "braking".

- *MCTRL\_nHiMLim\_a* is the upper torque limit in [%] of the max. possible torque.
- *MCTRL\_nLoMLim\_a* is the lower torque limit in [%] of the max. possible torque.
- The max. possible torque is set under C0057. (☐ 2-49)



#### Stop!

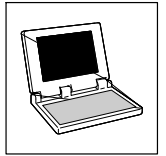
Only set positive values in *MCTRL\_nHiMLim\_a* and negative values in *MCTRL\_nLoMLim\_a*, otherwise the speed controller may be unable to perform its intended control function. This can result in an uncontrolled acceleration of the drive.



#### Tip!

- If *MCTRL\_nHiMLim\_a* is not assigned (free), the upper torque limit automatically is 100 % of the max. possible torque.
- If *MCTRL\_nLoMLim\_a* is not assigned (free), the lower torque limit automatically is -100 % of the max. possible torque.
- At quick stop (QSP) the torque limitation is deactivated, i.e. the drive is operated with  $\pm 100$  %.





## 2.12.6 Maximum speed

The maximum speed ( $n_{\max}$ ) is set under C0011. This value is used as a reference for the absolute and relative setpoints selected for the acceleration and deceleration times and for the upper and lower speed limits.

- $n_{\max} = 100 \% \equiv (\text{INT}) 16384$

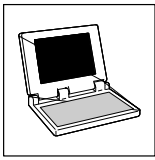
Code	LCD	Possible settings		Info
		Lenze	Selection	
C0011	Nmax	3000		Maximum speed Reference value for the absolute and relative setpoint selection for the acceleration and deceleration times. <ul style="list-style-type: none"> <li>• For parameterisation via interface: Large changes in one step should only be made when the controller is inhibited.</li> </ul>
		500	{1 rpm} 16000	



### Tip!

*MCTRL\_nNmaxC11* displays the maximum speed set under C0011.

- Use this system variable for programming your own speed scalings.
- Example: C0011 = 3000 rpm  $\Rightarrow$  *MCTRL\_nNmaxC11* = 3000



# 9300 Servo PLC

## System blocks

*MCTRL\_MotorControl (node number 131)*

### 2.12.7 Speed controller

The speed controller is designed as an ideal PID controller.

#### Parameter setting

By selecting a motor under C0086 the parameters are preset, making most adaptations to the application unnecessary.

- The proportional gain  $V_p$  can be set under C0070:
  - Enter approx. 50 % of the speed setpoint (100 % =  $N_{max}$ ).
  - Increase C0070 until the drive becomes unstable (pay attention to motor noise)
  - Reduce C0070 until the drive runs stable again.
  - Reduce C0070 to approx. half the value.

Code	LCD	Possible settings		Info
		Lenze	Selection	
C0070	Vp speed CTRL	→		Proportional gain of speed controller ( $V_{pn}$ ) → Dependent on C0086 • If C0086 is changed, the value is reset to the assigned Lenze setting.
			0.0 {0.5} 255.0	

- The reset time  $T_n$  can be set under C0071:
  - Reduce C0071 until the drive becomes unstable (pay attention to motor noise).
  - Increase C0071, until the drive runs stable again.
  - Increase C0071 to approx. twice the value.

Code	LCD	Possible settings		Info
		Lenze	Selection	
C0071	Tn speed CTRL	→		Reset time of speed controller ( $T_{rn}$ ) → Dependent on C0086 • If C0086 is changed, the value is reset to the assigned Lenze setting.
			1.0 {0.5 ms} 600.0 >512 ms = switched off	

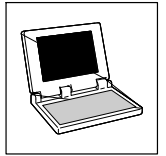
- The derivative gain  $T_d$  can be set under C0072:
  - Increase C0072 during operation until the drive reaches an optimum control performance.

Code	LCD	Possible settings		Info
		Lenze	Selection	
C0072	Td speed CTRL	0.0		Derivative gain of speed controller ( $T_{dn}$ )
			0.0 {0.1 ms} 32.0	

- Via  $MCTRL\_nNAdapt\_a$  the proportional gain  $V_p$  can be changed using the PLC program:

$$V_p = MCTRL\_nNAdapt\_a [\%] \cdot C0070$$

$$\text{Default: } MCTRL\_nNAdapt\_a = 100 \% \Rightarrow V_p = 100 \% \cdot C0070 = C0070$$



#### Signal limitation

If the drive outputs the maximum torque, the speed controller operates within the limitation.

- The drive cannot follow the speed setpoint.
- *MCTRL\_bMMax\_b* is set to TRUE.

#### Set integral action component

To select defined starting values for the torque, the integral action component of the speed controller can be set externally (e.g. when using the brake control).

- *MCTRL\_bILoad\_b* = TRUE
  - The speed controller accepts the value at *MCTRL\_nISet\_a* for its integral action component.
  - The value at *MCTRL\_nISet\_a* acts as a torque setpoint for the motor control.
- *MCTRL\_bILoad\_b* = FALSE
  - Function is switched off.

## 2.12.8 Torque control with speed limitation

Set *MCTRL\_bNMSwt\_b* = TRUE to activate this function.

- For limiting the speed, a second speed controller (auxiliary speed controller) is connected.
- *MCTRL\_nMAdd\_a* acts as a bipolar torque setpoint.
- The speed controller 1 generates the upper speed limit.
  - The upper speed limit is passed to *MCTRL\_nNSet\_a* in [%] of  $n_{\max}$  (positive sign for CW direction of rotation).
- The speed controller 2 (auxiliary speed controller) generates the lower speed limit.
  - The lower speed limit is passed to *MCTRL\_nNStartLim\_a* in [%] of  $n_{\max}$  (negative sign for CCW direction of rotation).
- $n_{\max}$  is selected under C0011. (☐ 2-51)

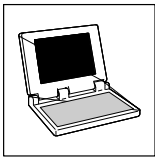


### Stop!

Use

- the upper speed limit only for CW rotation (positive values) and
- the lower speed limit only for CCW rotation (negative values),

otherwise the drive can accelerate in an uncontrolled way!



# 9300 Servo PLC

## System blocks

*MCTRL\_MotorControl (node number 131)*

### 2.12.9 Speed setpoint limitation

The speed setpoint limitation can be set under C0909:

Code	LCD	Possible settings		Info	
		Lenze	Selection		
C0909	speed limit	1	1	-175 % ... +175 %	Speed setpoint limitation
			2	0 % ... +175 %	
			3	-175 % ... 0 %	

- Select the speed setpoint via *MCTRL\_nNSet\_a* in [%] of  $n_{max}$ .
- $n_{max}$  is selected under C0011. (☞ 2-51)

### 2.12.10 Phase controller

The phase controller is needed, i.a., to ensure phase-synchronous operation and drift-free standstill.

#### Parameter setting

1. Assign *MCTRL\_nPosSet\_a* to a signal source which provides the phase difference between set phase and actual phase.
2. Define a value > 0 for *MCTRL\_nPosLim\_a*.
3. Set *MCTRL\_bPosOn\_b* = TRUE.
4. Set the gain of the phase controller > 0 via C0254.
  - Before setting C0254, select a proportional gain for the speed controller as high as possible under C0070. (☞ 2-52)
  - Increase C0254 during operation until the drive shows the required control performance.

Code	LCD	Possible settings			Info
		Lenze	Selection		
C0254	Vp angle CTRL	0.4000	0.0000	{0.0001}	Gain of angle controller ( $V_p$ )
				3.9999	

#### Effect of the phase controller

The output of the phase controller is added to the speed setpoint.

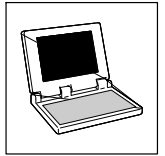
- If the actual phase is lagging, the drive is accelerated.
- If the actual phase is leading, the drive is decelerated until the desired phase synchronisation is achieved.

The influence of the phase controller consists of:

- Phase difference multiplied by the gain  $V_p$  (C0254).
- Additional influence via an analog signal at *MCTRL\_nPAdapt\_a*.  
( $V_p = C0254 \cdot MCTRL_nPAdapt_a / 16384$ )
- Limitation of the angle controller output to  $\pm MCTRL_nPosLim_a$ .

#### Limitation of the phase controller output

This value limits the maximum compensation speed of the drive in the event of large phase differences.



### 2.12.11 Quick stop (QSP)

The QSP function is used to stop the drive independently of the selected setpoint within an adjustable time interval.

- The QSP function is active if *MCTRL\_bQsp\_b* is set = TRUE.
- If the SB **DCTRL\_DriveControl** is to trigger QSP, the QSP function must be programmed as follows:

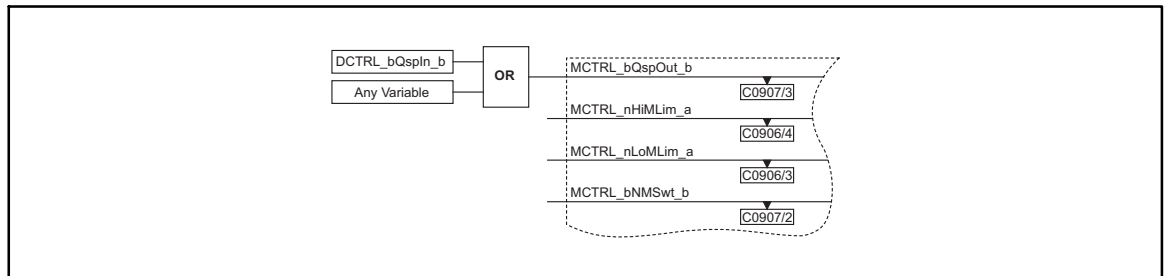


Fig. 2-25 Programming of the QSP function if SB DCTRL\_DriveControl is to trigger QSP

#### Function:

- If torque control is selected, it will be deactivated. The drive is controlled by the speed controller.
- Speed is reduced to 0 within the deceleration time set under C0105:

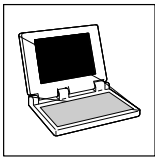
Code	LCD	Possible settings		Info
		Lenze	Selection	
C0105	QSP Tif	0.000		Deceleration time for quick stop (QSP) • Referred to speed change $n_{max} \dots 0$ .
		0.000	{0.001 s} 999.900	

- The torque limits *MCTRL\_nLoMLim\_a* and *MCTRL\_nHiMLim\_a* are deactivated, i.e. the drive is operated with  $\pm 100\%$ . (□ 2-50)
- The phase controller is activated. If the rotor position is shifted actively, the drive generates a torque against this displacement if
  - C0254 is set non-zero,
  - *MCTRL\_nPosLim\_a* is triggered with a value  $> 0\%$ .



#### Stop!

If the field is weakened manually (*MCTRL\_nFldWeak\_a*  $< 100\%$ ), the drive cannot supply the maximum torque.



# 9300 Servo PLC

## System blocks

*MCTRL\_MotorControl (node number 131)*

### 2.12.12 Field weakening

Adjusting the field weakening range is not required if the motor type has been set under C0086. In this case all necessary parameters are set automatically.

The motor is operated in the field weakening range if

- the output voltage of the controller exceeds the rated motor voltage set under C0090.
- the controller cannot increase the output voltage with increasing speed because of the mains voltage / DC-bus voltage.

Under C0575 you can set a factor between 1 ... 8 to limit the maximum field weakening. "8" means that the maximum field weakening is 8-fold.

#### Manual field weakening

The field can be weakened manually via *MCTRL\_nFldWeak\_a*.

- For maximum excitation *MCTRL\_nFldWeak\_a* must be actuated with +100 % (= 16384).
- If *MCTRL\_nFldWeak\_a* is not assigned (free), the field weakening is automatically +100 %.



#### Stop!

The available torque is reduced by the field weakening.

### 2.12.13 Switching frequency changeover

The following switching frequencies can be set for the inverter under C0018:

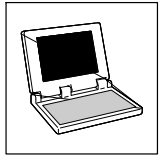
- 8 kHz for power-optimised operation ⇒ maximum power output of the controller, but with audible pulse operation.
- 16 kHz for noise-optimised operation ⇒ inaudible pulse operation of the controller, but with reduced power output (torque).
- Automatic changeover between power-optimised and noise-optimised operation.

Code	LCD	Possible settings		Info	
		Lenze	Selection		
C0018	fchop	1	0	16/8 kHz automatic changeover	Switching frequency Optimum noise reduction with automatic changeover to 8 kHz Power-optimised operation Noise-optimised operation
			1	8 kHz sine	
			2	16 kHz sine	

#### Automatic switching frequency changeover

You can use the automatic switching frequency changeover if you want to operate the drive in the noise-optimised range but the torque available in this mode is not high enough for acceleration processes.

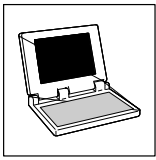
Condition $M = f(I)$	Function
$M < M_{r16} (I_{r16})$	Controller operates with 16 kHz (noise-optimised)
$M_{r16} (I_{r16}) < M < M_{r8} (I_{r8})$	Controller switches to 8 kHz (power-optimised)
$M > M_{max8} (I_{max8})$	Controller operates with 8 kHz at its current limit



#### 2.12.14 Feedback systems

The following codes can be used to configure the feedback systems for position and speed controllers:

Code	LCD	Possible settings		IMPORTANT
		Lenze	Selection	
[C0420]	Encoder const	512	1 {1 inc/rev} 8192	Encoder: Constant for encoder input X8
[C0490]	Feedback pos	0	0 Resolver at X7 1 Encoder TTL at X8 2 Sin/cos encoder at X8 3 Absolute value encoder ST at X8 4 Absolute value encoder MT at X8	Feedback system for the position controller <ul style="list-style-type: none"> <li>• C0490 = 0, 1, 2 can be mixed with C0495 = 0, 1, 2.</li> <li>• C0490 = 3, 4 also sets C0495 to the same value.</li> </ul>
[C0495]	Feedback n	0	0 Resolver at X7 1 Encoder TTL at X8 2 Sin/cos encoder at X8 3 Absolute value encoder ST (single turn) at X8 4 Absolute value encoder MT (multi turn) at X8	Feedback system for the speed controller <ul style="list-style-type: none"> <li>• C0495 = 0, 1, 2 can be mixed with C0490 = 0, 1, 2.</li> <li>• C0495 = 3, 4 also sets C0490 to the same value.</li> </ul>
C0497	Nact filter	2.0	0.0 {0.1 ms} 50.0 0 ms = switched off	Actual speed value filter time constant PT1



# 9300 Servo PLC

## System blocks

MCTRL\_MotorControl (node number 131)

### 2.12.15 Touch probe (TP)

Process: The current phase value (digital frequency input value) is saved by a quick interrupt in the operating system when a signal change occurs at the TP activating input (e.g. X5/E4).

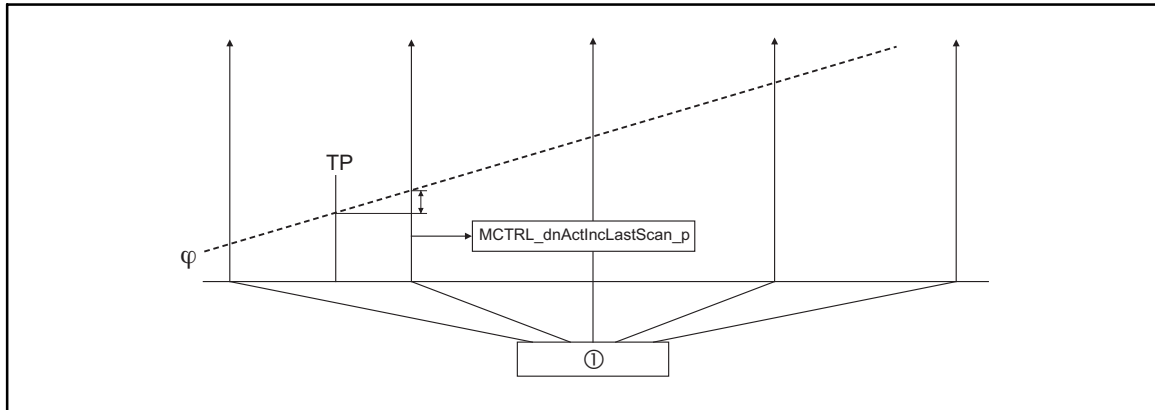


Fig. 2-26

Function chart of a TP

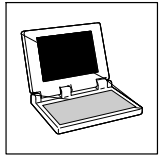
- ① Time-equidistant start of an interval task
- $\varphi$  Angle signal

### Touch probe configuration

Code	LCD	Possible settings		IMPORTANT
		Lenze	Selection	
C0910	TP Delay	0		Touch probe delay <ul style="list-style-type: none"> <li>• Compensation of delay times of the TP signal source at X5/E4</li> </ul>
			-32767 {1 inc} 32767	
C0911	MCTRL TP sel	0	0 Touch probe via zero pulse 1 Touch probe through digital input X5/E4	Touch probe selection
C0912	MCTRL TP EDGE	0	0 Rising edge TP2 1 Falling edge TP2	Touch probe activation <ul style="list-style-type: none"> <li>• For touch probe via digital input X5/E4 (C0911 = 1)</li> </ul>

- The feedback system generating the zero pulse is set under C0490. (2-57)





#### Function sequence

1. The TP is activated via a signal change at a digital input (X5/E1 ... E4) or via a zero pulse at the incremental encoder input X8 or the resolver input X7.
2. If a TP has occurred, *MCTRL\_bActTPReceived\_b* is set = TRUE.
3. After the start of the task *MCTRL\_dnActIncLastScan\_p* indicates the number of increments [inc/ms] counted since the TP.
4. Then *MCTRL\_bActTPReceived\_b* is set = FALSE.



#### Note!

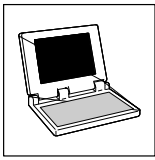
- It is necessary that all three outputs (*MCTRL\_nNAct\_v*, *MCTRL\_bActTPReceived\_b* and *MCTRL\_dnActIncLastScan\_p*) are processed in the task even if just one signal is required.
- For more detailed information about the use of the digital inputs X5/E1 ... E3 for touch probe, please refer to the "Function library LenzeTpDrv.lib" Manual.

#### MCTRL\_nNAct\_v

- The value *MCTRL\_nNAct\_v* is scaled in increments per millisecond. (INT) 16384 corresponds to 15000 rpm. See chapter 1.2.7, "Signal types and scalings". (□ 1-8)
- For every task in which *MCTRL\_nNAct\_v* is used the operating system creates an individual integrator that is reset after every start of the task (task-internal process image).
- For a safe TP generation, *MCTRL\_nNAct\_v* must not be used in the PLC\_PRG.

Example (*MCTRL\_nNAct\_v* in a 10-ms task):

- When the 10-ms task starts, the value of the integrator is saved in a local area of the task and the integrator is reset. The value in the local area gives an average value in increments per 1 ms.
- If a position value is to be derived from this value, then it must be multiplied by  $SYSTEM\_nTaskInterval / 4$  to get the result in increments per 10 ms, as in the example.  
Example: In a 1-ms task *SYSTEM\_nTaskInterval* has the value 4 ( $4 \times 0.250 \text{ s} = 1 \text{ ms}$ )
- In the Lenze FBs this process is already implemented.



# 9300 Servo PLC

## System blocks

MCTRL\_MotorControl (node number 131)

### 2.12.16 Manual adaptation of motor data

If you use a motor not listed in the selection under C0086, select a motor with similar data under C0086 and adapt the motor data manually.



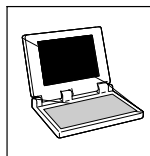
#### Note!

If the physical limit of the drive is considerably exceeded when a motor is configured via C0086 (e.g.: EVS9321-EI with motor C0086=41 or C0086=42), this may cause a "No program" or "float sys-T. error".

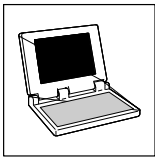
For more detailed information about commissioning, please refer to the Mounting Instructions for the 9300 Servo PLC!

- The following codes help you to manually adapt the motor data:

Code	LCD	Possible settings		IMPORTANT
		Lenze	Selection	
[C0006]	Op mode	→	2 Servo async Y 3 Servo PM-SM Y 22 Servo async 31 ASM Y - ESC 32 PM-SM Y - ESC 33 ASM - ESC	Operating mode of the motor control → Dependent on C0086 <ul style="list-style-type: none"> <li>If C0086 is changed, the value is reset to the assigned Lenze setting</li> <li>Change of C0006 sets C0086 = 0!</li> <li>ESC (<i>Extended Speed Control</i>): Speed control with increased speed control steadiness for operation with incremental encoder only (not resolver!).</li> </ul> Servo control for asynchronous motors in star connection Servo control for synchronous motors in star connection Servo control for asynchronous motors in delta connection Servo control for asynchronous motors in star connection, ESC Servo control for synchronous motors in star connection, ESC Servo control for asynchronous motors in delta connection, ESC
C0022	I <sub>max</sub> current	→	0 {0.01 A} 1.50 I <sub>r</sub>	I <sub>max</sub> limit → Dependent on C0086 <ul style="list-style-type: none"> <li>If C0086 is changed, the value is reset to the assigned Lenze setting (1.5 * I<sub>motor</sub>)</li> </ul>
C0077	V <sub>p</sub> field CTRL	0.25	0.00 {0.01} 15.99	Gain of field controller (V <sub>pF</sub> )
C0078	T <sub>n</sub> field CTRL	15.0	1.0 {0.5 ms} 8000.0 8000 ms = switched off	Reset time of field controller (T <sub>nF</sub> )
[C0081]	Mot power	→	0.01 {0.01 kW} 500.00	Rated motor power according to nameplate → Dependent on C0086 <ul style="list-style-type: none"> <li>If C0086 is changed, the value is reset to the assigned Lenze setting</li> <li>Change sets C0086 = 0</li> </ul>



Code	LCD	Possible settings		IMPORTANT
		Lenze	Selection	
[C0084]	Mot Rs	→	0.00 {0.01 Ω} 100.00	Stator resistance of the motor → Dependent on C0086 • If C0086 is changed, the value is reset to the assigned Lenze setting • Change sets C0086 = 0
[C0085]	Mot Ls	→	0.00 {0.01 mH} 200.00	Leakage inductance of the motor → Dependent on C0086 • If C0086 is changed, the value is reset to the assigned Lenze setting • Change sets C0086 = 0
[C0087]	Mot speed	→	300 {1 rpm} 16000	Rated motor speed → Dependent on C0086 • If C0086 is changed, the value is reset to the assigned Lenze setting • Change sets C0086 = 0
[C0088]	Mot current	→	0.5 {0.1 A} 500.0	Rated motor current → Dependent on C0086 • If C0086 is changed, the value is reset to the assigned Lenze setting • Change sets C0086 = 0
[C0089]	Mot frequency	→	10 {1 Hz} 1000	Rated motor frequency → Dependent on C0086 • If C0086 is changed, the value is reset to the assigned Lenze setting • Change sets C0086 = 0
[C0090]	Mot voltage	→	50 {1 V} 500	Rated motor voltage → Dependent on C0086 • If C0086 is changed, the value is reset to the assigned Lenze setting • Change sets C0086 = 0
[C0091]	Mot cos phi	→	0.50 {0.01} 1.00	Motor cos φ → Dependent on C0086 • If C0086 is changed, the value is reset to the assigned Lenze setting • Change sets C0086 = 0
C0111	Rr tune	100 %	50.00 {0.01 %} 199.99	Adjustment of the rotor resistance (Particularly recommended for non-Lenze motors and high field weakening.) • Adjustment in % of the rated rotor resistance of the motor.



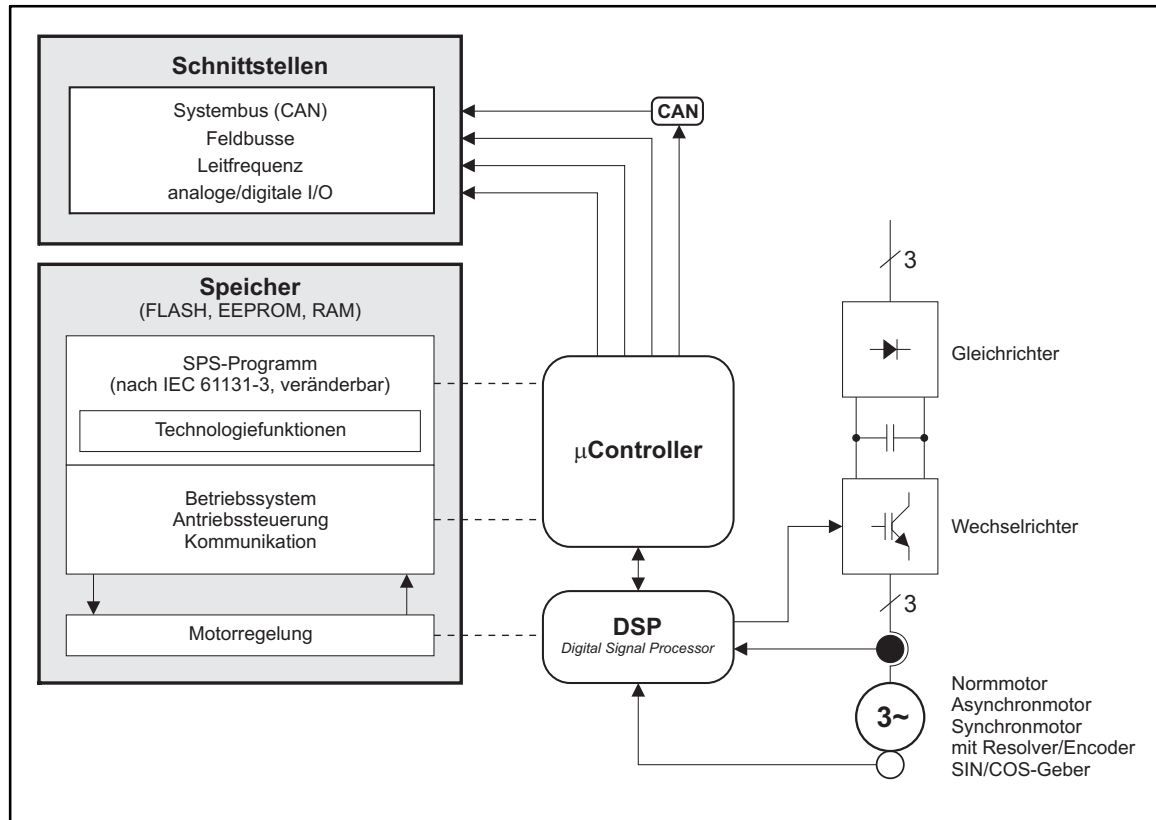
# 9300 Servo PLC

## System blocks

MCTRL\_MotorControl (node number 131)

### 2.12.17 Monitoring

The 9300 Servo PLC comprises two independent sectors, the motor control and the PLC.



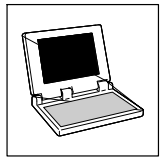
The motor control is provided with several monitoring functions which protect the drive from impermissible operating conditions.

If a monitoring function is activated,

- the response set for this monitoring function is triggered.
- a corresponding system variable is set to TRUE as long as the trigger condition for the monitoring function is fulfilled.

The system variables of the monitoring functions can be processed in the application program of the PLC.

The current error number is also indicated in the variable *DCTRL\_wFaultNumber* of the PLC program.



The fault memory (C0168/x) stores the error messages with an offset which indicates the type of the response:

No. of the error message	Type of response
0xxx	TRIP
1xxx	Message
2xxx	Warning
3xxx	FAIL-QSP

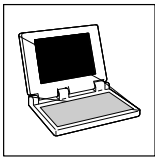
**Example:** C0168/1 = 2061

- x061:  
The current error (subcode 1 of C0168) is a communication error (error message "CE0"/No. "x061") between the AIF module and the PLC.
- 2xxx:  
The response is a warning.



#### Tip!

- Occurring faults generally do not affect the operating ability of the PLC!
- For more detailed information about the error sources detected by the PLC as well as causes & remedies, please refer to the appendix (chapter 3.5). (📖 3-8)



# 9300 Servo PLC

## System blocks

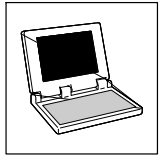
### MCTRL\_MotorControl (node number 131)

#### Overview of system error messages of the motor control




Error		Monitoring function	System variable	Possible responses					
No.	Display			• Lenze setting ✓ Setting possible					
				Code	TRIP	Message	Warning	FAIL-QSP	Off
x011	OC1	Short circuit	MCTRL_bShortCircuit_b		•				
x012	OC2	Earth fault	MCTRL_bEarthFault_b		•				
x015	OC5	I x t overload	MCTRL_bIxtOverload_b		•				
x016	OC6	I <sup>2</sup> x t overload	MCTRL_bI2xtMotorload0c6_b		•				
x018	OC8	I <sup>2</sup> x t overload	MCTRL_bI2xtMotorload0c8_b	C0606	✓		•		✓
x020	OU	Overvoltage	MCTRL_bOvervoltage_b			•			
x030	LU	Undervoltage	MCTRL_bUndervoltage_b			•			
x032	LP1	Motor phase failure	MCTRL_bMotorphaseFail_b	C0597	✓		✓		•
x050	OH	Heatsink temperature (fixed)	MCTRL_bKuehlGreaterSet-Value_b		•				
x053	OH3	Motor temperature (fixed)	MCTRL_bMotorTempGreater-SetValue_b	C0583	•				✓
x054	OH4	Heatsink temperature (adjustable)	MCTRL_bKuehlGreaterC0122_b	C0582			•		✓
x057	OH7	Motor temperature (adjustable)	MCTRL_bMotorTemp-GreaterC0121_b	C0584			•		✓
x058	OH8	Motor temperature (PTC)	MCTRL_bPtcOverTemp_b	C0585	✓		✓		•
x082	Sd2	Resolver error	MCTRL_bResolverFault_b	C0586	•		✓		✓
x086	Sd6	Thermal sensor error	MCTRL_bSensorFault	C0594	•		✓		✓
x087	Sd7	Absolute value encoder error <sup>1)</sup>	MCTRL_bEncoderFault_b		•				
x088	Sd8	Absolute value encoder error <sup>1)</sup>	MCTRL_bSinCosFault_b	C0580	✓				•
x089	PL	Error during rotor position adjustment	MCTRL_bRotorPositionFault_b		•				
x190	nErr	Speed out of tolerance margin	MCTRL_bSpeedLoopFault_b	C0579	✓	✓	✓	✓	•
x200	NMAX	Maximum speed exceeded	MCTRL_bNmaxFault_b		•				

x: 0 = TRIP, 1 = Message, 2 = Warning, 3 = FAIL-QSP

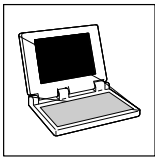
<sup>1)</sup> When the error has been eliminated: Deenergise the controller completely!



#### Response and effect on the drive

Response	⇒ Effect	Keypad display		
		RDY	IMP	FAIL
<b>TRIP</b>	TRIP active: ⇒ The power outputs U, V, W are switched to high resistance. ⇒ The drive is coasting (no control!). TRIP reset: ⇒ The drive runs to its setpoint along the set ramps.	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
<b>Message</b>	 The drive restarts automatically when the message is no longer present! Message active: ⇒ The power outputs U, V, W are switched to high resistance. ≤ 0.5 s ⇒ The drive is coasting (no control!). > 0.5 s ⇒ The drive is coasting (due to internal controller inhibit!). If required, restart program. Message reset: ⇒ The drive runs to its setpoint with the maximum torque.	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
<b>Warning</b>	 The drive can be destroyed as a result of deactivated monitoring functions! ⇒ The failure merely is displayed, the drive runs on in a controlled manner.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
<b>FAIL-QSP</b>	⇒ The drive is decelerated to standstill along the QSP ramp (C0105).	-	-	-
<b>Off</b>	 The drive can be destroyed as a result of deactivated monitoring functions! ⇒ There is no response to the failure!	-	-	-

□ = off ■ = on



# 9300 Servo PLC

## System blocks

MCTRL\_MotorControl (node number 131)

### 2.12.17.1 OC1 - short-circuit monitoring

This monitoring function protects the drive controller.

Error		Monitoring function	System variable	Possible responses				
No.	Display			TRIP	Message	Warning	FAIL-QSP	Off
x011	OC1	Short circuit	MCTRL_bShortCircuit_b	•				
				<ul style="list-style-type: none"> <li>• Lenze setting</li> <li>✓ Setting possible</li> </ul>				

Monitoring is actuated in the event of a short circuit in the motor phases. This can also be caused by an interturn fault in the machine.

- Monitoring can also respond during power-up if an **earth fault** occurs.
- If monitoring responds, the drive controller has to be disconnected from the mains and the short circuit has to be eliminated.

### 2.12.17.2 OC2 - earth-fault monitoring

This monitoring function protects the drive controller.

Error		Monitoring function	System variable	Possible responses				
No.	Display			TRIP	Message	Warning	FAIL-QSP	Off
x012	OC2	Earth fault	MCTRL_bEarthFault_b	•				
				<ul style="list-style-type: none"> <li>• Lenze setting</li> <li>✓ Setting possible</li> </ul>				

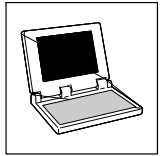
The 9300 Servo PLC is equipped with earth-fault detection as standard.

- If monitoring is actuated, the drive controller has to be disconnected from the mains and the earth fault has to be eliminated.

Possible causes of an earth fault:

- Short circuit to frame of the machine
- Short circuit of a phase to the shield
- Short circuit of a phase to PE





### 2.12.17.3 OC5 - I x t overload monitoring

Error		Monitoring function	System variable	Possible responses				
No.	Display			TRIP	Message	Warning	FAIL-QSP	Off
x015	OC5	I x t overload	MCTRL_blxtOverload_b	•				
				<ul style="list-style-type: none"> <li>• Lenze setting</li> <li>✓ Setting possible</li> </ul>				

#### Overcurrent diagram for OC5 fault message

The following diagram shows the maximum permissible overcurrent as a function of time:

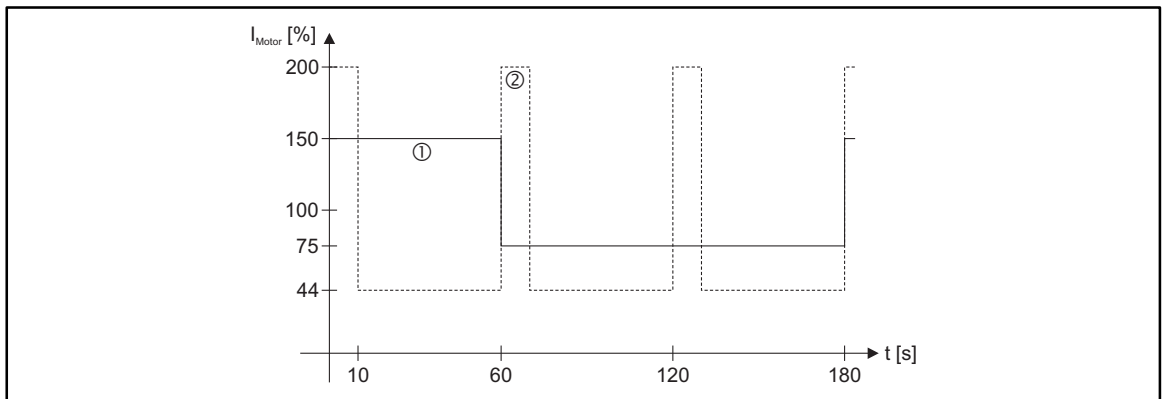


Fig. 2-27

Overcurrent diagram

The maximum permissible overcurrent is dependent on the  $I_{max}$  limit set under C0022. (□ 2-60)

①  $I_{max}$  limit sender under C0022  $\leq 150\% I_N$ :

- Within a period of **180 s**, the arithmetic mean value of the motor current may not exceed **100 %** of the rated device current.
- Example: Arithmetic mean value to curve ①:

$$\frac{60 \text{ s} \cdot 150 \% + 120 \text{ s} \cdot 75 \%}{180 \text{ s}} = 100 \%$$

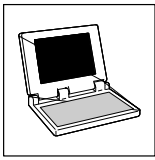
②  $I_{max}$  limit set under C0022  $> 150\% I_r$ :

- Within a period of **60 s**, the arithmetic mean value of the motor current may not exceed **70 %** of the rated device current.
- Example: Arithmetic mean value to curve ②:

$$\frac{10 \text{ s} \cdot 200 \% + 50 \text{ s} \cdot 44 \%}{60 \text{ s}} = 70 \%$$

The current controller load is displayed in C0064:

Code	LCD	Possible settings		IMPORTANT
		Lenze	Selection	
C0064	Utilization	<input type="text" value="Disp"/>		Controller load I x t during the last 180 seconds <ul style="list-style-type: none"> <li>• C0064 &gt;100 % trips OC5.</li> <li>• TRIP-RESET is only possible if C0064 &lt; 95 %.</li> </ul>
			0 {1 %} 150	



# 9300 Servo PLC

## System blocks

MCTRL\_MotorControl (node number 131)

### 2.12.17.4 OC6 - I<sup>2</sup> x t overload monitoring

The I<sup>2</sup> x t load of the motor is continuously calculated by the controller and displayed in C0066.

I<sup>2</sup> x t monitoring is dimensioned in such a way that it is triggered after 179 s in case of a motor with a thermal motor time constant of 5 minutes, a motor current of 1.5 x I<sub>r</sub> and a trigger threshold of 100 %.

Two adjustable trigger thresholds serve to define different responses.

- Adjustable response OC8 (TRIP, warning, off).
  - The response is set in C0606.
  - The trigger threshold is set in C0127.
  - The OC8 response can be used for advance warning.
- Fixed response OC6-TRIP.
  - The trigger threshold is set in C0120.

Behaviour of the I <sup>2</sup> x t monitoring	Condition
I <sup>2</sup> x t monitoring is deactivated. C0066 = 0 % and	When C0120 = 0 % and C0127 = 0 %, set controller inhibit.
I <sup>2</sup> x t monitoring is stopped. The current value in C0066 is frozen.	When C0120 = 0 % and C0127 = 0 %, activate controller enable.
I <sup>2</sup> x t monitoring is deactivated. The motor utilisation is displayed in C0066.	Set C0606 = 3 (off) and C0127 > 0 %.

An error message OC6 or OC8 can only be reset if the I<sup>2</sup> x t load has exceeded the set trigger threshold by 5 %.

#### Calculate release time

$t = - (C0128) \cdot \ln \left[ 1 - \frac{y + 1}{\left( \frac{I_M}{I_r} \right)^2 \cdot 100} \right]$	<p>I<sub>M</sub> Actual motor current</p> <p>I<sub>r</sub> Rated motor current</p> <p>y C0120 or C0127</p>
---	--

- The thermal loading capacity of the motor is expressed by the thermal motor time constant (C0128). The value can be obtained from the rated motor data or contact the manufacturer of the motor.

#### Read release time in the diagram

Diagram for detecting the release times of a motor with a thermal motor time constant of 5 min:

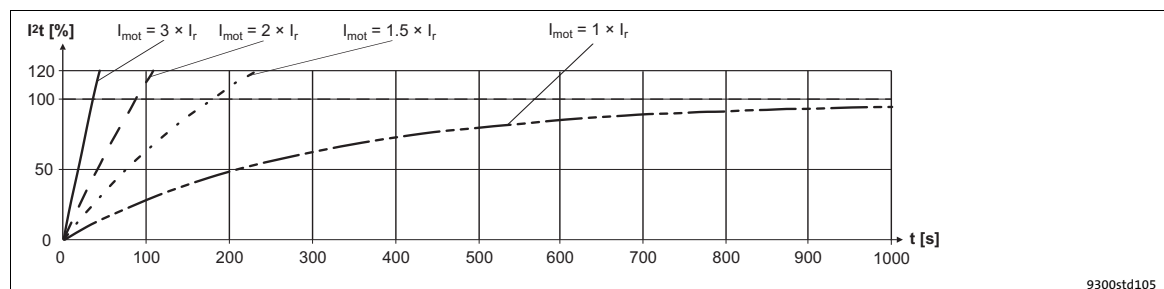
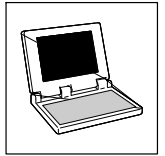


Fig. 2-28 I<sup>2</sup> x t monitoring: Release times with different motor currents and trigger thresholds

- I<sub>mot</sub> Motor current
- I<sub>r</sub> Rated motor current
- I<sup>2</sup>t I<sup>2</sup>t load
- t Time



### 2.12.17.5 OU - overvoltage monitoring

This function monitors the DC bus and protects the controller.

Error		Monitoring function	System variable	Possible responses				
No.	Display			TRIP	Message	Warning	FAIL-QSP	Off
x020	OU	Overvoltage	MCTRL_bOvervoltage_b		•			
<ul style="list-style-type: none"> <li>• Lenze setting</li> <li>✓ Setting possible</li> </ul>								

Monitoring is actuated if the DC bus voltage at the terminals +U<sub>G</sub> and -U<sub>G</sub> exceeds a switch-off threshold dependent on C0173, and it remains active until the value falls below the respective switch-on threshold again.

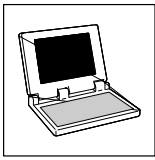
- The DC-bus voltage is set under C0173:

Code	LCD	Possible settings		IMPORTANT
		Lenze	Selection	
[C0173]	UG limit	1		Adaptation of DC-bus voltage thresholds <ul style="list-style-type: none"> <li>Check during commissioning and adapt if necessary</li> <li>All drive components in interconnected drives must have the same thresholds</li> </ul>
		0	Mains < 400 V; with or without brake unit	
		1	Mains = 400 V; with or without brake unit	
		2	Mains = 460 V; with or without brake unit	
		3	Mains = 480 V; without brake unit	
		4	Mains = 480 V; with brake unit	

- The switch-off and switch-on thresholds dependent on C0173 can be gathered from the following table:

Setting of C0173	Switch-off threshold	Switch-on threshold
0 Mains < 400 V; with or without brake unit	770 V	755 V
1 Mains = 400 V; with or without brake unit	770 V	755 V
2 Mains = 460 V; with or without brake unit	770 V	755 V
3 Mains = 480 V; without brake unit	770 V	755 V
4 Mains = 480 V; with brake unit	800 V	785 V

- The switch-off threshold defines the voltage level of the DC-bus voltage, at which the pulse inhibit is activated.



# 9300 Servo PLC

## System blocks

MCTRL\_MotorControl (node number 131)

### Braking torque derating

Without a braking system being connected (934X power supply module or 935X braking unit), the braking torque is automatically derated when the DC-bus voltage reaches the following value:

$$\text{Schwelle für Bremsmomentreduzierung} = \text{Abschaltschwelle} - \text{OV reduce}$$

- The "OV reduce" value is set under C0172:

Code	LCD	Possible settings		IMPORTANT
		Lenze	Selection	
[C0172]	OV reduce	10		Threshold for activating the braking torque derating before OU trip
		0	{10 V} 100	

Example:

- C0173 = 3 ⇒ Switch-off threshold = 770 V
- C0172 = 10 ⇒ "OV reduce" = 10 V

$$\text{Schwelle für Bremsmomentreduzierung} = 770 \text{ V} - 10 \text{ V} = 760 \text{ V}$$

⇒ The braking torque is derated as soon as the DC-bus voltage reaches or exceeds 760 V.

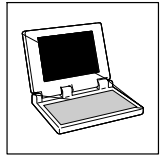
- Braking with active braking torque derating generates clearly audible motor noise.



### Tip!

If the monitoring system responds frequently, the drive dimensioning may be inappropriate (too much braking energy being generated).

- Remedy: Use 934X power supply module or (additional) 935X braking units.
- When several controllers are operated simultaneously, a DC-bus connection may be useful. In this way the braking energy generated by one drive can be used to drive another drive. Only the energy difference is taken from the mains.



### 2.12.17.6 LU - undervoltage monitoring

This function monitors the DC bus and protects the controller.

Error		Monitoring function	System variable	Possible responses				
No.	Display			TRIP	Message	Warning	FAIL-QSP	Off
x030	LU	Undervoltage	MCTRL_bUndervoltage_b		•			
				• Lenze setting ✓ Setting possible				

The monitoring responds if the DC-bus voltage at the terminals +U<sub>G</sub> and -U<sub>G</sub> falls below a switch-off threshold dependent on C0173 and it remains active until the corresponding switch-on threshold has again been exceeded.

- The DC-bus voltage is set under C0173 (□ 2-69).
- The switch-off and switch-on thresholds dependent on C0173 can be gathered from the following table:

Setting of C0173	Switch-off threshold	Switch-on threshold
0 Mains < 400 V; with or without brake unit	285 V	430 V
1 Mains = 400 V; with or without brake unit	285 V	430 V
2 Mains = 460 V; with or without brake unit	328 V	473 V
3 Mains = 480 V; without brake unit	342 V	487 V
4 Mains = 480 V; with brake unit	342 V	487 V

- The switch-off threshold defines the voltage level of the DC-bus voltage, at which the pulse inhibit is activated.

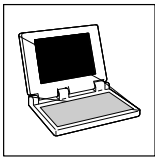


#### Tip!

If the undervoltage lasts longer than 3 s or if the drive is powered up, this is entered into the fault memory.

- This can be the case if the control module is supplied externally via the terminals X5/39 and X5/59 and the mains is switched off.
- If the undervoltage has been eliminated (reconnection to the mains), the entry is not updated in the fault memory but deleted because this is not an error but a controller status.

Undervoltages which last for less than 3 s are interpreted as a fault (e.g. power system fault) and entered into the fault memory. In this case the fault memory is updated.



# 9300 Servo PLC

## System blocks

MCTRL\_MotorControl (node number 131)

### 2.12.17.7 LP1 - monitoring of the motor phases

This monitoring function checks if a motor phase has failed.



#### Note!

- This monitoring function can only be used for asynchronous motors.
- When this monitoring function is activated, the calculating time available for the user is reduced.

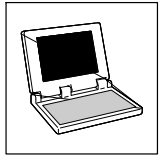
Error		Monitoring function	System variable	Possible responses				
No.	Display			TRIP	Message	Warning	FAIL-QSP	Off
x032	LP1	Motor phase failure	MCTRL_bMotorphaseFail_b	✓		✓		•
<ul style="list-style-type: none"> <li>• Lenze setting</li> <li>✓ Setting possible</li> </ul>								

- The monitoring limit is set under C0599.
- The response is set under C0597.

Code	LCD	Possible settings		IMPORTANT
		Lenze	Selection	
C0597	MONIT LP1	3	0 TRIP 2 Warning 3 Off	Configuration of motor phase monitoring (LP1)
C0599	Limit LP1	5	0.01 {0.01 %} 10.00	LP1 fault monitoring limit

#### Error acknowledgement

1. Check motor cables.
2. Execute TRIP-RESET.



#### 2.12.17.8 OH - heatsink temperature monitoring (fixed)

This monitoring function protects the drive controller.

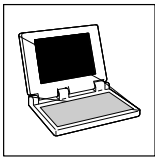
Error		Monitoring function	System variable	Possible responses				
No.	Display			TRIP	Message	Warning	FAIL-QSP	Off
x050	OH	Heatsink temperature (fixed)	MCTRL_bKuehlGreaterSet-Value_b	•				
				<ul style="list-style-type: none"> <li>• Lenze setting</li> <li>✓ Setting possible</li> </ul>				

*MCTRL\_bKuehlGreaterSetValue\_b* is derived from a comparator with hysteresis. The switch-off threshold and the hysteresis are fixed:

- The switch-off threshold is 85 °C
- The hysteresis is 5 K, i.e. the value for switching on again is 80 °C.

The following causes can bring about an actuation of the monitoring process:

Cause	Remedy
The ambient temperature is too high.	Mount a blower in the control cabinet.
The drive controller is overloaded in the arithmetic mean, i. e. overload and recovery phase exceed 100%.	<ul style="list-style-type: none"> <li>• Mount a blower in the control cabinet.</li> <li>• Shorten overload phase.</li> <li>• Use a more powerful drive controller.</li> </ul>



# 9300 Servo PLC

## System blocks

MCTRL\_MotorControl (node number 131)

### 2.12.17.9 OH3 - motor temperature monitoring (fixed)

This monitoring function protects the motor against overheating.

Error		Monitoring function	System variable	Possible responses				
No.	Display			TRIP	Message	Warning	FAIL-QSP	Off
x053	OH3	Motor temperature (fixed)	MCTRL_bMotorTempGreater-SetValue_b	•				✓
				<ul style="list-style-type: none"> <li>• Lenze setting</li> <li>✓ Setting possible</li> </ul>				

MCTRL\_bMotorTempGreaterSetValue\_b is derived from a comparator with hysteresis. The switch-off threshold and the hysteresis are fixed:

- The switch-off threshold is 150 °C
- The hysteresis is 15 K, i.e. the value for switching on again is 135 °C.

This monitoring only applies to the temperature sensor specified by Lenze as it is, for instance, included in the Lenze standard servo motor.

- The Sub-D connectors X7 or X8 are available as inputs.



### Stop!

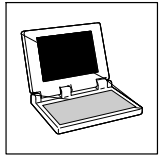
The temperature sensor may either be connected to X7 **or** to X8; the respective other input for the temperature sensor must be free!

This monitoring is active in the Lenze setting and is thus triggered when you use a non-Lenze servo motor!

- The response is set under C0583:

Code	LCD	Possible settings		IMPORTANT
		Lenze	Selection	
C0583	MONIT OH3	→		Monitoring configuration: Motor temperature (Motor temperature > fixed limit temperature) → Dependent on C0086
			0 TRIP 3 Off	





#### 2.12.17.10 OH4 - heatsink temperature monitoring (adjustable)

This monitoring function protects the drive controller.

Error		Monitoring function	System variable	Possible responses				
No.	Display			TRIP	Message	Warning	FAIL-QSP	Off
x054	OH4	Heatsink temperature (adjustable)	MCTRL_bKuehlGreaterC0122_b			•		✓
<ul style="list-style-type: none"> <li>• Lenze setting</li> <li>✓ Setting possible</li> </ul>								

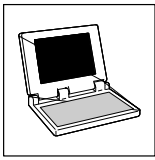
This monitoring function is designed as an early warning stage before final disconnection of the drive controller by means of TRIP (OH) via the monitoring function "heatsink temperature (fixed)". (□ 2-73)

- With this function the process can be influenced to avoid a switch-off of the controller at an unfavourable moment.
- Furthermore, for instance, additional fans, which would cause an unacceptable noise in continuous operation, can also be switched on and off.

MCTRL\_bKuehlGreaterC0122\_b is derived from a comparator with hysteresis.

- The operating threshold is set under C0122.
- Hysteresis is 5 K (fixed), i. e. monitoring is reset at 5 K below the operation threshold that has been set.
- The response is set under C0582.

Code	LCD	Possible settings		IMPORTANT	
		Lenze	Selection		
C0122	OH4 limit	85		Temperature threshold for heatsink temperature prewarning "Tht > C0122" (fault OH4)	
			45 {1 °C} 85		
C0582	MONIT OH4	2		Configuration of monitoring	
			2		Warning
			3		Off



# 9300 Servo PLC

## System blocks

MCTRL\_MotorControl (node number 131)

### 2.12.17.11 OH7 - motor temperature monitoring (adjustable)

This monitoring function monitors the process.

Error		Monitoring function	System variable	Possible responses				
No.	Display			TRIP	Message	Warning	FAIL-QSP	Off
x057	OH7	Motor temperature (adjustable)	MCTRL_bMotorTemp-GreaterC0121_b			•		✓
<ul style="list-style-type: none"> <li>• Lenze setting</li> <li>✓ Setting possible</li> </ul>								

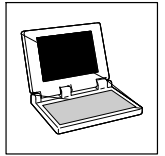
This monitoring function is designed as an early warning stage before final disconnection of the drive controller by means of TRIP (OH3) via the monitoring function "motor temperature (fixed)". (□ 2-74)

- With this function the process can be influenced to avoid a switch-off of the motor at an unfavourable moment.
- Furthermore, for instance, additional fans, which would cause an unacceptable noise in continuous operation, can be switched on and off.

MCTRL\_bMotorTempGreaterC0121\_bis derived from a comparator with hysteresis.

- The operating threshold is set under C0121.
- Hysteresis is 15 K (fixed), i. e. monitoring is reset at 15 K below the operation threshold that has been set.
- The response is set under C0584.

Code	LCD	Possible settings		IMPORTANT	
		Lenze	Selection		
C0121	OH7 limit	150		Temperature threshold for motor temperature prewarning "TMot > C0121" (fault OH7)	
			45 {1 °C} 150		
C0584	MONIT OH7	→		Monitoring configuration: Motor temperature (Motor temperature > variable limit temperature C0121) → Dependent on C0086 • Temperature monitoring via resolver input	
			2		Warning
			3		Off



### 2.12.17.12 OH8 - motor temperature monitoring via T1, T2

This monitoring function protects the motor.

Error		Monitoring function	System variable	Possible responses				
No.	Display			TRIP	Message	Warning	FAIL-QSP	Off
x058	OH8	Motor temperature (PTC)	MCTRL_bPtcOverTemp_b	✓		✓		•
<ul style="list-style-type: none"> <li>• Lenze setting</li> <li>✓ Setting possible</li> </ul>								

*MCTRL\_bPTCOverTemp\_b* is derived from the digital signal across the terminals T1, T2 next to the power terminals UVW.

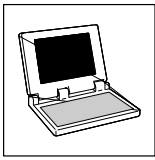
- The switch-off threshold and the hysteresis depend on the encoder system (DIN 44081).
- The response is set under C0585:

Code	LCD	Possible settings		IMPORTANT
		Lenze	Selection	
C0585	MONIT OH8	3		Monitoring configuration: Motor temperature (Motor temperature across T1/T2 too high) <ul style="list-style-type: none"> <li>• Temperature monitoring via PTC input</li> </ul>
		0	TRIP	
		2	Warning	
		3	Off	



#### Stop!

If you use the inputs T1, T2 to protect the motor, the monitoring response should not be "Warning" or "Off" since the motor could be damaged or destroyed in the event of more overload!



# 9300 Servo PLC

## System blocks

MCTRL\_MotorControl (node number 131)

### 2.12.17.13 Sd2 - resolver monitoring for open circuit

This monitoring function monitors the resolver feed cable and the resolver for open circuits and protects the motor.

Error		Monitoring function	System variable	Possible responses				
No.	Display			TRIP	Message	Warning	FAIL-QSP	Off
x082	Sd2	Resolver error	MCTRL_bResolverFault_b	•		✓		✓
				<ul style="list-style-type: none"> <li>• Lenze setting</li> <li>✓ Setting possible</li> </ul>				



### Stop!

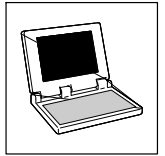
If the monitoring is switched off, the machine can reach very high speeds in the event of faults (e. g. system cable is disconnected or not correctly screwed), which can result in the damage of the motor and of the driven machine! The same applies if "warning" is set as a response.

- For commissioning, always use the Lenze setting C0586 = 0 (TRIP).
- Only use the configuration C0586 = 2 (warning) and C0586 = 3 (monitoring switched off) if monitoring is triggered without any obvious reason (e.g. due to long cables or intense interference injection caused by other devices). Despite faulty feedback, the pulses are enabled.

If a fault has occurred in the actual speed detection, it is possible that the overspeed monitoring (NMAX) does not respond as expected.

- This monitoring
  - is automatically activated if the resolver is selected as an actual speed value encoder under C0025 (C0025 = 10).
  - is automatically deactivated if another actual speed value encoder is selected.
- The response is set under C0586:

Code	LCD	Possible settings		IMPORTANT	
		Lenze	Selection		
C0586	MONIT SD2	0		Monitoring configuration: Resolver error	
			0		TRIP
			2		Warning
			3		Off



#### 2.12.17.14 Sd6 - motor temperature sensor monitoring

This monitoring function checks whether the motor temperature sensor supplies values within the measuring range of -50 ... +250 °C.

If the values are out of this measuring range, monitoring is triggered.

Error		Monitoring function	System variable	Possible responses				
No.	Display			TRIP	Message	Warning	FAIL-QSP	Off
x086	Sd6	Thermal sensor error	MCTRL_bSensorFault	•		✓		✓
<ul style="list-style-type: none"> <li>• Lenze setting</li> <li>✓ Setting possible</li> </ul>								

- The response is set under C0586:

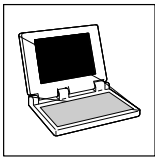
Code	LCD	Possible settings		IMPORTANT
		Lenze	Selection	
C0594	MONIT SD6	→		Monitoring configuration: Motor temperature sensor error (X7 or X8) → Dependent on C0086
			0 TRIP 2 Warning 3 Off	

#### 2.12.17.15 Sd7 - absolute value encoder monitoring

This monitoring function repeatedly reads in the absolute value of the encoder when the PLC is switched on to find out if the same value is transmitted to the drive.

If a deviation > 5 % is detected at the motor shaft, the monitoring (TRIP) is actuated.

Error		Monitoring function	System variable	Possible responses				
No.	Display			TRIP	Message	Warning	FAIL-QSP	Off
x087	Sd7	Absolute value encoder error	MCTRL_bEncoderFault_b	•				
<ul style="list-style-type: none"> <li>• Lenze setting</li> <li>✓ Setting possible</li> </ul>								



# 9300 Servo PLC

## System blocks

MCTRL\_MotorControl (node number 131)

### 2.12.17.16 Sd8 - sin/cos encoder monitoring during operation

This monitoring function performs a plausibility check to find out whether the encoder is available and the sin/cos tracks supply plausible values with regard to each other.

Error		Monitoring function	System variable	Possible responses				
No.	Display			TRIP	Message	Warning	FAIL-QSP	Off
x088	Sd8	Absolute value encoder error	MCTRL_bSinCosFault_b	✓				•
<ul style="list-style-type: none"> <li>• Lenze setting</li> <li>✓ Setting possible</li> </ul>								

- The following sin/cos encoder types are supported:
  - Stegmann SCS 60/70 ST 512 single-turn absolute value encoder (512 inc/rev)
  - Stegmann SCM 60/70 ST 512 multi-turn absolute value encoder (512 inc/rev)
- The error "Sd8" can only be reset by mains switching.
- It may be necessary that the encoder has to move a few angular degrees for triggering an error.
- The response is set under C0580:

Code	LCD	Possible settings		IMPORTANT
		Lenze	Selection	
C0580	MONIT SD8	3		Monitoring configuration: Sin/cos encoder
		0	TRIP	
		3	Off	

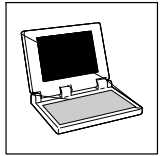


### Note!

If the encoder is to be monitored and, especially, if synchronous machines are used, the error response should be set to "TRIP".

For further encoder reliability, the monitoring of following errors can, for example, additionally be activated for positioning systems. This error response should also be set to "TRIP".

Apparent errors	Hidden errors
<ul style="list-style-type: none"> <li>• Unplugged connectors, all encoder signals open.</li> <li>• Single open circuit, one of the following signals is missing:               <ul style="list-style-type: none"> <li>– COS A</li> <li>– RefCOS A</li> <li>– SIN B</li> <li>– RefSIN B</li> <li>– GND</li> <li>– VCC</li> </ul> </li> <li>• Double open circuit with the following signal pairs:               <ul style="list-style-type: none"> <li>– COS A and RefCOS A</li> <li>– SIN B and RefSIN B</li> <li>– COS A and SIN B</li> <li>– RefCOS A and RefSIN B</li> <li>– or all four signals (COS A, RefCOS A, SIN B, RefSIN B) open.</li> </ul> </li> </ul>	<ul style="list-style-type: none"> <li>• Short circuits, especially between the sine and cosine signals.</li> <li>• Cable/encoder interferences with intermediate values</li> <li>• "Semi"-short circuits (&gt; 0 Ohm)</li> <li>• "Semi"-interruptions (&lt; infinite)</li> </ul>



### 2.12.17.17 PL - monitoring of the rotor position adjustment

This monitoring function monitors the correct execution of the rotor position adjustment.



#### Note!

The PL monitoring is only activated when a synchronous machine (C0006 = 3) is selected.

Error		Monitoring function	System variable	Possible responses				
No.	Display			TRIP	Message	Warning	FAIL-QSP	Off
x089	PL	Error during rotor position adjustment	MCTRL_bRotorPositionFault_b	•				
				<ul style="list-style-type: none"> <li>• Lenze setting</li> <li>✓ Setting possible</li> </ul>				

#### Error triggering

- If an Sd7 error occurs during the rotor position adjustment with an absolute value encoder, a TRIP will occur after the subsequent mains switching.
- If a rotor position adjustment with any encoder is aborted (e.g. by C0095 = 0 or switch-off), a TRIP will occur.

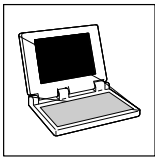
#### Error acknowledgement



#### Note!

For acknowledging the error, a synchronous machine (C0006 = 3) must be selected.

1. Activate rotor position adjustment with C0095 = 1.
2. Execute TRIP-RESET.
3. Re-execute the rotor position adjustment with controller enable.



# 9300 Servo PLC

## System blocks

MCTRL\_MotorControl (node number 131)

### 2.12.17.18 nErr - speed monitoring (speed out of tolerance margin)

This monitoring function compares the actual speed value supplied by the speed encoder to the speed setpoint on the speed controller. If the difference between the two speed values exceeds the tolerance margin set in C0576, the monitoring function is actuated.

Error		Monitoring function	System variable	Possible responses				
No.	Display			TRIP	Message	Warning	FAIL-QSP	Off
x190	nErr	Speed out of tolerance margin	MCTRL_bSpeedLoopFault_b	✓	✓	✓	✓	•
<ul style="list-style-type: none"> <li>• Lenze setting</li> <li>✓ Setting possible</li> </ul>								

This monitoring function can be used to evaluate the speed following behaviour of the controller.

- If the system deviation exceeds a certain value, this may indicate a drive problem. In this case, the drive cannot follow the set speed setpoint for some reason. With operational controllers, this may be caused by mechanical blockades on the load side, or by an insufficient motor torque.

Furthermore, this monitoring function can be used for additional speed encoder protection in speed-controlled operation. This monitoring function thus supplements the individual encoder monitoring functions.

- Errors on the encoder system bring about an incorrect actual speed value. This usually results in a system deviation on the speed controller that is greater than that during normal operation.
- The tolerance margin is set via C0576:
- The response is set via C0579:

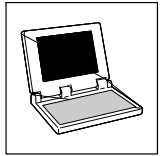
Code	LCD	Possible settings		IMPORTANT
		Lenze	Selection	
C0576	nErr Window	100		Tolerance margin for speed monitoring <ul style="list-style-type: none"> <li>• Referred to <math>n_{max}</math></li> <li>• 100 % = lowest monitoring sensitivity.</li> </ul>
			0	
C0579	MONIT nErr	3	0	Speed monitoring configuration
			1	
	2	Message		
	3	Warning		
	4	Off		
	5	FAIL-QSP		



#### Note!

- If the encoder is to be monitored, set the error response to "TRIP".
- To ensure that there are no false alarms, it might be necessary to adapt the setpoint/quick stop ramps (by means of longer time intervals) to the application.
- The selected tolerance margin (C0576) should be at least twice as high as the system deviation occurring during operation. The deviation can be determined by means of appropriate tests during commissioning.





### 2.12.17.19 NMAX - speed monitoring (maximum speed exceeded)

This monitoring function monitors the process.

Error		Monitoring function	System variable	Possible responses				
No.	Display			TRIP	Message	Warning	FAIL-QSP	Off
x200	NMAX	Maximum speed exceeded	MCTRL_bNmaxFault_b	•				
				<ul style="list-style-type: none"> <li>• Lenze setting</li> <li>✓ Setting possible</li> </ul>				

The monitoring responds when the current speed exceeds the upper speed limit of the system or the double value of C0011 ( $n_{max}$ ).

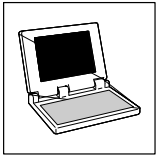


#### Stop!

- For active loads (e. g. hoists) ensure torque-free operation of the drive. Special system-specific measures are required!
- If the actual speed value encoder fails, the monitoring may fail to respond.

- The upper system speed is set under C0596:

Code	LCD	Possible settings		IMPORTANT
		Lenze	Selection	
C0596	NMAX limit	5500		Monitoring configuration: Max. speed of the machine
		0	{1 rpm} 16000	



# 9300 Servo PLC

## System blocks

*MCTRL\_AUX\_HighResFeedback (node number 181)*

## 2.13 MCTRL\_AUX\_HighResFeedback (node number 181)

### High-resolution encoder

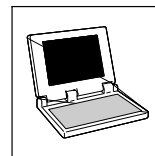
Use this SB only after consulting with Lenze!

### 2.13.1 Inputs\_MCTRL\_AUX\_HighResFeedback

Variable	Data type	Data type	Address	Display code	Display format	Note
MCTRL_AUX_dnEncoderAngle	Double integer	Position	%ID181.0			High-resolution encoder position

### 2.13.2 Outputs\_MCTRL\_AUX\_HighResFeedback

Variable	Data type	Data type	Address	Display code	Display format	Note
MCTRL_AUX_wEncoderMask	Word	-	%QW181.0			Mask for high-resolution encoder position



## 2.14 STATEBUS\_IO (node number 51)

The state bus is a bus system specifically designed for Lenze controllers/PLCs.

This SB can set the state bus to LOW level and thus set all nodes connected to the state bus to a previously selected status (e.g. TRIP, quick stop (QSP) or controller inhibit (CINH)).

The SB immediately detects when a node sets the state bus to LOW level and the corresponding control signal can be processed in the PLC program.

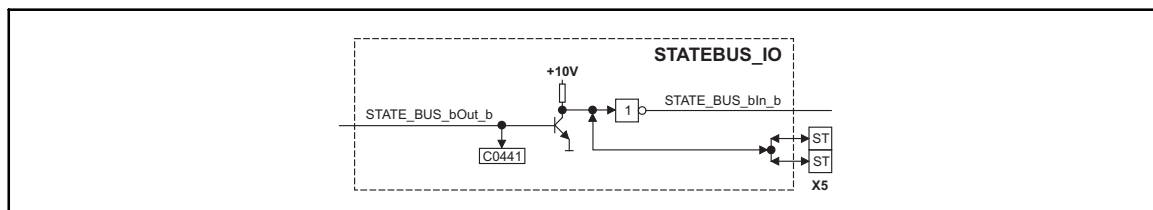


Fig. 2-29

STATEBUS\_IO

Variable	Data type	Signal type	Address	Display code	Display format	Note
STATEBUS_bOut_b	Bool	Binary	%QX51.0.4	C0441	bin	LOW signal output
STATEBUS_bIn_b	Bool	Binary	%IX51.0.6	-	-	LOW signal detection

- Every device connected to the state bus can set the state bus to LOW level (multi-master operation).
- A maximum of 20 devices (controllers/PLCs) can be networked via the state bus.

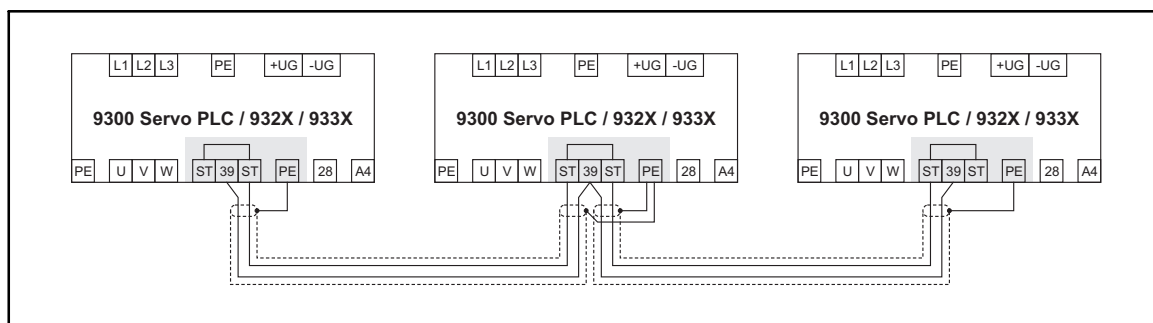


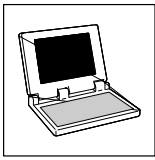
Fig. 2-30

Networking via the state bus



### Stop!

Do not connect an external voltage to terminals X5/ST!



# 9300 Servo PLC

## System blocks

### SYSTEM\_FLAGS (system flags, node number 151)

## 2.15 SYSTEM\_FLAGS (system flags, node number 151)

System flags are global variables which are permanently integrated into the run-time system. They include functions that facilitate programming.

### 2.15.1 Inputs SYSTEM\_FLAGS

The following system flags are included in the DrivePLC:

Variable	Data type	Address	Notes
SYSTEM_bClock01Hz	Bool	%IX151.0.0	0.1 Hz system clock
SYSTEM_bClock1Hz		%IX151.0.8	1.0 Hz system clock
SYSTEM_bClock10Hz		%IX151.1.0	10 Hz system clock
SYSTEM_bClock100Hz		%IX151.1.8	100 Hz system clock
SYSTEM_bTogCycleTask		%IX151.2.0	Toggle flag cyclic task
SYSTEM_b1LoopCyclicTask		%IX151.2.8	First loop cyclic task
SYSTEM_b1LoopTask2		%IX151.3.0	First loop task ID2
SYSTEM_b1LoopTask3		%IX151.3.8	First loop task ID3
SYSTEM_b1LoopTask4		%IX151.4.0	First loop task ID4
SYSTEM_b1LoopTask5		%IX151.4.8	First loop task ID5
SYSTEM_b1LoopTask6		%IX151.5.0	First loop task ID6
SYSTEM_b1LoopTask7		%IX151.5.8	First loop task ID7
SYSTEM_b1LoopTask8		%IX151.6.0	First loop task ID8
SYSTEM_b1LoopTask9		%IX151.6.8	First loop task ID9
SYSTEM_nTaskInterval	Integer	%IW151.7	Interval of current task
SYSTEM_nTaskID		%IW151.8	ID-number of current task



### Tip!

The system variables are not generated in simulation mode.

### SYSTEM\_bClockxHz

These system flags output a fixed clock pulse with an equal pulse/pause ratio.

- The flag is toggled in real time.
- When you use this system flag, take care with the frequency used for polling the flag (aliasing effect). You should use at least twice the toggle frequency.



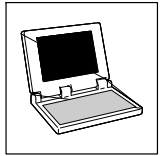
### Note!

The system flags *SYSTEM\_bClockxHz* must not be used to trigger event-controlled tasks. Use time-controlled tasks for this.

Example:

You would like to use the system flag *SYSTEM\_bClock100Hz* as a clock for a counter.

- The pulse/pause ratio is 5 ms/5 ms.
- To avoid an aliasing effect, the counter must always be polled with an INTERVAL TASK < 5 ms.



### SYSTEM\_bTogCycleTask

This system flag toggles with the cyclic task:

1. cycle: FALSE
  2. cycle: TRUE
  3. cycle: FALSE
  4. cycle: TRUE
- etc.

### SYSTEM\_nTaskInterval

This system flag indicates the interval of the running task with a resolution of 0.25 ms.

- If, for instance, a 10-ms task is processed, the system flag indicates "40" (40 x 0.25 ms = 10 ms).
- If a task different from an interval task is processed, the system flag indicates "0".

### SYSTEM\_nTaskID

This system flag indicates the task ID of the running task.

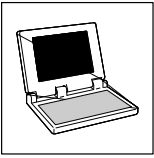
### SYSTEM\_b1LoopCyclicTask/SYSTEM\_b1Loop Task X

These system flags are TRUE only once during the first cycle of a task.

- After the first cycle, the flags will be set to FALSE.
- The only way to reset the status to TRUE is to reset the program in the PLC.

## 2.15.2 Outputs SYSTEM\_FLAGS

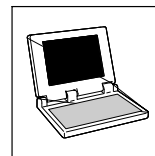
Variable	Data type	Address	Notes
SYSTEM_bPLCResetAndRun	Bool	%QX151.0.0	This system flag carries out a reset with an immediate restart of the Drive PLC: <ul style="list-style-type: none"><li>• After the reset, the flag is deleted and the restart carried out.</li></ul>



## **9300 Servo PLC**

### **System blocks**

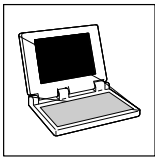
**SYSTEM\_FLAGS** (*system flags, node number 151*)



### 3 Appendix

#### 3.1 PLC functionality

Field		Number	Description	
Inputs	Digital	1	Input for controller enable	24 V DC / 8 mA per input
		5	Free inputs (3 of them interrupt-capable <sup>1</sup> )	<sup>1</sup> Response time 0.25 ms
	Analog	1	Free input (11 bits + sign)	±10 V or ±20 mA
		1	Free input (11 bits + sign)	±10 V
	Digital frequency	1	Input	0 ... 500 kHz
Outputs	Digital	4	Free outputs	24 V DC / max. 50 mA per output
	Analog	2	Free outputs (9 bits + sign)	±10 V / max. 20 mA
	Digital frequency	1	Output	0 ... 500 kHz
Feedback system			Resolver, incremental or sin/cos encoder	
Operation set			According to IEC61131-3	
Counter/times			According to IEC61131-3, depending on the data memory available	
Fast counter		1	0 ... 500 kHz	
Flags		512	Flag words	
Memory			See chapter 3.3 (☞ 3-3)	
Processing time (1-bit operation)			0.7 μs	
Task types		8	Time or event-controlled tasks (1 ms ... 16 s)	
		1	Cyclic task	
Functions			<ul style="list-style-type: none"> <li>• PID control functions</li> <li>• Electrical shaft</li> <li>• Positioning function</li> <li>• Mains failure control</li> <li>• Brake control</li> <li>• Flow point arithmetic</li> </ul>	
Programming software			Drive PLC Developer Studio <ul style="list-style-type: none"> <li>• Programming languages according to IEC61131-3 standard (IL, LD, FBD, ST, SFC) as well as CFC editor</li> <li>• Monitoring, visualisation, simulation and debugging</li> </ul>	
Technology functions (only for ET variant)			Software packages (cam, positioner, winder)	



# 9300 Servo PLC

## Appendix Extendability/networking

### 3.2 Extendability/networking

① **Automation interface (AIF)**  
for EMZ9371BB keypad or the following AIF modules:

- 2102 LECOM-A/B/LI
- 2103 FP interface (RS-232C)
- 2111 INTERBUS
- 2112 INTERBUS-Loop
- 2133 PROFIBUS-DP
- 2174 CAN addressing module
- 2175 DeviceNet/CANopen

*Others in preparation*

② **Integrated system bus interface**

③ **9374IB terminal extension**  
For the extension of the digital input and output terminals via the system bus.

- 8 terminals programmable as inputs or outputs.
- 9300 Servo PLC extendable with up to eight 9374 modules.
- Response time to a signal change at the terminal extension < 2 ms.

#### System bus (CAN)

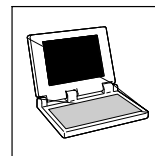
Interface	Available CAN objects	
<b>Integrated system bus interface</b> ②	PDOs	CAN1_IN/CAN1_OUT CAN2_IN/CAN2_OUT CAN3_IN/CAN3_OUT
	SDOs	SDO1 (parameter data channel 1) SDO2 (parameter data channel 2) L_ParRead/L_ParWrite functionality
		Sync telegram
		Synchronisation of the internal time basis by receiving the sync telegram
		Free CAN objects
		CanDSx driver for mapping indexes to codes and for the bus monitoring functions "Heartbeat" and "Node Guarding" (see "Function library LenzeCanDSxDrv.lib" Manual).
<b>Automation interface (AIF)</b> ① with appropriate fieldbus module (e.g. 2175)	PDOs	XCAN1_IN/XCAN1_OUT XCAN2_IN/XCAN2_OUT XCAN3_IN/XCAN3_OUT
	SDOs	XSDO1 (parameter data channel 1) XSDO2 (parameter data channel 2)
		XSync telegram
		AifParMap driver for mapping code accesses via AIF to other codes (see "Function library LenzeAifParMapDrv.lib" Manual).



#### Tip!

For more detailed information about the system bus (CAN), please refer to the "System bus (CAN) for Lenze PLC devices" Manual.

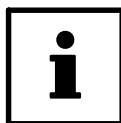




### 3.3 Memories

The below table gives you an overview of the memories available:

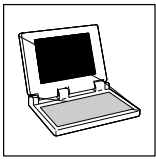
Memory	Size	Info
<b>ROM</b>		
Program memory	384 kbytes	Re-written whenever the program is downloaded
Application data memory (FLASH)	15 segments à 64 kbytes	For data and motion profiles (cam data). <ul style="list-style-type: none"> <li>• Data are preserved even after repeated program downloads or firmware updates.</li> <li>• Use the command <b>Online →Reset (original)</b> in the DDS online mode to delete data.</li> </ul>
<b>RAM</b>		
PLC data memory	10 kbytes	Can be symbolically used for FB instances and PLC variables.
Application data memory	2 blocks à 64 kbytes	Data gets lost after mains disconnection.
<b>E2PROM-buffered memory</b>		
Retain memory	160 bytes	See subsection 3.3.1
Persistent memory	32 bytes	See subsection 3.3.2



#### Tip!

The **LenzeMemDrv.lib** function library includes functions for read/write access to the additional backup memory (application data memory, FLASH) of the PLC.

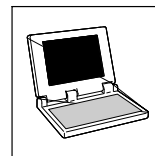
- Additional information can be found in the Manual for the **LenzeMemDrv.lib** function library.



### 3.3.1 Retain memory

In the retain memory the values of the retain variables are stored safe from power failure and are thus available to the program even after mains switching. (Saving with C0003 = 1 is not required.)

- Retain variables are declared by means of the variable class **VAR RETAIN**.
- Retain variables are created as a symbolically addressable memory.
- With each program download the retain variables are reset to their initialisation value. If an initialisation value has not been defined, the corresponding retain variable will be initialised with the value "0".
- In the DDS online mode you can use the commands **Online → Reset (cold)** and **Online → Reset (original)** to reset the retain variables in the PLC to their initialisation values.



### 3.3.2 Persistent memory

In the persistent memory 32 bytes of data can be stored safe from power failure and are thus available to the program even after mains switching. Unlike in the retain memory, data remains unchanged in the persistent memory even after a new program download. (Saving with C0003 = 1 is not required.)

- The persistent memory can only be deleted in the DDS online mode using the command **Online→Reset (original)**.

#### Access to the persistent memory

The persistent memory is accessed via the system variables of the control configuration. The 32 bytes available can be assigned to several variables of different data types at the same time. In this way they can be used as required by the application in the PLC program:

Byte	System variable (8 bits)		System variable (16 bits)		System variable (32 bits)	
	Identifier	Address	Identifier	Address	Identifier	Address
0	VAR_Persistent_byByte0	%QB171.0	VAR_Persistent_wWord0	%QW171.0	VAR_Persistent_dwDWord0	%QD171.0
1	VAR_Persistent_byByte1	%QB171.1				
2	VAR_Persistent_byByte2	%QB171.2				
3	VAR_Persistent_byByte3	%QB171.3	VAR_Persistent_wWord1	%QW171.1		
4	VAR_Persistent_byByte4	%QB171.4	VAR_Persistent_wWord2	%QW171.2	VAR_Persistent_dwDWord1	%QD171.1
5	VAR_Persistent_byByte5	%QB171.5				
6	VAR_Persistent_byByte6	%QB171.6				
7	VAR_Persistent_byByte7	%QB171.7	VAR_Persistent_wWord3	%QW171.3		
8	VAR_Persistent_byByte8	%QB171.8	VAR_Persistent_wWord4	%QW171.4	VAR_Persistent_dwDWord2	%QD171.2
9	VAR_Persistent_byByte9	%QB171.9				
10	VAR_Persistent_byByte10	%QB171.10				
11	VAR_Persistent_byByte11	%QB171.11	VAR_Persistent_wWord5	%QW171.5		
12	VAR_Persistent_byByte12	%QB171.12	VAR_Persistent_wWord6	%QW171.6	VAR_Persistent_dwDWord3	%QD171.3
13	VAR_Persistent_byByte13	%QB171.13				
14	VAR_Persistent_byByte14	%QB171.14				
15	VAR_Persistent_byByte15	%QB171.15	VAR_Persistent_wWord7	%QW171.7		
16	VAR_Persistent_byByte16	%QB171.16	VAR_Persistent_wWord8	%QW171.8	VAR_Persistent_dwDWord4	%QD171.4
17	VAR_Persistent_byByte17	%QB171.17				
18	VAR_Persistent_byByte18	%QB171.18				
19	VAR_Persistent_byByte19	%QB171.19	VAR_Persistent_wWord9	%QW171.9		
20	VAR_Persistent_byByte20	%QB171.20	VAR_Persistent_wWord10	%QW171.10	VAR_Persistent_dwDWord5	%QD171.5
21	VAR_Persistent_byByte21	%QB171.21				
22	VAR_Persistent_byByte22	%QB171.22				
23	VAR_Persistent_byByte23	%QB171.23	VAR_Persistent_wWord11	%QW171.11		
24	VAR_Persistent_byByte24	%QB171.24	VAR_Persistent_wWord12	%QW171.12	VAR_Persistent_dwDWord6	%QD171.6
25	VAR_Persistent_byByte25	%QB171.25				
26	VAR_Persistent_byByte26	%QB171.26				
27	VAR_Persistent_byByte27	%QB171.27	VAR_Persistent_wWord13	%QW171.13		
28	VAR_Persistent_byByte28	%QB171.28	VAR_Persistent_wWord14	%QW171.14	VAR_Persistent_dwDWord7	%QD171.7
29	VAR_Persistent_byByte29	%QB171.29				
30	VAR_Persistent_byByte30	%QB171.30				
31	VAR_Persistent_byByte31	%QB171.31	VAR_Persistent_wWord15	%QW171.15		



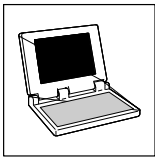
#### Note!

Some Lenze projects, programming examples and templates use parts of the persistent memory. They are marked with "LenzeInternalUse" and must not be changed by the user.

#### Example: Power-failure-safe storage of the current position

You can, for instance, use an AT declaration to connect the variable with the current position directly to the address of a persistent variable and thus store the position safe from power failure:

```
g_dnActualPosition_p AT%QD171.6:DINT;
```



# 9300 Servo PLC

## Appendix

### 3.3.3 Downloading data

In DDS (as of version 2.0) it is possible to attach a file to your project whose data is automatically downloaded to the PLC when the program is downloaded.

- This mechanism is, for instance, used in the **Software Package - Cam** to download motion profiles.



#### Note!

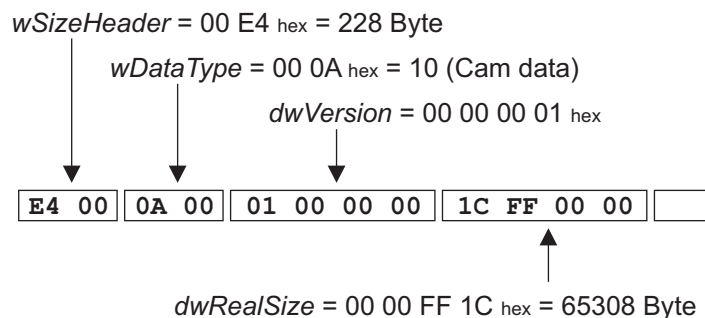
- With the 9300 Servo PLC the additional data is loaded into the application FLASH.
- With the Drive PLC the additional data is directly attached to the PLC program because the Drive PLC does not have an application FLASH.

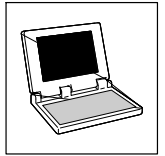
For the download being executed by the DDS, the following two conditions must be met:

1. The PLC program must have been stopped.
2. The header of the file attached to the project must have the following structure:

Name	Data type	Data length in bytes	Contents						
wSizeHeader	WORD	2	Header length in bytes						
wDataType	WORD	2	Data specification identifier <ul style="list-style-type: none"> <li>• This information can be found under C2131 after data has been downloaded.</li> </ul> <table border="1"> <tr> <td>0 ... 10000</td> <td>Lenze-spezifische data</td> </tr> <tr> <td>&gt; 10000</td> <td>User data</td> </tr> </table>	0 ... 10000	Lenze-spezifische data	> 10000	User data		
0 ... 10000	Lenze-spezifische data								
> 10000	User data								
dwVersion	DWORD	4	Data version <ul style="list-style-type: none"> <li>• This information can be found under C2132 after data has been downloaded.</li> </ul>						
dwRealSize	DWORD	4	User data length in bytes (without header)						
dwTimeStamp	DWORD	4	Time stamp of the last data change <ul style="list-style-type: none"> <li>• This information can be found under C2133 after data has been downloaded.</li> </ul>						
wLicenseInfo	WORD	2	<i>Reserved for future extensions</i>						
wSizeSymbolicName	WORD	2	Length of the symbolic file name						
achSymbolicName	ACH	wSizeSymbolicName	Character array including the symbolic file name <ul style="list-style-type: none"> <li>• This information can be found under C2130 after data has been downloaded.</li> </ul>						
wCopyToRam	WORD	2	Selection whether data will be automatically copied into the application RAM of the PLC after downloading. <ul style="list-style-type: none"> <li>• Maximum data length = 128 kbytes (RAM block 1 and 2)</li> </ul> <table border="1"> <tr> <td>0</td> <td>Data is not copied into the application FLASH.</td> </tr> <tr> <td>1</td> <td>Data is copied into the application FLASH.</td> </tr> <tr> <td>2 ... 65535</td> <td>Reserved</td> </tr> </table>	0	Data is not copied into the application FLASH.	1	Data is copied into the application FLASH.	2 ... 65535	Reserved
0	Data is not copied into the application FLASH.								
1	Data is copied into the application FLASH.								
2 ... 65535	Reserved								
dwReserved	DWORD	4	<i>Reserved for future extensions</i>						
awSizeAddInfo	DWORD	190							

Interpretation of the header information: least significant byte first:





### 3.4 System POU

System POU are POU of the "program" type which accept the features of a certain name, i.e. they are started by an event registered by the PLC.

- The program includes max. 1000 instructions for system POU.
- Unlike tasks or PLC\_PRG, system POU are not run-time monitored by a "watchdog".
- The special POU names and the corresponding event for starting the POU are listed in the following table:

POU name	Event for starting POU	The POU starts if
PLC_TaskOverrun	Task overflow	...the task monitoring time is exceeded.
PLC_RealError	Floating-point error	...a floating-point error occurs.
PLC_FailTripping	TRIP	...a trip is set.
PLC_WarningTripping	Warning	...a warning is activated.
PLC_MessageTripping	Message	...a message is activated. <sup>1)</sup>
PLC_FailQspTripping	FAIL-QSP	...a FAIL-QSP is activated. <sup>1)</sup> <b>Note:</b> Only called when pulse inhibit is inactive!
PLC_CANError	CAN bus error	...a CAN bus error occurs (e.g. BUS-OFF).
PLC_AIFError	AIF bus error	...an AIF bus error occurs.
PLC_Restart	Start	...the START command is activated after a STOP.
PLC_ColdStart	Cold start	...a RESET, RESET (cold), RESET (original) or a program download has been activated. <sup>2)</sup> <b>Note:</b> System variables must not be used in PLC_ColdStart. Otherwise, unexpected controller errors may occur (e.g. motor start).
PLC_Stop	PLC stop	...the STOP command is activated. <b>Note:</b> This POU is not activated through a RESET (cold, original)!

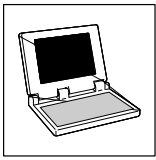
<sup>1)</sup> Not available for Drive PLC.

<sup>2)</sup> The CAN/AIF bus is ready after this POU has been executed.



#### Tip!

If you need a system POU for an event-controlled start, simply create a "program" POU and use the POU name listed in the table for the corresponding event as POU name.



# 9300 Servo PLC

## Appendix

### System error messages

## 3.5 System error messages

The fault memory (C0168/x) stores the error messages with an offset which indicates the type of the response:

No. of the error message	Type of response
0xxx	TRIP
1xxx	Message
2xxx	Warning
3xxx	FAIL-QSP

**Example:** C0168/1 = 2061

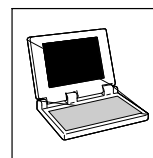
- x061:  
The current error (subcode 1 of C0168) is a communication error (error message "CE0"/No. "x061") between the AIF module and the PLC.
- 2xxx:  
The response is a warning.

The current error number is also indicated in the variable *DCTRL\_wFaultNumber* of the PLC program.



### Tip!

Occurring faults generally do not affect the operating ability of the PLC!

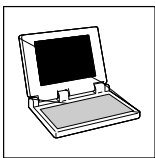


### 3.5.1 Overview of system error messages, error sources and responses

System error message				Possible settings/response • Lenze setting ✓ setting possible						Available in		
No.	Display	Source	Meaning	Code	TRIP	Message	Warning	FAIL-QS P	Off	Drive PLC	Servo PLC	ECSxA
x011	OC1	MCTRL	Motor cable short circuit		•						✓	✓
x012	OC2	MCTRL	Motor cable earth fault		•						✓	✓
x015	OC5	MCTRL	I x t overload		•						✓	✓
x016	OC6	MCTRL	I <sup>2</sup> x t overload (C0120)		•						✓	✓
x017	OC7	MCTRL	I x t warning (C0123)	C0604	✓		•		✓			✓
x018	OC8	MCTRL	I <sup>2</sup> x t warning (C0127)	C0606	✓		•		✓		✓	✓
x020	OU	MCTRL	Overvoltage in the DC bus			•					✓	✓
x030	LU	MCTRL	Undervoltage in the DC bus			•					✓	✓
x032	LP1	MCTRL	Motor phase failure	C0597	✓		✓		•		✓	✓
x050	OH	MCTRL	Heatsink temperature higher than fixed limit temperature		•						✓	✓
x051	OH1	MCTRL	Temperature inside the controller > 90° C		•							✓
x053	OH3	MCTRL	Motor temperature higher than fixed limit temperature	C0583	•				✓		✓	✓
x054	OH4	MCTRL	Heatsink temperature higher than variable limit temperature (C0122)	C0582			•		✓		✓	✓
x055	OH5	MCTRL	Temperature inside the controller > C0124	C0605	✓		•		✓			✓
x057	OH7	MCTRL	Motor temperature higher than variable limit temperature (C0121)	C0584			•		✓		✓	✓
x058	OH8	MCTRL	Motor temperature via inputs T1/T2 too high	C0585	✓		✓		•		✓	✓
x061	CE0	AIF	Communication error in AIF module ↔ PLC	C0126	✓		✓		•	✓	✓	✓
CAN communication error:												
x062	CE1	CAN1	CAN1_IN (monitoring time can be set under C0357/1)	C0591	✓		✓		•	✓	✓	✓
x063	CE2	CAN2	CAN2_IN (monitoring time can be set under C0357/2)	C0592								
x064	CE3	CAN3	CAN3_IN (monitoring time can be set under C0357/3)	C0593								
x065	CE4	CAN	CAN BUS-OFF status (too many faulty telegrams have been received)	C0595	✓		✓		•	✓	✓	✓
x066	CE5	CAN	CAN time-out (gateway function C0370)	C0603	✓		✓		•	✓	✓	✓
x070	U15	Internal	Undervoltage of internal 15 V voltage supply		•						✓	✓
x071	CCr	Internal	Internal fault <sup>1)</sup>		•						✓	✓
x072	PR1	Internal	Check sum error in parameter set 1		•						✓	✓
x074	PEr	Internal	Program error <sup>1)</sup>		•						✓	✓
x075	PR0	Internal	General error in parameter sets <sup>1)</sup>		•						✓	✓
x079	PI	Internal	Error during parameter initialisation <sup>1)</sup>		•						✓	✓
x080	PR6	Internal	Too many user codes		•						✓	✓
x082	Sd2	MCTRL	Resolver error	C0586	•		✓		✓		✓	✓
x083	Sd3	MCTRL	Encoder error at X9 PIN 8	C0587	✓		✓		•		✓	
x085	Sd5	MCTRL	Encoder error at analog input (X6) (C0034 = 1)	C0598	✓		✓		•		✓	✓
x086	Sd6	MCTRL	Sensor error: motor temperature (X7 or X8)	C0594	•		✓		✓		✓	✓
x087	Sd7	MCTRL	Absolute value encoder error at X8 <sup>1)</sup>	C0025	•						✓	✓
x088	Sd8	MCTRL	Absolute value encoder error at X8 <sup>1)</sup>	C0580	✓				•		✓	✓

x: 0 = TRIP, 1 = Message, 2 = Warning, 3 = FAIL-QSP

<sup>1)</sup> When the error has been eliminated: Deenergise the controller completely!



# 9300 Servo PLC

## Appendix

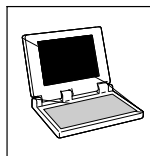
### System error messages

System error message				Possible settings/response						Available in		
No.	Display	Source	Meaning	• Lenze setting ✓ setting possible						Drive PLC	Servo PLC	ECSxA
				Code	TRIP	Message	Warning	FAIL-QSP	Off			
x089	PL	MCTRL	Error during rotor position adjustment		•						✓	✓
x091	EEr	FWM	External monitoring activated via DCTRL	C0581	•	✓	✓	✓	✓		✓	✓
x105	H05	Internal	Internal error (memory)		•					✓	✓	✓
x107	H07	Internal	Internal error (power section)		•						✓	✓
x108	H08	Internal	Extension board not connected properly or not supported by program		•					✓		✓
x110	H10	FWM	Temperature sensor error: heatsink temperature	C0588	•				✓		✓	✓
x111	H11	FWM	Temperature sensor error: Temperature inside the controller		•				✓		✓	✓
FIF-CAN / CAN-AUX communication error:												
x122	CE11	FIF-CAN1	FIF-CAN1_IN (monitoring time can be set under C2457/1)	C0591	✓		✓			•	✓	
		CANaux1	CANaux1_IN (monitoring time can be set under C2457/1)	C2481	✓		✓			•		✓
x123	CE12	FIF-CAN2	FIF-CAN2_IN (monitoring time can be set under C2457/2)	C0592	✓		✓			•	✓	
		CANaux2	CANaux2_IN (monitoring time can be set under C2457/2)	C2482	✓		✓			•		✓
x124	CE13	FIF-CAN3	FIF-CAN3_IN (monitoring time can be set under C2457/3)	C0593	✓		✓			•	✓	
		CANaux3	CANaux3_IN (monitoring time can be set under C2457/3)	C2483	✓		✓			•		✓
x125	CE14	FIF-CAN	BUS-OFF status of FIF-CAN (too many faulty telegrams have been received)	C0595	✓		✓			•	✓	
		CANaux	BUS-OFF status of CAN-AUX (too many faulty telegrams have been received)	C2484	✓		✓			•		✓
x126	CE15	CANaux	Communication error in gateway function (C0370, C0371) via CAN-AUX	C2485	✓		✓			•		✓
x190	nErr	MCTRL	Speed out of tolerance margin (C0576)	C0579	✓	✓	✓	✓		•		✓
x200	NMAX	MCTRL	Maximum speed exceeded (C0596)		•							✓
Time-out (see task configuration):												
x201	overrun Task1	Internal	Task with ID 2	2)	•		✓	✓		✓	✓	✓
x202	overrun Task2		Task with ID 3									
x203	overrun Task3		Task with ID 4									
x204	overrun Task4		Task with ID 5									
x205	overrun Task5		Task with ID 6									
x206	overrun Task6		Task with ID 7									
x207	overrun Task7		Task with ID 8									
x208	overrun Task8		Task with ID 9									
x219	overrun Cycl.-T	Internal	Time-out in cyclic task (PLC_PRG, ID 1)	2)	•		✓	✓		✓	✓	✓

x: 0 = TRIP, 1 = Message, 2 = Warning, 3 = FAIL-QSP

2) In DDS adjustable under **Project → Exception response**





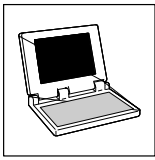
System error message				Possible settings/response • Lenze setting ✓ setting possible						Available in		
No.	Display	Source	Meaning	Code	TRIP	Message	Warning	FAIL-QS P	Off	Drive PLC	Servo PLC	ECSxA
			Floating-point error (REAL) in:									
x209	float Sys-T	Internal	System task	2)	•		✓	✓		✓	✓	✓
x210	float Cycl.-T		Cyclic task (PLC_PRG, ID 1)									
x211	float T Id2		Task with ID 2									
x212	float T Id3		Task with ID 3									
x213	float T Id4		Task with ID 4									
x214	float T Id5		Task with ID 5									
x215	float T Id6		Task with ID 6									
x216	float T Id7		Task with ID 7									
x217	float T Id8		Task with ID 8									
x218	float T Id9		Task with ID 9									
x220	NoT-FktCredit	Internal	Not enough technology units available in the PLC		•					✓	✓	✓
x230	No Program	Internal	No PLC program loaded in PLC		•					✓	✓	✓
x231	Unallowed Lib	Internal	A library function has been called in the PLC program which is not supported		•					✓	✓	✓
x232	NoCamData	Internal	Motion profiles (cam data) are not available		•					✓	✓	✓
			Free CAN objects:									
x240	ovrTransQueue	Free CAN obj.	Overflow of the transmit request memory	C0608	•	✓	✓	✓ <sup>3)</sup>	✓	✓	✓	✓
x241	ovr Receive		Too many receive telegrams	C0609	•			✓			✓	✓
			Application memory (FLASH):									
x250	2.Flash Err	Internal	Access not possible <sup>1)</sup> (FLASH memory defective or not available)		•						✓	
x251	AddData CsErr	Internal	Check sum error occurred when loading data into the FLASH memory									
x252	AddData DIErr	Internal	Error occurred when downloading data into the FLASH memory (e.g. time-out)									
x260	Err NodeGuard	Node guarding	"Life guarding event": The PLC as a CAN slave has not received any "node guarding" telegram within the node lifetime of the CAN master.	C0384	•	✓	✓	✓ <sup>3)</sup>	✓	✓	✓	✓

x: 0 = TRIP, 1 = Message, 2 = Warning, 3 = FAIL-QSP

<sup>1)</sup> When the error has been eliminated: Deenergise the controller completely!

<sup>2)</sup> In DDS adjustable under **Project → Exception response**

<sup>3)</sup> Only with 9300 Servo PLC!






# 9300 Servo PLC

## Appendix



### System error messages

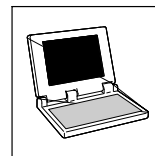
### 3.5.2 Response and its effects on the drive

Response ⇒ Effect	Keypad display		
	RDY	IMP	FAIL
<b>TRIP</b> TRIP active: ⇒ The power outputs U, V, W are switched to high resistance. ⇒ The drive is coasting (no control!). TRIP reset: ⇒ The drive runs to its setpoint along the set ramps.	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
<b>Message</b>  The drive restarts automatically when the message is no longer present! Message active: ⇒ The power outputs U, V, W are switched to high resistance. ≤ 0.5 s ⇒ The drive is coasting (no control!). > 0.5 s ⇒ The drive is coasting (due to internal controller inhibit!). If required, restart program. Message reset: ⇒ The drive runs to its setpoint with the maximum torque.	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
<b>Warning</b>  The drive can be destroyed as a result of deactivated monitoring functions! ⇒ The failure merely is displayed, the drive runs on in a controlled manner.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
<b>FAIL-QSP</b> ⇒ The drive is decelerated to standstill along the QSP ramp (C0105).	-	-	-
<b>Off</b>  The drive can be destroyed as a result of deactivated monitoring functions! ⇒ There is no response to the failure!	-	-	-

□ = off ■ = on

### 3.5.3 System error message reset

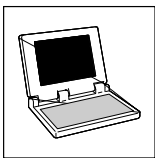
Response	Measures to reset system error messages
<b>TRIP/FAIL-QSP</b>	 A reset of TRIP/FAIL-QSP requires an acknowledgement. <ul style="list-style-type: none"> <li>• If the TRIP source is still active, the current TRIP cannot be reset.</li> </ul> A TRIP/FAIL-QSP can be acknowledged by: <ul style="list-style-type: none"> <li>• Dialog box "9300 diagnostics" in GDC ⇒ Click on button "History buffer reset".</li> <li>• 9371 BB keypad ⇒ Press STOP key. Then press RUN key to reenale the PLC.</li> <li>• Code C0043 ⇒ Set C0043 = 0</li> <li>• Control word C0135, bit 11</li> <li>• Control word <i>AIF1_wDctrlCtrl</i> of SB <b>AIF1_IN</b></li> <li>• Control word <i>CAN1_wDctrlCtrl</i> of SB <b>CAN1_IN</b></li> <li>• System variable <i>DCTRL_vTripReset_b</i> of SB <b>DCTRL_DriveControl</b></li> </ul>
<b>Message</b>	 After eliminating the fault, the message self-resets and the drive restarts automatically!
<b>Warning</b>	After eliminating the fault, the message is reset automatically.



### 3.5.4 Causes and remedies

Fault message		Description	Cause	Remedy
No.	Display			
---	---	No fault	-	-
0011	OC1	Short circuit of motor cable	Short circuit	<ul style="list-style-type: none"> <li>Search for cause of short circuit.</li> <li>Check motor cable.</li> </ul>
			Excessive capacitive charging current in the motor cable.	Use motor cable which is shorter or of lower capacitance.
0012	OC2	Motor cable earth fault	One of the motor phases has earth contact.	<ul style="list-style-type: none"> <li>Search for cause of short circuit.</li> <li>Check motor cable.</li> </ul>
0015	OC5	I x t overload	<ul style="list-style-type: none"> <li>Frequent and too long acceleration with overcurrent</li> <li>Continuous overload with <math>I_{\text{motor}} &gt; 1.05 \times I_{\text{rx}}</math></li> </ul>	Check drive dimensioning.
0016	OC6	I <sup>2</sup> x t overload TRIP (motor, C0120)	Current overload of the motor, e.g. due to: <ul style="list-style-type: none"> <li>frequent or too long acceleration processes</li> <li>impermissible continuous current</li> </ul>	<ul style="list-style-type: none"> <li>Check drive dimensioning.</li> <li>Check setting of C0120.</li> </ul>
x018	OC8	I <sup>2</sup> xt overload advance warning	<ul style="list-style-type: none"> <li>Frequent and too long acceleration processes with motor overcurrent.</li> <li>Permanent motor overload with <math>I_{\text{motor}} &gt; I_{\text{motor}}</math></li> </ul>	Check drive dimensioning.
1020	OU	Overvoltage in DC bus	Braking energy is too high. (DC-bus voltage is higher than set in C0173.)	<ul style="list-style-type: none"> <li>Use braking unit or regenerative module.</li> <li>Check dimensioning of the brake resistance.</li> </ul>
x030	LU	Undervoltage in the DC bus	DC-bus voltage is lower than the value specified under C0173.	<ul style="list-style-type: none"> <li>Check mains voltage.</li> <li>Check power supply module.</li> </ul>
x032	LP1	Motor phase failure	A current-carrying motor phase has failed.	<ul style="list-style-type: none"> <li>Check motor.</li> <li>Check motor cable.</li> <li>Switch off monitoring (C0597 = 3).</li> </ul>
			The current limit value is set too low.	Set higher current limit value via C0599.
0050	OH	Heatsink temperature > +90 °C	Ambient temperature $T_u > +40 \text{ °C}$ or $> +50 \text{ °C}$	<ul style="list-style-type: none"> <li>Allow module to cool and ensure better ventilation.</li> <li>Check ambient temperature in the control cabinet.</li> </ul>
			Heatsink is very dirty.	Clean heatsink.
			Wrong mounting position	Change mounting position.
x053	OH3	Motor temperature > +150 °C threshold (temperature detection via resolver or incremental value encoder)	Motor is thermally overloaded due to: <ul style="list-style-type: none"> <li>Impermissible continuous current</li> <li>Frequent or too long acceleration processes</li> </ul>	<ul style="list-style-type: none"> <li>Check drive dimensioning.</li> <li>Switch off monitoring (C0583 = 3).</li> </ul>
			No PTC/temperature contact connected.	Correct wiring.
x054	OH4	Heatsink temperature > C0122	Ambient temperature $T_u > +40 \text{ °C}$ or $> +50 \text{ °C}$	<ul style="list-style-type: none"> <li>Allow module to cool and ensure better ventilation.</li> <li>Check ambient temperature in the control cabinet.</li> <li>Switch off monitoring (C0582 = 3).</li> </ul>
			Heatsink is very dirty.	Clean heatsink
			Wrong mounting position	Change mounting position.
			The value specified under C0122 is set too low.	Enter a higher value under C0122.
x057	OH7	Motor temperature > C0121 (temperature detection via resolver or incremental value encoder)	Motor is thermally overloaded due to: <ul style="list-style-type: none"> <li>Impermissible continuous current</li> <li>Frequent or too long acceleration processes</li> </ul>	<ul style="list-style-type: none"> <li>Check drive dimensioning.</li> <li>Switch off monitoring (C0584 = 3).</li> </ul>
			No PTC/temperature contact connected.	Correct wiring.
			The value specified under C0121 is set too low.	Enter a higher value in C0121.
x058	OH8	Motor temperature via inputs T1 and T2 is too high.	Motor is thermally overloaded due to: <ul style="list-style-type: none"> <li>Impermissible continuous current</li> <li>Frequent or too long acceleration processes</li> </ul>	<ul style="list-style-type: none"> <li>Check drive dimensioning.</li> <li>Switch off monitoring (C0585 = 3).</li> </ul>
			Terminals T1 and T2 are not connected	Connect PTC/temperature contact.

x: 0 = TRIP, 1 = Message, 2 = Warning, 3 = FAIL-QSP

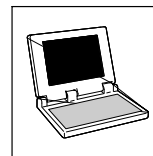


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## Appendix

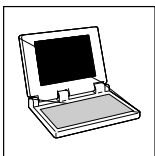
Fault message		Description	Cause	Remedy
No.	Display			
x061	CE0	Automation interface (AIF) communication error	Faulty transfer of control commands via AIF.	<ul style="list-style-type: none"> <li>Plug in the communication module/keypad XT firmly, screw down, if necessary.</li> <li>Switch off monitoring (C0126 = 3).</li> </ul>
x062	CE1	Communication error on the process data input object CAN1_IN	CAN1_IN object receives faulty data or communication is interrupted.	<ul style="list-style-type: none"> <li>Check wiring at X4.</li> <li>Check sender.</li> <li>Increase monitoring time under C0357/1, if necessary.</li> <li>Switch off monitoring (C0591 = 3).</li> </ul>
x063	CE2	Communication error on the process data input object CAN2_IN	CAN2_IN object receives faulty data or communication is interrupted.	<ul style="list-style-type: none"> <li>Check wiring at X4.</li> <li>Check sender.</li> <li>Increase monitoring time under C0357/2, if necessary.</li> <li>Switch off monitoring (C0592 = 3).</li> </ul>
x064	CE3	Communication error on the process data input object CAN3_IN	CAN3_IN object receives faulty data or communication is interrupted.	<ul style="list-style-type: none"> <li>Check wiring at X4.</li> <li>Check sender.</li> <li>Increase monitoring time under C0357/3, if necessary.</li> <li>Switch off monitoring (C0593 = 3).</li> </ul>
x065	CE4	BUS-OFF state of system bus (CAN)	The controller has received too many faulty telegrams via the system bus (CAN) and has disconnected from the bus.	<ul style="list-style-type: none"> <li>Check wiring at X4: Is the bus correctly terminated?</li> <li>Check shield connection of the cables.</li> <li>Check PE connection.</li> <li>Check bus load, reduce the baud rate if necessary. (Observe the cable length!)</li> <li>Switch off the monitoring (C0595 = 3).</li> </ul>
x066	CE5	Time-out of system bus (CAN) (communication error of gateway function)	For remote parameterisation (C0370, C0371) via system bus (CAN): <ul style="list-style-type: none"> <li>Slave does not respond.</li> <li>Communication monitoring time has been exceeded.</li> </ul>	<ul style="list-style-type: none"> <li>Check wiring of system bus (CAN).</li> <li>Check CAN bus configuration.</li> </ul>
0070	U15	Undervoltage of internal 15 V voltage supply		Check voltage supply.
x071	CCR	System fault	Strong interference on the control cables	Control cables must be shielded.
			Ground or earth loops in wiring	<ul style="list-style-type: none"> <li>Check wiring.</li> <li>Check PE connection.</li> </ul>
				<b>After fault correction: completely deenergise the device (switch off 24 V supply, discharge DC bus)!</b>
0072	PR1	Checksum error in parameter set 1 <b>CAUTION: The Lenze setting is loaded automatically!</b>	<ul style="list-style-type: none"> <li>Fault when loading a parameter set.</li> <li>Interruption while transmitting the parameter set via keypad.</li> </ul>	<ul style="list-style-type: none"> <li>Set the required parameters and store them under C0003 = 1.</li> <li>As to PLC devices, check the use of pointers.</li> </ul>
			The stored parameters are incompatible with the loaded software version.	Store the parameter set under C0003 = 1 first to allow for a faults reset.
0074	PEr	Program error	Error in the program flow	Send the parameter set (on floppy disk/CD-ROM) with a detailed description of the problem to Lenze. <b>After troubleshooting: Deenergise the device completely (disconnect 24 V supply, discharge DC bus)!</b>
0075	PR0	Error in parameter set.	The operating system software has been updated.	Storage of the Lenze setting C0003 = 1.
				<b>After troubleshooting: Deenergise the device completely (disconnect 24 V supply, discharge DC bus)!</b>
0079	PI	Fault during parameter initialisation	<ul style="list-style-type: none"> <li>An error has been detected during parameter set transfer between two controllers.</li> <li>Parameter set does not match the controller, e.g. when data were transmitted from a controller with more performance to a controller with less performance.</li> </ul>	<ul style="list-style-type: none"> <li>Correct parameter set.</li> <li>Check code initialisation values.</li> </ul> <b>After fault correction: completely deenergise the device (switch off 24 V supply, discharge DC bus)!</b>
0080	PR6	Too many user codes		Reduce the number of user codes.

x: 0 = TRIP, 1 = Message, 2 = Warning, 3 = FAIL-QSP



Fault message		Description	Cause	Remedy
No.	Display			
x082	Sd2	Resolver error at X7	Resolver cable interrupted.	<ul style="list-style-type: none"> <li>• Check cable for open circuit.</li> <li>• Check resolver.</li> <li>• Switch off the monitoring (C0586 = 3).</li> </ul>
x083	Sd3	Encoder error at X9	Cable interrupted. Pin X9/8 not connected.	Check cable for open circuit. Apply 5 V to pin X9/8 or switch off monitoring (C0587 = 3).
x085	Sd5	Encoder error at X6 PIN 1 and 2 (C0034 = 1)	Master current value at X6 PIN 1 and 2 < 2mA	<ul style="list-style-type: none"> <li>• Check cable for open circuit.</li> <li>• Check master current value encoder.</li> <li>• Switch off the monitoring (C0598 = 3).</li> </ul>
x086	Sd6	Motor temperature sensor error (X7 or X8)	Encoder for detecting the motor temperature at X7 or X8 indicates undefined values.	<ul style="list-style-type: none"> <li>• Check cable for firm connection.</li> <li>• Switch off the monitoring (C0594 = 3).</li> </ul>
x087	sd7	Initialisation error of absolute value encoder at X8	<ul style="list-style-type: none"> <li>• Defect of the encoder electronics</li> <li>• Absolute value encoder at X8 does not send any data.</li> </ul> <b>Tip:</b> The encoder may not rotate during mains switching.	<ul style="list-style-type: none"> <li>• Check cable at X8 with regard to tight fit and open circuit.</li> <li>• Check absolute value encoder with regard to correct function.</li> <li>• Set voltage supply to 8.1 V via C0421.</li> <li>• No Stegmann encoder connected.</li> <li>• Replace defective encoder.</li> </ul>
		Communication error of absolute value encoder at X8 during rotor position adjustment	A rotor position adjustment via C0095 = 1 could not be completed successfully.	Repeat rotor position adjustment.  <b>Note:</b> After an Sd7 fault it is absolutely required to carry out a further rotor position adjustment. Otherwise the drive may carry out uncontrolled movements after controller enable. The drive may not be commissioned without having carried out a rotor position adjustment successfully!  <b>After fault correction: completely deenergise the device (switch off 24 V supply, discharge DC bus)!</b>
x088	SD8	SinCos encoder at X8 sends inconsistent data.	The tracks in the SinCos encoder are damaged.	Replace SinCos encoder.
			Interference level on the encoder cable is too high.	<ul style="list-style-type: none"> <li>• Check correct shield connection of encoder cable.</li> <li>• Where required, decelerate the actuation of the fault message via the filter time constant. Setting:               <ul style="list-style-type: none"> <li>– for ECSxS/P/M/A in C0559.</li> <li>– for 9300 servo cam in C0575.</li> </ul> </li> </ul>
		SinCos encoder at X8 does not send any data.	Open circuit. Incorrect encoder connected.	Check cable with regard to open circuit. Connect SinCos encoder of the company Stegmann.
			SinCos encoder defective. Supply voltage set incorrectly.	Replace SinCos encoder. Set voltage supply in C0421.  <b>After fault correction: completely deenergise the device (switch off 24 V supply, discharge DC bus)!</b>
x089	PL	Error during rotor position adjustment	<ul style="list-style-type: none"> <li>• Sd7 fault during rotor position adjustment with absolute value encoder after mains switching</li> <li>• Cancellation of rotor position adjustment (e.g. by C0095 = 0 or switching off)</li> </ul>	<ol style="list-style-type: none"> <li>1. Activate rotor position adjustment with C0095 = 1.</li> <li>2. Carry out TRIP reset.</li> <li>3. Repeat rotor position adjustment.</li> </ol>
x091	EEr	External monitoring has been triggered via <b>DCTRL</b> .	A digital signal assigned to the TRIP-SET function has been activated.	<ul style="list-style-type: none"> <li>• Check external encoder.</li> <li>• Switch off the monitoring (C0581 = 3).</li> </ul>
0105	H05	Internal fault (memory)		Contact Lenze.
0107	H07	Internal fault (power stage)	During initialisation of the controller, an incorrect power stage was detected.	Contact Lenze.
x110	H10	Heatsink temperature sensor error	Sensor for detecting the heatsink temperature indicates undefined values.	<ul style="list-style-type: none"> <li>• Contact Lenze.</li> <li>• Switch off the monitoring (C0588 = 3).</li> </ul>
x111	H11	Temperature sensor error: Temperature inside the controller	Sensor for detecting the internal temperature indicates undefined values.	<ul style="list-style-type: none"> <li>• Contact Lenze.</li> <li>• Switch off the monitoring (C0588 = 3).</li> </ul>
x190	nErr	Speed control error (Speed out of tolerance margin (C0576))	<ul style="list-style-type: none"> <li>• Active load (e.g. for hoists) is too high.</li> <li>• Mechanical blockades on the load side</li> </ul>	Check drive dimensioning.

x: 0 = TRIP, 1 = Message, 2 = Warning, 3 = FAIL-QSP

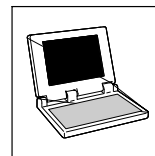


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## Appendix

Fault message		Description	Cause	Remedy
No.	Display			
x200	Nmax	Maximum speed (C0596) has been exceeded.	<ul style="list-style-type: none"> <li>Active load (e.g. for hoists) is too high</li> <li>Drive is not speed-controlled, torque is excessively limited.</li> </ul>	<ul style="list-style-type: none"> <li>Check drive dimensioning.</li> <li>Possibly increase torque limit.</li> <li>Switch off monitoring (C0607 = 3).</li> </ul>
0201	overrun Task1	Time-out in task 1 (ID 2)	Task processing takes longer than the monitoring time set.	<ul style="list-style-type: none"> <li>Adjust the length of the task runtime.</li> <li>Adjust monitoring time.</li> <li>Determine the cause of time-out by checking the task runtime at the task monitor.</li> <li>Swap out time-critical program parts in a slower task.</li> </ul>
...	...	...		
0208	overrun Task8	Time-out in task 8 (ID 9)		
0209	float Sys-T	Float error in system task (ID 0)	Error in real calculation (e. g. division by 0)	Check calculations (program code).
0210	float Cycl.-T	Float error in cyclic task (PLC_PRG ID 1)		
0211	float Task1	Float error in task 1 (ID 2)		
...	...	...		
0218	float Task8	Float error in task 8 (ID 9)		
0219	overrun Cyc.-T	Time-out in cyclic task (PLC_PRG ID 1)	Task processing takes longer than the monitoring time set.	<ul style="list-style-type: none"> <li>Adjust the length of the task runtime.</li> <li>Adjust monitoring time.</li> <li>Determine the cause of time-out by checking the task runtime at the task monitor.</li> <li>Swap out time-critical program parts in a slower task.</li> </ul>
0220	noT-Fkt Credit	Not enough technology units available.	A program with technology functions has been tried to be loaded to a controller not providing the corresponding units.	<ul style="list-style-type: none"> <li>Use technology variant of the controller.</li> <li>Contact Lenze, if necessary.</li> </ul>
0230	No Program	Missing PLC program	No PLC program loaded.	Load PLC program.
0231	Unallowed Lib	PLC program calls invalid library function.	In the PLC program a library function has been called which is not supported by the controller (e.g. because the corresponding hardware is missing).	<ul style="list-style-type: none"> <li>Remove library function or ensure that the corresponding hardware is available.</li> <li>Contact Lenze, if necessary.</li> </ul>
0232	NoCam Data	Motion profiles (cam data) are not available.	When calling functions of the function library <b>LenzeCamControl.lib</b> it was detected that there are no motion profiles (CAM data) loaded in the memory of the controller.	<ul style="list-style-type: none"> <li>Ensure that the valid cam data has been attached to the project via the DDS CAM support.</li> <li>Reload the PLC program into the controller. (Possibly the command <b>Online→Reset (origin)</b> has been executed in DDS.)</li> </ul>
x240	ovrTrans Queue	"Free CAN objects" error	Overflow of the transmit request memory	<ul style="list-style-type: none"> <li>Reduce the number of transmit requests.</li> <li>Prolong the cycle time.</li> </ul>
x241	ovr Receive		Too many receive telegrams	
x250	2.Flash Err	Error when the FLASH memory is accessed	The PLC program tries to access non-available or defect FLASH memory	<p>Make sure that the PLC has the corresponding FLASH memory. If not, please contact Lenze.</p> <p><b>After troubleshooting: Deenergise the device completely (disconnect 24 V supply, discharge DC bus)!</b></p>
x251	AddData CsErr	Error during FLASH memory access	Check sum error occurred when loading data into the FLASH memory	Check the checksum of the file to be loaded and repeat the data transfer.
x252	AddData DIErr	Error during FLASH memory access	An error occurred when downloading the data into the FLASH memory (e.g. time-out, transmission error, mains failure during transmission)	Check/repeat data transfer.
x260	Err Node Guard	"Life guarding event"	The controller configured as a CAN slave does not receive a "Node Guarding" telegram from the CAN master within the "Node Life Time".	<ul style="list-style-type: none"> <li>Check wiring at X4.</li> <li>Check CAN configuration.</li> <li>Ensure that "node guarding" has been activated in the CAN master</li> <li>Adapt the "node life time" (C0383) to CAN master setting.</li> </ul>

x: 0 = TRIP, 1 = Message, 2 = Warning, 3 = FAIL-QSP



### 3.5.5 Fault analysis via the fault memory

The fault memory of the PLC consists of 8 memory locations which store the following information about the active fault and the 7 previous faults in their chronological order of occurrence:

- No. of system error message (□ 3-8)
- Response to the fault (warning, message, TRIP, etc.) (□ 3-8)
- Time of occurrence (referred to power-on time of the PLC, e.g. "1234567 s")
- Frequency of successive occurrence

The fault memory information is stored under codes C0168/x ... C0170/x:

C0168	C0169	C0170	Subcode	Contains information about
No. of the system error message and response	Time of occurrence	Frequency of successive occurrence	1	Active fault
			2	Last fault
			3	Last but one fault
			4	Last but two fault
			5	Last but three fault
			6	Last but four fault
			7	Last but five fault
			8	Last but six fault



#### Tip!

The fault memory works according to the principle of a shift register:

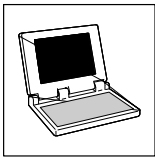
If the current fault is no longer active or has been acknowledged by a TRIP-RESET, all information is automatically shifted up one subcode in the fault memory.

- The information concerning the previously active fault is now stored under subcode 2.
- The information concerning the previous last but six fault is deleted from the fault memory and cannot be retrieved any longer.



#### Note!

- If several faults causing different responses occur simultaneously:
  - Only the fault causing the highest-priority response is entered into the fault memory (priority = TRIP → message → FAIL-QSP → warning).
- If several faults causing the same response occur simultaneously (e.g. 2 messages):
  - Only the fault occurring first is entered into the fault memory.
- If a fault occurs several times in succession:
  - Only the time of the last occurrence is entered into the fault memory.



# 9300 Servo PLC

## Appendix

### Fault reset

The current fault can be reset by a TRIP-RESET e.g. via C0043:

Code	LCD	Possible settings		Info	
		Lenze	Selection		
C0043	Trip reset	0	0	TRIP-RESET (current TRIP reset)	TRIP reset
			1	Error occurred (TRIP is active)	

### Deleting entries in the fault memory

The entries in the fault memory can be deleted via C0167.

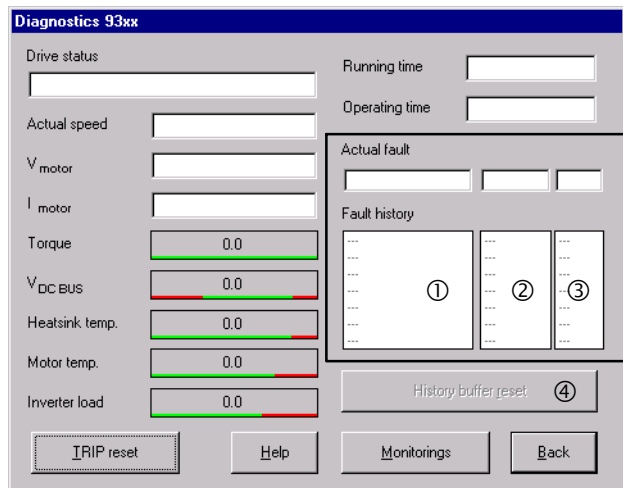
- This function can only be used if there is no active fault.

Code	LCD	Possible settings		Info	
		Lenze	Selection		
C0167	Reset failmem	0	0	No function	Reset fault memory
			1	Delete all entries in history buffer	

### Access to fault memory via Global Drive Control (GDC)

The fault memory of the PLC can also be displayed in the GDC.

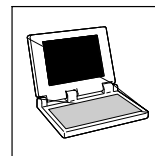
- Double-click on "Dialog diagnostics" in the GDC parameter menu to open the 9300 *diagnostics* dialog box:



History buffer

- ① No. of system error message and response (C0168/x)
- ② Time of occurrence (C0169/x)
- ③ Frequency of successive occurrence (C0170/x)
- ④ Reset of the fault (TRIP-RESET); only possible if there is no active fault.





### 3.5.6 Fault analysis via the LED display of the PLC

Two LEDs at the front of the PLC indicate the controller status:

LED green	LED red	Controller status	Check
■	□	Controller enabled; no fault	
★	□	Controller inhibit, switch-on inhibit	C0183; or C0168/1
□	★	FAIL	C0168/1
■	★	Warning, FAIL-QSP	C0168/1

■ on □ off ★ blinking

### 3.5.7 Fault analysis via the 9371BB keypad

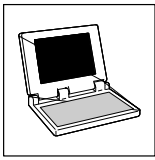
Displayed status messages indicate the controller status:

Display	Controller status	Check
RDY	PLC ready for operation; controllers can be inhibited	C0183, C0168/1
IMP	Pulses at the power stage inhibited	C0183, C0168/1
I <sub>max</sub>	Max. current reached	
M <sub>max</sub>	Max. torque reached	
Fail	Fault through TRIP, message, FAIL-QSP or warning	C0183, C0168/1

### 3.5.8 Fault analysis via the LECOM status word C0150

The status word C0150 is bit-coded as follows:

15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
Free		Message 1 ≙ active	Warning	Controller status				RSP 1 ≙ active	Speed 1 ≙ actual =0 value		Free			IMP 1 ≙ active	Free
Controller status															
				0	0	0	0	Controller initialisation							
				0	0	0	1	Switch-on inhibit							
				0	0	1	1	Controller inhibited (RSP)							
				0	1	1	0	Controller enabled							
				0	1	1	1	Message active							
				1	0	0	0	Fault active							
				1	0	0	1	Power off							
				1	0	1	0	FAIL-QSP							



# 9300 Servo PLC

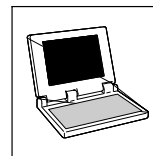
## Appendix Code table

### 3.6 Code table

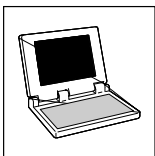
How to read the code table:

Column	Abbreviation	Meaning
Code	C0168	Code C0168
	1	Subcode 1 of code C0168
	2	Subcode 2 of code C0168
	...	...
	8	Subcode 8 of code C0168
	[C0156]	Parameter value of code can only be changed when controller is inhibited.
LCD		Keypad LCD
Lenze		Lenze setting of the code
	[Disp]	Display code (can only be displayed)
	→	The "info" column contains more information.
Selection	1 {1 %}	99 Minimum value {smallest step/unit} maximum value
Info		Additional information on code

Code	LCD	Possible settings		Info
		Lenze	Selection	
[C0002]	Par load	0	0 Load Lenze setting into RAM 1 Load parameter set 1 into RAM 2 Lenze setting and codes- Load initialisation values into RAM	Load parameter set <ul style="list-style-type: none"> <li>Only possible when PLC has been stopped.</li> <li>Parameter set 1 is automatically loaded after power-on.</li> </ul>
C0003	Par save	0	0 Saving completed 1 Non-volatile saving of parameter set 1	Save parameter set <ul style="list-style-type: none"> <li>Also possible when PLC is in operation.</li> </ul>
C0004	Op display	56	All available codes	Keypad operating display <ul style="list-style-type: none"> <li>Keypad indicates selected code in the operating level if no other status indications of C0183 are active.</li> </ul>
[C0006]	Op mode	→	2 Servo async Y 3 Servo PM-SM Y 22 Servo async 31 ASM Y - ESC 32 PM-SM Y - ESC 33 ASM - ESC	Operating mode of the motor control → Dependent on C0086 <ul style="list-style-type: none"> <li>If C0086 is changed, the value is reset to the assigned Lenze setting.</li> <li>Change of C0006 sets C0086 = 0.</li> <li>ESC (<i>Extended Speed Control</i>): Speed control with increased speed control steadiness for operation with incremental encoder only (not resolver!).</li> </ul> Servo control for asynchronous motors in star connection Servo control for synchronous motors in star connection Servo control for asynchronous motors in delta connection Servo control for asynchronous motors in star connection, ESC Servo control for synchronous motors in star connection, ESC Servo control for asynchronous motors in delta connection, ESC
C0009	LECOM address	1	1 {1} 99	LECOM controller address (bus node number for operation via interface) <ul style="list-style-type: none"> <li>10, 20, ..., 90 reserved for broadcast to node groups with RS232, RS485, fibre optics.</li> </ul>



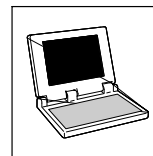
Code	LCD	Possible settings		Info
		Lenze	Selection	
C0011	Nmax	3000		Maximum speed Reference value for the absolute and relative setpoint selection for the acceleration and deceleration times. <ul style="list-style-type: none"> <li>For parameterisation via interface: Large changes in one step should only be made when the controller is inhibited.</li> </ul>
			500 {1 rpm} 16000	
C0017	FCODE (Qmin)	50		Freely configurable code FCODE_nC17_a (switching threshold $n_{act.} < n_x$ )
			-16000 {1 rpm} 16000	
C0018	fchop	1		Switching frequency Optimum noise reduction with automatic changeover to 8 kHz Power-optimised operation Noise-optimised operation
			0 16/8 kHz automatic changeover 1 8 kHz sine 2 16 kHz sine	
C0019	Thresh nact=0	0		Threshold for $n_{act.} = 0$ being detected. (signal for DCTRL_bNActEq0_b)
			0 {1 rpm} 16000	
C0022	Imax current	→		$I_{max}$ limit → Dependent on C0086 <ul style="list-style-type: none"> <li>If C0086 is changed, the value is reset to the assigned Lenze setting (1.5 * <math>I_{motor}</math>).</li> </ul>
			0 {0.01 A} 1.50 $I_r$	
[C0025]	Feedback type	10		Selection of the feedback system <ul style="list-style-type: none"> <li>Input of the encoder specified on the nameplate of the Lenze motor</li> <li>C0025 automatically changes C0420, C0490, C0495.</li> </ul>
			0 COMMON	C0420, C0490 or C0495 has been changed subsequently.
			10 RSx (resolver)	The resolver is designated with RSxxxxxxx. <ul style="list-style-type: none"> <li>Sets C0058 = -90° if absolute value encoder was set before.</li> </ul>
			110 IT-512-5V 111 IT-1024-5V 112 IT-2048-5V 113 IT-4096-5V	Incremental encoder with TTL level <ul style="list-style-type: none"> <li>Sets C0058 = -90° if absolute value encoder was set before.</li> </ul>
			210 IS-512-5V 211 IS-1024-5V 212 IS-2048-5V 213 IS-4096-5V	Sin/cos encoder <ul style="list-style-type: none"> <li>Sets C0058 = -90° if absolute value encoder was set before.</li> </ul>
			309 AS- 128-8V (SKS) 310 AS- 512-8V (SCS) 311 AS-1024-8V (SRS)	Single turn <ul style="list-style-type: none"> <li>Sin/cos encoder with RS485 interface, from Stegmann</li> <li>For the number of encoder increments see C0420.</li> <li>Sets C0058 = 0° if resolver, TTL encoder or sine/cosine encoder were set before.</li> </ul>
			409 AM- 128-8V (SKM) 410 AM- 512-8V (SCM) 411 AM-1024-8V (SRM)	Multi turn <ul style="list-style-type: none"> <li>Sin/cos encoder with RS485 interface, from Stegmann</li> <li>For the number of encoder increments see C0420.</li> <li>Sets C0058 = 0° if resolver, TTL encoder or sine/cosine encoder were set before.</li> </ul>
C0026	FCODE (offset)			Freely configurable code (relative analog signals)
			-199.99 {0.01 %} 199.99	
1		0.00		FCODE_nC26_1_a (offset for terminal X6/1,2)
2		0.00		FCODE_nC26_2_a (offset for terminal X6/3,4)
C0027	FCODE (gain)			Freely configurable code (relative analog signals)
			-199.99 {0.01 %} 199.99	
1		100.00		FCODE_nC27_1_a (gain X6/1,2)
2		100.00		FCODE_nC27_2_a (gain X6/3,4)



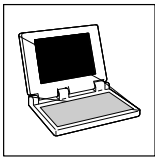
# 9300 Servo PLC

## Appendix Code table

Code	LCD	Possible settings		Info
		Lenze	Selection	
C0030	DFOUT const	3	0 256 increments per revolution 1 512 increments per revolution 2 1024 increments per revolution 3 2048 increments per revolution 4 4096 increments per revolution 5 8192 increments per revolution 6 16384 increments per revolution	Constant for the digital frequency output
C0032	FCODE Gearbox	1	-32767 {1} 32767	Freely configurable code (absolute analog signals) • FCODE_nC32_a (gearbox factor numerator)
C0034	Mst current	0	0 -10 V ... +10 V 1 +4 mA ... +20 mA 2 -20 mA ... +20 mA	Analog input <i>AIN1_n/n_a</i> : Selection: Master voltage/master current for setpoint selection
C0037	Set-value rpm	0	-16000 {1 rpm} 16000	Freely configurable code (absolute speed signals) • FCODE_nC37_a (setpoint selection in rpm)
C0040	Ctrl enable	1	0 Controller inhibited 1 Controller enabled	Controller inhibit (CINH) • Write to code: Enable/inhibit controller • Read code: Read controller status
C0042	DIS: QSP	<input type="checkbox"/> Disp	0 QSP not active 1 QSP active	Quick stop status (QSP)
C0043	Trip reset	0	0 TRIP-RESET (Current TRIP reset) 1 Error occurred (TRIP is active)	TRIP reset
C0050	MCTRL-NSET2	<input type="checkbox"/> Disp	-100.00 {0.01 %} 100.00	Speed setpoint at speed controller input ( <i>nNsetIn_a</i> )
C0051	MCTRL-NACT	<input type="checkbox"/> Disp	-30000 {1 rpm} 30000	Actual speed value
C0052	MCTRL Umot	<input type="checkbox"/> Disp	0 {1 V} 800	Motor voltage
C0053	UG-VOLTAGE	<input type="checkbox"/> Disp	0 {1 V} 900	DC-bus voltage
C0054	Imot	<input type="checkbox"/> Disp	0.0 {0.1 A} 500.0	Motor current
C0056	MCTRL-MSET2	<input type="checkbox"/> Disp	-100.00 {0.01 %} 100.00	Torque setpoint ( <i>nMSetIn_a</i> )
C0057	Max torque	<input type="checkbox"/> Disp	0.0 {0.1 Nm} 500.0	Maximum possible torque of the drive configuration • Dependent on C0022, C0086
C0058	Rotor diff	0.0	-180.0 {0.1 °} 179.9	Zero phase of the rotor for synchronous motors (C0095)
C0059	Mot pole no.	<input type="checkbox"/> Disp	1 {1} 50	Pole pair number of the motor
C0060	Rotor pos	<input type="checkbox"/> Disp	0 {1} 2047	Current rotor position • 1 rev. = 2048 inc



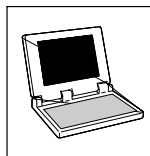
Code	LCD	Possible settings		Info
		Lenze	Selection	
C0061	Heatsink temp	<input type="checkbox"/> Disp	0 {1 °C} 100	Heatsink temperature
C0063	Mot temp	<input type="checkbox"/> Disp	0 {1 °C} 200	Motor temperature
C0064	Utilization	<input type="checkbox"/> Disp	0 {1 %} 150	Controller load I x t during the last 180 seconds <ul style="list-style-type: none"> <li>C0064 &gt;100 % trips OC5.</li> <li>TRIP-RESET is only possible if C0064 &lt; 95 %.</li> </ul>
C0066	Motor load	<input type="checkbox"/> Disp	0 {1 %} 250	I <sup>2</sup> x t-utilisation of the motor
C0067	Act trip	<input type="checkbox"/> Disp		Current TRIP ("0" is displayed for FAIL-QSP, warning and message.)
C0070	Vp speed CTRL	→	0.0 {0.5} 255.0	Proportional gain of speed controller (V <sub>pn</sub> ) → Dependent on C0086 <ul style="list-style-type: none"> <li>If C0086 is changed, the value is reset to the assigned Lenze setting.</li> </ul>
C0071	Tn speed CTRL	→	1.0 {0.5 ms} 600.0 >512 ms = switched off	Reset time of speed controller (T <sub>nn</sub> ) → Dependent on C0086 <ul style="list-style-type: none"> <li>If C0086 is changed, the value is reset to the assigned Lenze setting.</li> </ul>
C0072	Td speed CTRL	0.0	0.0 {0.1 ms} 32.0	Derivative gain of speed controller (T <sub>dn</sub> )
C0075	Vp curr CTRL	→	0.00 {0.01} 15.99	Proportional gain of current controller (V <sub>pi</sub> ) → Dependent on C0086 <ul style="list-style-type: none"> <li>If C0086 is changed, the value is reset to the assigned Lenze setting.</li> </ul>
C0076	Tn curr CTRL	→	0.5 {0.1 ms} 2000.0 2000 ms = switched off	Reset time of current controller (T <sub>ni</sub> ) → Dependent on C0086 <ul style="list-style-type: none"> <li>If C0086 is changed, the value is reset to the assigned Lenze setting.</li> </ul>
C0077	Vp field CTRL	0.25	0.00 {0.01} 15.99	Proportional gain of field controller (V <sub>pf</sub> )
C0078	Tn field CTRL	15.0	1.0 {0.5 ms} 8000.0 8000 ms = switched off	Reset time of field controller (T <sub>nf</sub> )
[C0081]	Mot power	→	0.01 {0.01 kW} 500.00	Rated motor power according to nameplate → Dependent on C0086 <ul style="list-style-type: none"> <li>If C0086 is changed, the value is reset to the assigned Lenze setting.</li> <li>Change sets C0086 = 0</li> </ul>
[C0084]	Mot Rs	→	0.00 {0.01 Ω} 100.00	Stator resistance of the motor → Dependent on C0086 <ul style="list-style-type: none"> <li>If C0086 is changed, the value is reset to the assigned Lenze setting.</li> <li>Change sets C0086 = 0.</li> </ul>



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## Appendix Code table

Code	LCD	Possible settings		Info
		Lenze	Selection	
[C0085]	Mot Ls	→		Leakage inductance of the motor → Dependent on C0086 • If C0086 is changed, the value is reset to the assigned Lenze setting. • Change sets C0086 = 0.
			0.00 {0.01 mH} 200.00	



Code	LCD	Possible settings		Info
		Lenze	Selection	
[C0086]	Mot type	→		<p>Selection of the motor type</p> <p>→ Dependent on the controller</p> <ul style="list-style-type: none"> <li>If C0086 is changed, C0006, C0022, C0070, C0071, C0081, C0084, C0085, C0087, C0088, C0089, C0090, C0091 are reset to the assigned Lenze setting.</li> </ul> <p>Note: If the physical limit of the drive is considerably exceeded when a motor is configured via C0086 (e.g. EVS9321-EI with motor C0086=41 or C0086=42), this may cause a "No program" or "float sys-T. error".</p>
			0 COMMON	Non-Lenze motor
			New generation of Lenze asynchronous servo motors	<ul style="list-style-type: none"> <li>Integrated temperature monitoring via resolver or encoder cable</li> <li>Temperature monitoring via resolver or encoder cable is automatically activated, i.e.: C0583 = 0 C0584 = 2 C0594 = 0</li> </ul>
			10 DSKA56-140	MDSKAXX056-22, f <sub>r</sub> : 140Hz
			11 DFKA71-120	MDFKAXX071-22, f <sub>r</sub> : 120Hz
			12 DSKA71-140	MDSKAXX071-22, f <sub>r</sub> : 140Hz
			13 DFKA80-60	MDFKAXX080-22, f <sub>r</sub> : 60Hz
			14 DSKA80-70	MDSKAXX080-22, f <sub>r</sub> : 70Hz
			15 DFKA80-120	MDFKAXX080-22, f <sub>r</sub> : 120Hz
			16 DSKA80-140	MDSKAXX080-22, f <sub>r</sub> : 140Hz
			17 DFKA90-60	MDFKAXX090-22, f <sub>r</sub> : 60Hz
			18 DSKA90-80	MDSKAXX090-22, f <sub>r</sub> : 80Hz
			19 DFKA90-120	MDFKAXX090-22, f <sub>r</sub> : 120Hz
			20 DSKA90-140	MDSKAXX090-22, f <sub>r</sub> : 140Hz
			21 DFKA100-60	MDFKAXX100-22, f <sub>r</sub> : 60Hz
			22 DSKA100-80	MDSKAXX100-22, f <sub>r</sub> : 80Hz
			23 DFKA100-120	MDFKAXX100-22, f <sub>r</sub> : 120Hz
			24 DSKA100-140	MDSKAXX100-22, f <sub>r</sub> : 140Hz
			25 DFKA112-60	MDFKAXX112-22, f <sub>r</sub> : 60Hz
			26 DSKA112-85	MDSKAXX112-22, f <sub>r</sub> : 85Hz
			27 DFKA112-120	MDFKAXX112-22, f <sub>r</sub> : 120Hz
			28 DSKA112-140	MDSKAXX112-22, f <sub>r</sub> : 140Hz
			30 DFQA100-50	MDFQAXX100-50, f <sub>r</sub> : 50Hz
			31 DFQA100-100	MDFQAXX100-100, f <sub>r</sub> : 100Hz
			32 DFQA112-28	MDFQAXX112-28, f <sub>r</sub> : 28Hz
			33 DFQA112-58	MDFQAXX112-58, f <sub>r</sub> : 58Hz
			34 DFQA132-20	MDFQAXX132-20, f <sub>r</sub> : 20Hz
			35 DFQA132-42	MDFQAXX132-42, f <sub>r</sub> : 42Hz
			40 DFQA112-50	MDFQAXX112-50, f <sub>r</sub> : 50Hz
			41 DFQA112-100	MDFQAXX112-100, f <sub>r</sub> : 100Hz
			42 DFQA132-36	MDFQAXX132-36, f <sub>r</sub> : 36Hz
			43 DFQA132-76	MDFQAXX132-76, f <sub>r</sub> : 76Hz

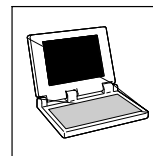


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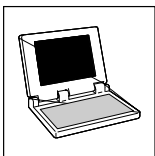
## Appendix Code table

Code	LCD	Possible settings		Info
		Lenze	Selection	
[C0086]	Mot type		Lenze asynchronous servo motors	<ul style="list-style-type: none"> <li>Without integrated temperature monitoring</li> <li>Temperature monitoring via resolver or encoder cable is automatically deactivated, i.e.: C0583 = 3 C0584 = 3 C0594 = 3</li> </ul>
			50 DSV A56-140 51 DFVA71-120 52 DSV A71-140 53 DFVA80-60 54 DSV A80-70 55 DFVA80-120 56 DSV A80-140 57 DFVA90-60 58 DSV A90-80 59 DFVA90-120 60 DSV A90-140 61 DFVA100-60 62 DSV A100-80 63 DFVA100-120 64 DSV A100-140 65 DFVA112-60 66 DSV A112-85 67 DFVA112-120 68 DSV A112-140	DSVAXX056-22, f <sub>r</sub> : 140Hz DFVAXX071-22, f <sub>r</sub> : 120Hz DSVAXX071-22, f <sub>r</sub> : 140Hz DFVAXX080-22, f <sub>r</sub> : 60Hz DSVAXX080-22, f <sub>r</sub> : 70Hz DFVAXX080-22, f <sub>r</sub> : 120Hz DSVAXX080-22, f <sub>r</sub> : 140Hz DFVAXX090-22, f <sub>r</sub> : 60Hz DSVAXX090-22, f <sub>r</sub> : 80Hz DFVAXX090-22, f <sub>r</sub> : 120Hz DSVAXX090-22, f <sub>r</sub> : 140Hz DFVAXX100-22, f <sub>r</sub> : 60Hz DSVAXX100-22, f <sub>r</sub> : 80Hz DFVAXX100-22, f <sub>r</sub> : 120Hz DSVAXX100-22, f <sub>r</sub> : 140Hz DFVAXX112-22, f <sub>r</sub> : 60Hz DSVAXX112-22, f <sub>r</sub> : 85Hz DFVAXX112-22, f <sub>r</sub> : 120Hz DSVAXX112-22, f <sub>r</sub> : 140Hz
			New generation of Lenze synchronous servo motors	<ul style="list-style-type: none"> <li>Integrated temperature monitoring via resolver or encoder cable</li> <li>Temperature monitoring via resolver or encoder cable is automatically activated, i.e.: C0583 = 0 C0584 = 2 C0594 = 0</li> </ul>
			108 DSKS36-13-200 109 DSKS36-23-200 110 DSKS56-23-150 111 DSKS56-33-150 112 DSKS71-13-150 113 DFKS71-13-150 114 DSKS71-23-150 115 DFKS71-23-150 116 DSKS71-33-150 117 DFKS71-33-150 160 DSKS56-23-190 161 DSKS56-33-200 162 DFKS71-03-170 163 DSKS71-03-165 164 DSKS71-13-185 165 DFKS71-13-180 166 DSKS71-33-180 167 DFKS71-33-175	MDSKXX036-13, f <sub>r</sub> : 200Hz MDSKXX036-23, f <sub>r</sub> : 200Hz MDSKXX056-23, f <sub>r</sub> : 150Hz MDSKXX056-33, f <sub>r</sub> : 150Hz MDSKXX071-13, f <sub>r</sub> : 150Hz MDFSXX071-13, f <sub>r</sub> : 150Hz MDSKXX071-23, f <sub>r</sub> : 150Hz MDFSXX071-23, f <sub>r</sub> : 150Hz MDSKXX071-33, f <sub>r</sub> : 150Hz MDFSXX071-33, f <sub>r</sub> : 150Hz MDSKXX56-23-190, f <sub>r</sub> : 190Hz MDSKXX56-33-200, f <sub>r</sub> : 200Hz MDFSXX71-03-170, f <sub>r</sub> : 170Hz MDSKXX71-03-165, f <sub>r</sub> : 165Hz MDSKXX71-13-185, f <sub>r</sub> : 185Hz MDFSXX71-13-180, f <sub>r</sub> : 180Hz MDSKXX71-33-180, f <sub>r</sub> : 180Hz MDFSXX71-33-175, f <sub>r</sub> : 175Hz





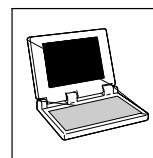
Code	LCD	Possible settings		Info
		Lenze	Selection	
[C0086]	Mot type		Lenze inverter motor in star connection	<ul style="list-style-type: none"> <li>Temperature monitoring via resolver or encoder cable is automatically deactivated, i.e.: C0583 = 3 C0584 = 3 C0594 = 3</li> </ul>
			210 DXRA071-12-50 211 DXRA071-22-50 212 DXRA080-12-50 214 DXRA090-12-50 215 DXRA090-32-50 216 DXRA100-22-50 217 DXRA100-32-50 218 DXRA112-12-50 219 DXRA132-12-50 220 DXRA132-22-50 221 DXRA160-12-50 222 DXRA160-22-50 223 DXRA180-12-50 224 DXRA180-22-50 225 30kW-ASM-50 226 37kW-ASM-50 227 45kW-ASM-50 228 55kW-ASM-50 229 75kW-ASM-50	DXRAXX071-12, f <sub>d</sub> : 50Hz DXRAXX071-22, f <sub>d</sub> : 50Hz DXRAXX080-12, f <sub>d</sub> : 50Hz DXRAXX090-12, f <sub>d</sub> : 50Hz DXRAXX090-32, f <sub>d</sub> : 50Hz DXRAXX100-22, f <sub>d</sub> : 50Hz DXRAXX100-32, f <sub>d</sub> : 50Hz DXRAXX112-12, f <sub>d</sub> : 50Hz DXRAXX132-12, f <sub>d</sub> : 50Hz DXRAXX132-22, f <sub>d</sub> : 50Hz DXRAXX160-12, f <sub>d</sub> : 50Hz DXRAXX160-22, f <sub>d</sub> : 50Hz DXRAXX180-12, f <sub>d</sub> : 50Hz DXRAXX180-22, f <sub>d</sub> : 50Hz
			Lenze inverter motor in delta connection	<ul style="list-style-type: none"> <li>Temperature monitoring via resolver or encoder cable is automatically deactivated, i.e.: C0583 = 3 C0584 = 3 C0594 = 3</li> </ul>
			250 DXRA071-12-87 251 DXRA071-22-87 252 DXRA080-12-87 254 DXRA090-12-87 255 DXRA090-32-87 256 DXRA100-22-87 257 DXRA100-32-87 258 DXRA112-12-87 259 DXRA132-12-87 260 DXRA132-22-87 261 DXRA160-12-87 262 DXRA160-22-87 263 DXRA180-12-87 264 DXRA180-22-87 265 30kW-ASM-87 266 37kW-ASM-87 267 45kW-ASM-87 268 55kW-ASM-87 269 75kW-ASM-87	DXRAXX071-12, f <sub>d</sub> : 87Hz DXRAXX071-22, f <sub>d</sub> : 87Hz DXRAXX080-12, f <sub>d</sub> : 87Hz DXRAXX090-12, f <sub>d</sub> : 87Hz DXRAXX090-32, f <sub>d</sub> : 87Hz DXRAXX100-22, f <sub>d</sub> : 87Hz DXRAXX100-32, f <sub>d</sub> : 87Hz DXRAXX112-12, f <sub>d</sub> : 87Hz DXRAXX132-12, f <sub>d</sub> : 87Hz DXRAXX132-22, f <sub>d</sub> : 87Hz DXRAXX160-12, f <sub>d</sub> : 87Hz DXRAXX160-22, f <sub>d</sub> : 87Hz DXRAXX180-12, f <sub>d</sub> : 87Hz DXRAXX180-22, f <sub>d</sub> : 87Hz
[C0087]	Mot speed	→		Rated motor speed → Dependent on C0086 <ul style="list-style-type: none"> <li>If C0086 is changed, the value is reset to the assigned Lenze setting.</li> <li>Change sets C0086 = 0.</li> </ul>
			300 {1 rpm} 16000	
[C0088]	Mot current	→		Rated motor current → Dependent on C0086 <ul style="list-style-type: none"> <li>If C0086 is changed, the value is reset to the assigned Lenze setting.</li> <li>Change sets C0086 = 0.</li> </ul>
			0.5 {0.1 A} 500.0	



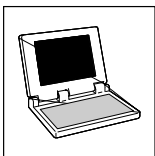
# 9300 Servo PLC

## Appendix Code table

Code	LCD	Possible settings		Info
		Lenze	Selection	
[C0089]	Mot frequency	→	10 {1 Hz} 1000	Rated motor frequency → Dependent on C0086 • If C0086 is changed, the value is reset to the assigned Lenze setting. • Change sets C0086 = 0.
[C0090]	Mot voltage	→	50 {1 V} 500	Rated motor voltage → Dependent on C0086 • If C0086 is changed, the value is reset to the assigned Lenze setting. • Change sets C0086 = 0.
[C0091]	Mot cos phi	→	0.50 {0.01} 1.00	Motor cos φ → Dependent on C0086 • If C0086 is changed, the value is reset to the assigned Lenze setting. • Change sets C0086 = 0.
C0093	DRIVE ident	[Disp]	0 Def. power stage 1 No power stage 93xx 93xx	Controller identification
C0094	Password	0	0 {1} 9999 0 = No password protection	Keypad password protection • Parameter password protection for the keypad. • When the password is activated, only user-menu codes can be accessed. • For extended password protection, please see C0096.
[C0095]	Rotor pos adj	0	0 Not active 1 Active	Rotor position adjustment of a synchronous motor • C0058 displays the zero phase of the rotor • C0095 = 1 starts position adjustment
C0096	AIF/CAN prot.		0 No password protection 1 Read protection 2 Write protection 3 Read/write protection	AIF/CAN password protection • Extended password protection for bus systems when password is activated (C0094). • All codes in the user menu can be accessed.
1		0		AIF password protection
2		0		CAN password protection
C0098	Zero pos offs	0	-2147483647 {1 inc} 2147483647	Setting the reference position of the feedback system • For position feedback (integrator output <i>MCTRL_dnPos_p</i> of the motor control) • Only possible when the controller is inhibited. • Caution: This code returns an invalid value when it is read.
C0099	S/W version	[Disp]		Software version of operating system
C0105	QSP Tif	0.000	0.000 {0.001 s} 999.900	Deceleration time for quick stop (QSP) • Referred to speed change $n_{max}$ (C0011) ... 0



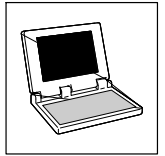
Code	LCD	Possible settings		Info
		Lenze	Selection	
C0108	FCODE (gain)		-199.99 {0.01 %} 199.99	Freely configurable code (relative analog signals)
		1	100.00	FCODE_nC108_1_a
		2	100.00	FCODE_nC108_2_a
C0109	FCODE (offset)		-199.99 {0.01 %} 199.99	Freely configurable code (relative analog signals)
		1	0.00	FCODE_nC109_1_a
		2	0.00	FCODE_nC109_2_a
C0111	Rr tune	100 %		Adjustment of the rotor resistance (Particularly recommended for non-Lenze motors and high field weakening.) <ul style="list-style-type: none"> <li>Adjustment in % of the rated rotor resistance of the motor.</li> </ul>
			50.00 {0.01 %} 199.99	
C0114	DIGIN pol		0 HIGH active 1 LOW active	Terminal polarity
		1	1	X5/E1
		2	1	X5/E2
		3	0	X5/E3
		4	0	X5/E4
		5	0	X5/E5
C0118	DIGOUT pol		0 HIGH active 1 LOW active	Terminal polarity
		1	0	X5/A1
		2	0	X5/A2
		3	0	X5/A3
		4	0	X5/A4
C0120	OC6 limit	0		Threshold for the $I^2 \times t$ -monitoring (motor). <ul style="list-style-type: none"> <li><math>0 = I^2 \times t</math>-monitoring is switched off</li> <li><math>I^2 \times t &gt; C0120 \Rightarrow</math> Trip OC6</li> </ul>
			0 {1 %} 120	
C0121	OH7 limit	150		Temperature threshold for motor temperature prewarning "TMot > C0121" (fault OH7)
			45 {1 °C} 150	
C0122	OH4 limit	85		Temperature threshold for heatsink temperature prewarning "ThT > C0122" (fault OH4)
			45 {1 °C} 85	
C0125	Baud rate	0	0 9600 bps 1 4800 bps 2 2400 bps 3 1200 bps 4 19200 bps	LECOM baud rate for accessory module 2102
C0126	MONIT CEO	3		Configuration for communication error "CEO" with automation interface
			0	TRIP
			2	Warning
	3	Off		
C0127	OC8 limit	0		Threshold for the $I^2 \times t$ -advance warning (motor). <ul style="list-style-type: none"> <li><math>0 = I^2 \times t</math>-warning is switched off</li> <li><math>I^2 \times t &gt; C0127 \Rightarrow</math> fault message OC8 (response set in C606)</li> </ul>
			0 {1 %} 120	



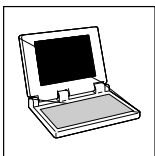
# 9300 Servo PLC

## Appendix Code table

Code	LCD	Possible settings		Info
		Lenze	Selection	
C0128	TAU motor	5,0	0.1 {0.1 min} 50.0	<b>Thermal time constant of the motor</b> The time constant is required for calculating the $I^2 \times t$ -disconnection.
C0135	System Var	0	0 {1} 65535 Decimal value is bit-coded: Bit 00 freely configurable 0 Bit 01 freely configurable 1 Bit 02 freely configurable 2 Bit 03 quick stop (QSP) Bit 04 freely configurable 4 Bit 05 freely configurable 5 Bit 06 freely configurable 6 Bit 07 freely configurable 7 Bit 08 Operation inhibited Bit 09 controller inhibit (CINH) Bit 10 TRIP set Bit 11 TRIP reset Bit 12 Freely configurable 12 Bit 13 Freely configurable 13 Bit 14 Freely configurable 14 Bit 15 Freely configurable 15	Internal code <ul style="list-style-type: none"> <li>Control word for networking via automation interface (AIF)</li> <li>FCODE_bC135Bit0_b ... FCODE_bC135Bit15_b</li> </ul>
C0136	CTRLWORD	<input type="checkbox"/> Disp	0 {hex} FFFF	Control word <ul style="list-style-type: none"> <li>Hexadecimal value is bit-coded.</li> </ul>
1				DCTRL_DriveControl
2				CAN1_IN
3				AIF1_IN
C0141	FCODE (setval)	0.00	-199.99 {0.01 %} 199.99	Freely configurable code (relative analog signals) <ul style="list-style-type: none"> <li>FCODE_nC141_a</li> </ul>
C0142	Start options	1	0 Start protection 1 Automatic start	Starting performance of the Servo PLC <ul style="list-style-type: none"> <li>After power-on</li> <li>After message (<math>t &gt; 0.5</math> s)</li> <li>After TRIP</li> </ul>



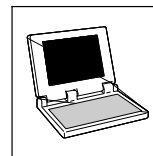
Code	LCD	Possible settings		Info
		Lenze	Selection	
C0150	Status word	<input type="checkbox"/> Disp	<p>0 {1} 65535</p> <p>Decimal value is bit-coded:</p> <p>Bit 00 Freely configurable 0</p> <p>Bit 01 Pulse inhibit (IMP)</p> <p>Bit 02 Freely configurable 2</p> <p>Bit 03 Freely configurable 3</p> <p>Bit 04 Freely configurable 4</p> <p>Bit 05 Freely configurable 5</p> <p>Bit 06 n = 0</p> <p>Bit 07 Controller inhibit (CINH)</p> <p>Bit 08 Status</p> <p>Bit 09 Status</p> <p>Bit 10 Status</p> <p>Bit 11 Status</p> <p>Bit 12 Warning</p> <p>Bit 13 Message</p> <p>Bit 14 Freely configurable 14</p> <p>Bit 15 Freely configurable 15</p>	<p>Status word DCTRL_wStat</p> <ul style="list-style-type: none"> <li>FCODE_bc150Bit0_b ... FCODE_bc150Bit15_b</li> </ul> <p>DCTRL_bStateB0_b</p> <p>DCTRL_bStateB2_b</p> <p>DCTRL_bStateB3_b</p> <p>DCTRL_bStateB4_b</p> <p>DCTRL_bStateB5_b</p> <p>DCTRL_bStateB14_b</p> <p>DCTRL_bStateB15_b</p>
[C0151]	CAN/AIF FDO	<input type="checkbox"/> Disp	<p>0 {hex} FFFF</p> <p>Hexadecimal value is bit-coded:</p>	Free digital CAN/AIF outputs
1			<p>Bit 00 CAN1_bFD00_b</p> <p>... ..</p> <p>Bit 15 CAN1_bFD031_b</p>	CAN1_OUT
2			<p>Bit 00 CAN2_bFD00_b</p> <p>... ..</p> <p>Bit 15 CAN2_bFD031_b</p>	CAN1_OUT
3			<p>Bit 00 CAN3_bFD00_b</p> <p>... ..</p> <p>Bit 15 CAN3_bFD031_b</p>	CAN1_OUT
4			<p>Bit 00 AIF1_bFD00_b</p> <p>... ..</p> <p>Bit 15 AIF3_bFD031_b</p>	AIF1_OUT
C0155			<p>0 {1} 65535</p> <p>Decimal value is bit-coded:</p> <p>Bit 00 Fail</p> <p>Bit 01 Mmax</p> <p>Bit 02 lmax</p> <p>Bit 03 IMP</p> <p>Bit 04 RDY</p> <p>Bit 05 RSP</p> <p>Bit 06 TRIP</p> <p>Bit 07 Init</p> <p>Bit 08 CW/CCW</p> <p>Bit 09 Not assigned</p> <p>... ..</p> <p>Bit 15 Not assigned</p>	Status word 2 (extended status word)



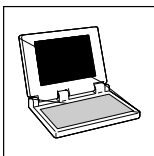
# 9300 Servo PLC

## Appendix Code table

Code	LCD	Possible settings		Info	
		Lenze	Selection		
C0157	Stat. FreeBit	Disp	0	1	Status word DCTRL: Status of freely definable bits
					DCTRL_bStateB0_b
					DCTRL_bStateB2_b
					DCTRL_bStateB3_b
					DCTRL_bStateB4_b
					DCTRL_bStateB5_b
					DCTRL_bStateB14_b
					DCTRL_bStateB15_b
C0161	Act trip	Disp			Current TRIP <ul style="list-style-type: none"> <li>Same as C0168/1</li> <li>"0" is displayed for FAIL-QSP, warning and message.</li> </ul>
C0167	Reset failmem	0	0	1	Reset fault memory
			1		
C0168	Fail number	Disp	All error messages		Fault memory: Error messages <ul style="list-style-type: none"> <li>List with error messages in their chronological order of occurrence.</li> </ul>
			1	Current error message	
			2	Last error message	
			3	Last but one error message	
			4	Last but two error message	
			5	Last but three error message	
			6	Last but four error message	
			7	Last but five error message	
			8	Last but six error message	
C0169	Failtime	Disp	0	65535	Fault memory: Power-on time <ul style="list-style-type: none"> <li>Listing of the power-on times until an error message has occurred under C0168/x.</li> <li>Refers to the power-on time meter (C0179)</li> </ul>
			1		Current error message
			2		Last error message
			3		Last but one error message
			4		Last but two error message
			5		Last but three error message
			6		Last but four error message
			7		Last but five error message
			8		Last but six error message
C0170	Counter	Disp	0	65535	Fault memory: Frequency of error messages <ul style="list-style-type: none"> <li>List with the frequency of successive occurrence of an error message under C0168/x.</li> </ul>
			1		Current error message
			2		Last error message
			3		Last but one error message
			4		Last but two error message
			5		Last but three error message
			6		Last but four error message
			7		Last but five error message
			8		Last but six error message



Code	LCD	Possible settings		Info
		Lenze	Selection	
[C0172]	OV reduce	10	0 {10 V} 100	Threshold for activating the braking torque derating before OU trip
[C0173]	UG limit	1	0 Mains < 400 V; with or without brake unit 1 Mains = 400 V; with or without brake unit 2 Mains = 460 V; with or without brake unit 3 Mains = 480 V; without brake unit 4 Mains = 480 V; with brake unit	Adaptation of DC-bus voltage thresholds <ul style="list-style-type: none"> <li>Check during commissioning and adapt if necessary</li> <li>All drive components in interconnected drives must have the same thresholds</li> </ul>
C0178	Op timer	<input type="checkbox"/> Disp	0 {1 s} 4294967295	Elapsed-hour meter <ul style="list-style-type: none"> <li>Time the controller was enabled.</li> </ul>
C0179	Mains timer	<input type="checkbox"/> Disp	0 {1 s} 4294967295	Power-on time meter <ul style="list-style-type: none"> <li>Power-on time</li> </ul>
C0183	Diagnostics	<input type="checkbox"/> Disp	0 OK 101 Initializing 102 TRIP/error 103 Emergency stop 104 IMP message 105 Power off 111 BSP C135 112 BSP AIF 113 BSP CAN 121 CINH terminal 28 122 CINH internal 1 123 CINH internal 2 124 CINH C135/STOP 125 CINH AIF 126 CINH CAN 131 FAIL-QSP 141 Power-up inhibit 142 IMP inhibit 151 QSP external terminal 152 QSP C135/STOP 153 QSP AIF 154 QSP CAN 160 PLC stop 250 Warning	Drive diagnostics <ul style="list-style-type: none"> <li>Indicates fault and status information.</li> <li>If several items of fault or status information are present simultaneously, the item with the lowest number is displayed</li> </ul> No fault Initialisation phase TRIP active Emergency stop executed Message active  Operation inhibit C135 Operation inhibit AIF Operation inhibit CAN Controller inhibited via: X5/28 DCTRL-CINH1 DCTRL-CINH2 STOP key of 9371BB Controller inhibited via AIF Controller inhibited via CAN  Restart protection active Power outputs at high resistance Quick stop (QSP) via MCTRL-QSP Quick stop (QSP) via STOP key Quick stop (QSP) via AIF Quick stop (QSP) via CAN PLC stopped Warning active (C0168)
C0199	BuildNumber	<input type="checkbox"/> Disp		Operating system software creation number
C0200	S/W Id	<input type="checkbox"/> Disp		Operating system software product code
C0201	S/W date	<input type="checkbox"/> Disp		Operating system software creation date
C0202	Internal ID	<input type="checkbox"/> Disp		Internal identification
	1			MPC1
	2			MPC2
	3			MPC3
	4			MPC4
C0203	Komm.-No.	<input type="checkbox"/> Disp		Commission number
C0204	Serial-No.	<input type="checkbox"/> Disp		Serial number
C0205	Target-Id	<input type="checkbox"/> Disp		Identification number of the PLC

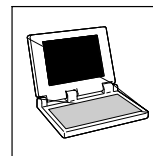


# 9300 Servo PLC

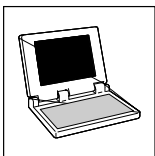
## Appendix Code table

Code	LCD	Possible settings		Info
		Lenze	Selection	
C0206	Produkt date	<input type="text" value="Disp"/>		Production date
C0207	DL info 1	<input type="text" value="Disp"/>		Download info 1
C0208	DL info 2	<input type="text" value="Disp"/>		Download info 2
C0209	DL info 3	<input type="text" value="Disp"/>		Download info 3
C0250	FCODE 1Bit	0	0 1	Freely configurable code (digital signals) • FCODE_bC250_b
C0254	Vp angle CTRL	0.4000	0.0000 {0.0001} 3.9999	Gain of angle controller (V <sub>p</sub> )
C0300				Internal error diagnostics
C0301				Internal error diagnostics
C0302				Internal error diagnostics
C0350	CAN address	1	1 {1} 63	System bus: Node address
C0351	CAN baudrate	0	0 500 kbps 1 250 kbps 2 125 kbps 3 50 kbps 4 1000 kbps 5 20 kbps	System bus: Baud rate
C0352	CAN mst	0	0 Slave (boot-up not active) 1 Master (boot-up active) 2 Master with "node guarding" (SyncReceived no longer possible) 3 Slave and "heartbeat" producer 4 Slave with "node guarding"	System bus: Master/slave configuration of the PLC • With selection 1 or 2, the PLC sends a system bus boot-up and is thus "quasi" master. • Additional information about the "heartbeat" and "node guarding" function can be found in the Manual for the function library <b>LenzeCanDSxDrv.lib</b> .
C0353	CAN addr sel		0 Identifier assignment under C0350 + basic identifier 1 Identifier assignment under C0354/x	System bus: Source for PDO identifiers
1		0		CAN1_IN/OUT
2		0		CAN2_IN/OUT
3		0		CAN3_IN/OUT
C0354	CAN addr		1 {1} 512	System bus: Definition of individual PDO identifiers • Value to be entered = Identifier - 384
1		129		CAN1_IN
2		1		CAN1_OUT
3		257		CAN2_IN
4		258		CAN2_OUT
5		385		CAN3_IN
6		386		CAN3_OUT





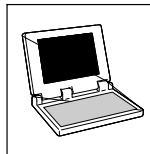
Code	LCD	Possible settings		Info
		Lenze	Selection	
C0355	CAN Id	<input type="text" value="Disp"/>	385 {1} 896	System bus: PDO identifiers
	1			CAN1_IN
	2			CAN1_OUT
	3			CAN2_IN
	4			CAN2_OUT
	5			CAN3_IN
	6			CAN3_OUT
C0356	CAN boot up			System bus: Time settings
	1	3000	0 {1 ms} 65000	Delay time after power-on for initialisation through the "quasi" master.
	2	0	0 {1} 65000 0 = Event-controlled transmission	Task time factor for sending the CAN2_OUT process data object.
	3	0		Task time factor for sending the CAN3_OUT process data object.
	4	20	0 {1 ms} 65000	Delay time for sending the process data object.
C0357	CE monit time		0 {1 ms} 65000	System bus: Monitoring time for process data input objects
	1	3000		CE1 monitoring time
	2	3000		CE2 monitoring time
	3	3000		CE3 monitoring time
C0358	Reset node	0	0 No function 1 CAN reset node	System bus: Reset node
	CAN state	<input type="text" value="Disp"/>	0 Operational 1 Pre-operational 2 Warning 3 Bus off 4 Stopped	System bus: Status
C0360	CAN message	<input type="text" value="Disp"/>	0 {1 ms} 65535	System bus: Telegram counter (number of telegrams) • For values > 65535 counting restarts with 0
	1			All sent (without free CAN objects)
	2			All received (without free CAN objects)
	3			Sent on CAN1_OUT
	4			Sent on CAN2_OUT
	5			Sent on CAN3_OUT
	6			Sent on parameter data channel1
	7			Sent on parameter data channel2
	8			Received from CAN1_IN
	9			Received from CAN2_IN
	10			Received from CAN3_IN
	11			Received from parameter data channel1
	12			Received from parameter data channel2



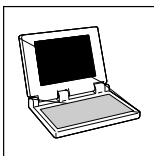
# 9300 Servo PLC

## Appendix Code table

Code	LCD	Possible settings		Info	
		Lenze	Selection		
C0361	Load IN/OUT	Disp	0	{1 %} 100	System bus: Bus load <ul style="list-style-type: none"> <li>Trouble-free operation demands that the total bus load (all connected devices) does not exceed 80 %.</li> </ul>
			1		All sent (without free CAN objects)
			2		All received (without free CAN objects)
			3		Sent on CAN1_OUT
			4		Sent on CAN2_OUT
			5		Sent on CAN3_OUT
			6		Sent on parameter data channel1
			7		Sent on parameter data channel2
			8		Received from CAN1_IN
			9		Received from CAN2_IN
			10		Received from CAN3_IN
			11		Received from parameter data channel1
			12		Received from parameter data channel2
C0362	Sync cycle	Disp	1	{1 ms} 30	System bus: Time interval between 2 sync telegrams (in preparation)
C0363	Sync corr	1	1	0.2 µs/ms 2 0.4 µs/ms 3 0.6 µs/ms 4 0.8 µs/ms 5 1.0 µs/ms	System bus: Sync correction increments
C0365	DIS:CAN active	Disp	0	CAN not active 1 CAN active	Input signal CAN active
C0366	Sync response	1	0	No response 1 Response to sync	System bus: Sync response No response PLC responds to a sync telegram by sending the CAN1_OUT object.
C0367	Sync Rx Id	128	1	{1} 256	System bus: Sync Rx identifier Receive identifier of the sync telegram.
C0368	Sync Tx Id	128	1	{1} 256	System bus: Sync Tx identifier Transmit identifier of the sync telegram.
C0369	Sync Tx Time	0	0	{1} 65000 0 = Off	System bus: CAN sync send telegram cycle <ul style="list-style-type: none"> <li>A sync telegram with the identifier of C0368 is sent with the set cycle time.</li> </ul>
C0370	Gateway addr.	0	0	{1} 63 0 = Remote parameterisation deactivated	System bus: Activate remote parameterisation <ul style="list-style-type: none"> <li>With a setting <math>\neq 0</math> all code write/read accesses are redirected to the system bus node with the node address set here.</li> <li>The corresponding code is accessed via parameter data channel SDO1 of the target device.</li> </ul>



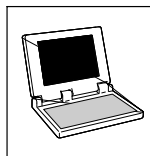
Code	LCD	Possible settings		Info
		Lenze	Selection	
C0381	HeartProTime	0		System bus: Heartbeat (slave): HeartbeatProducerTime Time interval for sending the "heartbeat" message. <ul style="list-style-type: none"> <li>Only relevant for setting C0352 = 3.</li> <li>Additional information about the "heartbeat" function can be found in the Manual for the function library <b>LenzeCanDSxDrv.lib</b>.</li> </ul>
			0 {1 ms} 65535	
C0382	GuardTime	0		System bus: Node guarding (slave): NodeGuardTime Time interval for the status request from the master. <ul style="list-style-type: none"> <li>Only relevant for setting C0352 = 4.</li> <li>Additional information about the "node guarding" function can be found in the Manual for the function library <b>LenzeCanDSxDrv.lib</b>.</li> </ul>
			0 {1 ms} 65535	
C0383	LifeTimeFact.	0		System bus: Node guarding (slave): NodeLifeTime factor Factor for the NodeLifeTime monitoring time: NodeLifeTime = C0383 x C0382 (NodeGuardTime) <ul style="list-style-type: none"> <li>Only relevant for setting C0352 = 4.</li> <li>Additional information about the "node guarding" function can be found in the Manual for the function library <b>LenzeCanDSxDrv.lib</b>.</li> </ul>
			0 {1} 255	
C0384	Err NodeGuard	3		System bus: Node guarding (slave): Response to a "node guarding" event. <ul style="list-style-type: none"> <li>Only relevant for setting C0352 = 4.</li> <li>Additional information about the "node guarding" function can be found in the Manual for the function library <b>LenzeCanDSxDrv.lib</b>.</li> </ul>
			0 TRIP 1 Message 2 Warning 3 Off 4 FAIL-QSP	
C0400	DIS: OUT	<input type="checkbox"/> Disp		Analog input terminal 1/2 (AIN1_nln_a)
			-199.99 {0.01 %} 199.99	
C0405	DIS: OUT	<input type="checkbox"/> Disp		Analog input terminal 3/4 (AIN2_nln_a)
			-199.99 {0.01 %} 199.99	
[C0416]	Resolver adj	0		Correction of the resolver error <ul style="list-style-type: none"> <li>For Lenze motors: Read resolver error from the nameplate</li> </ul>
			0 {1} 99999999	
[C0420]	Encoder const	512		Encoder: Constant for encoder input X8
			1 {1 inc/rev} 8192	
[C0421]	Enc voltage	5.00		Encoder: Supply voltage for the encoder <ul style="list-style-type: none"> <li>CAUTION: Incorrect input may destroy the encoder</li> </ul>
			5.00 {0.1 V} 8.00	
C0425	DFIN const	3		Digital frequency input DFIN_IO_DigitalFrequency: Number of increments of the encoder input
			0 256 increments per revolution 1 512 increments per revolution 2 1024 increments per revolution 3 2048 increments per revolution 4 4096 increments per revolution 5 8192 increments per revolution 6 16384 increments per revolution	
C0426	DIS: OUT	<input type="checkbox"/> Disp		Digital frequency input DFIN_IO_DigitalFrequency: DFIN_nln_v
			-32767 {1 rpm} 32767	



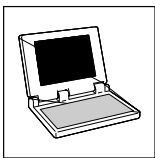
# 9300 Servo PLC

## Appendix Code table

Code	LCD	Possible settings		Info
		Lenze	Selection	
C0427	DFIN function	0	0 2 phases 1 A = Speed / B = Direction 2 A or B = Speed or direction	Digital frequency input DFIN_IO_DigitalFrequency: Type of the digital frequency signal
C0428	DFIN TP sel.	0	0 Touch probe via zero pulse 1 Touch probe through digital input X5/E5	Digital frequency input DFIN_IO_DigitalFrequency: Touch probe selection
C0429	TP delay	0	-32767 {1 inc} 32767	Digital frequency input DFIN_IO_DigitalFrequency: Touch probe delay <ul style="list-style-type: none"> <li>• Compensation of delay times of the TP signal source at X5/E5</li> </ul>
C0431	DFIN TP EDGE	0	0 Activation with positive signal 1 Activation with negative signal	Digital frequency input DFIN_IO_DigitalFrequency: Touch probe activation <ul style="list-style-type: none"> <li>• For touch probe via digital input X5/E5 (C0428 = 1)</li> </ul>
C0434	DIS: IN	<input type="checkbox"/> Disp	-199.99 {0.01 %} 199.99	Analog output terminal 62 (AOUT1_nOut_a)
C0439	DIS: AOUT2	<input type="checkbox"/> Disp	-199.99 {0.01 %} 199.99	Analog output terminal 63 (AOUT2_nOut_a)
C0441	DIS: IN	<input type="checkbox"/> Disp	0 1	State bus monitoring signal (STATE_BUS_bOut_b)
C0443	DIS: DIGIT-OUT	<input type="checkbox"/> Disp	0 {hex} FFFF Decimal value is bit-coded: Bit 0 DIGIN_bln1_b Bit 1 DIGIN_bln2_b Bit 2 DIGIN_bln3_b Bit 3 DIGIN_bln4_b Bit 4 DIGIN_bln5_b Bit 5 STATE-BUS_bln_b Bit 6 DIGIN_bClnh_b Bit 7 Not assigned	Digital inputs  X5/E1 X5/E2 X5/E3 X5/E4 X5/E5
C0444	DIS: DIGOUT	<input type="checkbox"/> Disp	0 1	Digital outputs
1			DIGOUT_bOut1_b	X5/A1
2			DIGOUT_bOut2_b	X5/A2
3			DIGOUT_bOut3_b	X5/A3
4			DIGOUT_bOut4_b	X5/A4
[C0469]	Fct STP key	2	0 Deactivated 1 Controller inhibit (CINH) 2 Quick stop (QSP)	Function of the STOP key of the operating module <ul style="list-style-type: none"> <li>• Selected function is executed when the STOP key is pressed.</li> <li>• Caution: Trouble-free functioning demands that the SB <b>DCTRL</b> is integrated into the control configuration.</li> </ul>



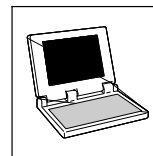
Code	LCD	Possible settings		Info	
		Lenze	Selection		
C0470	FCODE 8bit		0 {hex} FFFF	Freely configurable code (digital signals) <ul style="list-style-type: none"> <li>• C0470 has the same memory address as C0471.</li> <li>• Hexadecimal value is bit-coded.</li> </ul>	
		1	0		C0470/1 = C0471, bit 0 ... 7
		2	0		C0470/2 = C0471, bit 8 ... 15
		3	0		C0470/3 = C0471, bit 16 ... 23
		4	0		C0470/4 = C0471, bit 24 ... 31
C0471	FCODE 32bit	0	0 {1} 4294967296	Freely configurable code (digital signals) <ul style="list-style-type: none"> <li>• Variables assigned via FCODE_FreeCodes: FCODE_bC471Bit0_b ... FCODE_bC471Bit31_b</li> <li>• C0471 has the same memory address as C0470.</li> </ul>	
C0472	FCODE analog		-199.99 {0.01 %} 199.99	Freely configurable code (relative analog signals)	
		1	0		FCODE_bC472_1_a
		2	0		FCODE_bC472_2_a
		3	100		FCODE_bC472_3_a
		4	0		FCODE_bC472_4_a
		...	...		...
20	0	FCODE_bC472_20_a			
C0473	FCODE abs		-32767 {1} 32767	Freely configurable code (absolute analog signals)	
		1	1		FCODE_bC473_1_a
		2	1		FCODE_bC473_2_a
		3	0		FCODE_bC473_3_a
		...	...		...
10	0	FCODE_bC473_10_a			
C0474	FCODE PH		-2147483648 {1} 2147483647	Freely configurable code (phase signals)	
		1	0		FCODE_dnC474_1_p
		...	...		...
5	0	FCODE_dnC474_5_p			
C0475	FCODE DF		-16000 {1 rpm} 16000	Freely configurable code (phase difference signals)	
		1	0		FCODE_nC475_1_v
2	0	FCODE_nC475_2_v			



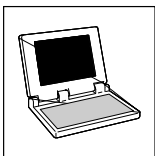
# 9300 Servo PLC

## Appendix Code table

Code	LCD	Possible settings		Info
		Lenze	Selection	
[C0490]	Feedback pos	0	0 Resolver at X7 1 Encoder TTL at X8 2 Sin/cos encoder at X8 3 Absolute value encoder ST at X8 4 Absolute value encoder MT at X8	Feedback system for the position controller <ul style="list-style-type: none"> <li>• C0490 = 0, 1, 2 can be mixed with C0495 = 0, 1, 2.</li> <li>• C0490 = 3, 4 also sets C0495 to the same value.</li> </ul>
[C0495]	Feedback n		0 Resolver at X7 1 Encoder TTL at X8 2 Sin/cos encoder at X8 3 Absolute value encoder ST (single turn) at X8 4 Absolute value encoder MT (multi turn) at X8	Feedback system for the speed controller <ul style="list-style-type: none"> <li>• C0495 = 0, 1, 2 can be mixed with C0490 = 0, 1, 2.</li> <li>• C0495 = 3, 4 also sets C0490 to the same value.</li> </ul>
C0496	NactFilter on	0	0 Not active 1 Active	Activation: Actual speed value filter time constant PT1 (C0497)
C0497	Nact filter	2.0	0.0 {0.1 ms} 50.0 0 ms = switched off	Actual speed value filter time constant PT1. Has both an effect on the system variable <i>MCTRL_nNAct_a</i> and on the following speed control.
C0504				PLC memory: RAM access via codes <ul style="list-style-type: none"> <li>• More detailed information can be found in chapter 3.6.2, "RAM access via codes".</li> </ul> ☰ 3-52
C0505				
C0506				
C0507				
C0508				
C0509				
C0510	ProtAppFlash	0	0 No write protection 1 Write protection	PLC memory: Write protection of the application FLASH



Code	LCD	Possible settings		Info			
		Lenze	Selection				
C0517	User menu			User menu with up to 32 entries <ul style="list-style-type: none"> <li>The numbers of desired codes are entered under the subcodes.</li> <li>The data is input in xxx.yy format                             <ul style="list-style-type: none"> <li>xxx: Code number</li> <li>yy: Subcode for code</li> </ul> </li> <li>There is no check whether the entered code exists.</li> </ul>			
			0.00 {0.01} 7999.00				
		1	51.00		C0051/0 MCTRL-NACT		
		2	54.00		C0054/0 Imot		
		3	56.00		C0056/0 MCTRL-MSET2		
		4	0.00		Not assigned		
		5	0.00		Not assigned		
		6	183.00		C0183/0 Diagnostics		
		7	168.01		C0168/1 Fail number		
		8	86.00		C0086/0 Mot type		
		9	22.00		C0022/0 Imax current		
		10	0.00		Not assigned		
		11	11.00		C0011/0 Nmax		
		12	0.00		Not assigned		
		13	0.00		Not assigned		
		14	105.00		C0105/0 QSP Tif		
		15	0.00		Not assigned		
		16	70.00		C0070/0 Vp speed CTRL		
		17	71.00		C0071/0 Tn speed CTRL		
		18	1500.00		C1500/0		
		19	2100.00		C2100/0 Time slice		
		20	2102.00		C2102/0 Task switch		
		21	2104.00		C2104/0 PLC Autorun		
		22	0.00				
		23	2108.00		C2108/0 PLC run/stop		
		24	0.00		Not assigned		
		...	...		...		
		30	0.00		Not assigned		
		31	94.00		C0094/0 Password		
		32	3.00		C0003/0 Par save		
		C0540	Function		2		Digital frequency output DFOUT_IO_DigitalFrequency: Function <ul style="list-style-type: none"> <li>X9 is inhibited if 0, 1, or 2 have been selected.</li> <li>DFOUT_nIn_v = 0 if 4 or 5 have been selected.</li> <li>The input signals are buffered electrically.</li> </ul>
						0 DFOUT_nOut_v as % 1 DFOUT_nOut_v as rpm 2 Incremental encoder simulation + zero pulse 4 X9 is output on X10 5 X8 is output on X10	
C0545	PH offset	0		Digital frequency output DFOUT_IO_DigitalFrequency: Phase offset of the zero pulse for incremental encoder simulation (1 rev. = 65535 inc.)			
			0 {1 inc} 65535				
C0547	DFOUT_nOut_v	Disp		Digital frequency output DFOUT_IO_DigitalFrequency: DFOUT_nOut_v as analog value (if C0540 = 0)			
			-199.99 {0.01 %} 199.99				

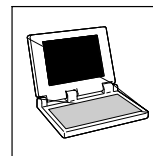


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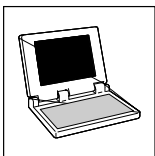
## Appendix Code table

Code	LCD	Possible settings		Info
		Lenze	Selection	
C0549	DFOUT_nOut_v	<input type="text" value="Disp"/>	-32767 {1 rpm} 32767	Digital frequency output DFOUT_IO_DigitalFrequency: DFOUT_nOut_v as speed value (if C0540 = 1)
C0559	SD8 Filter t	1.00	1 {1 ms} 200	Filter time constant (SD8) Example: When the setting is "10 ms", an SD8 TRIP is initiated after 10 ms.
C0575	max fld weak	4.00	1.00 {0.01} 8.00	Factor for limiting the max. possible field weakening <ul style="list-style-type: none"> <li>Setting "4.00" means, for example, max. 400 % field weakening possible.</li> </ul>
C0576	nErr Window	100	0 {1 %} 100	Tolerance margin for speed monitoring <ul style="list-style-type: none"> <li>Referred to <math>n_{max}</math>.</li> <li>100 % = lowest monitoring sensitivity.</li> </ul>
C0577	Vp fld weak	3.00	0.00 {0.01 ms} 15.99	Field weakening controller gain $V_p$
C0578	Tn fld weak	10.0	2.0 {0.5 ms} 8192.0 8000 ms = switched off	Field weakening controller reset time $T_n$
C0579	MONIT nErr	3	0 TRIP 1 Message 2 Warning 3 Off 4 FAIL-QSP	Speed monitoring configuration
C0580	MONIT SD8	3	0 TRIP 3 Off	Monitoring configuration: Sin/cos encoder <ul style="list-style-type: none"> <li>Setting of the filter time constant (SD8) via C0559</li> </ul>
C0581	MONIT Eer	0	0 TRIP 1 Message 2 Warning 3 Off	Monitoring configuration: External error
C0582	MONIT OH4	2	2 Warning 3 Off	Monitoring configuration: Heatsink temperature (Heatsink temperature > limit temperature C0122)
C0583	MONIT OH3	→	0 TRIP 3 Off	Monitoring configuration: Motor temperature (Motor temperature > fixed limit temperature) → Dependent on C0086
C0584	MONIT OH7	→	2 Warning 3 Off	Monitoring configuration: Motor temperature (Motor temperature > variable limit temperature C0121) → Dependent on C0086 <ul style="list-style-type: none"> <li>Temperature monitoring via resolver input</li> </ul>
C0585	MONIT OH8	3	0 TRIP 2 Warning 3 Off	Monitoring configuration: Motor temperature (Motor temperature across T1/T2 too high) <ul style="list-style-type: none"> <li>Temperature monitoring via PTC input</li> </ul>





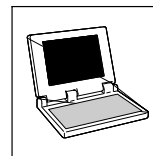
Code	LCD	Possible settings		Info
		Lenze	Selection	
C0586	MONIT SD2	0	0 TRIP 2 Warning 3 Off	Monitoring configuration: Resolver error
C0587	MONIT SD3	3	0 TRIP 2 Warning 3 Off	Monitoring configuration: Encoder error at X9/pin 8
C0588	MONIT H10/H11	3	0 TRIP 2 Warning 3 Off	Monitoring configuration: Temperature sensors (Heatsink temperature/temperature inside the controller)
C0591	MONIT CE1	3	0 TRIP 2 Warning 3 Off	System bus: Monitoring configuration CAN1_IN communication error (CE1)
C0592	MONIT CE2	3	0 TRIP 2 Warning 3 Off	System bus: Monitoring configuration CAN2_IN communication error (CE2)
C0593	MONIT CE3	3	0 TRIP 2 Warning 3 Off	System bus: Monitoring configuration CAN3_IN communication error (CE3)
C0594	MONIT SD6	→	0 TRIP 2 Warning 3 Off	Monitoring configuration: Motor temperature sensor error (X7 or X8) → Dependent on C0086
C0595	MONIT CE4	3	0 TRIP 2 Warning 3 Off	System bus: Monitoring configuration "BusOffState" (CE4)
C0596	NMAX limit	5500	0 {1 rpm} 16000	Monitoring configuration: Max. speed of the machine
C0597	MONIT LP1	3	0 TRIP 2 Warning 3 Off	Configuration of motor phase monitoring (LP1) • Setting of the monitoring limit via C0599
C0598	MONIT SD5	3	0 TRIP 2 Warning 3 Off	Monitoring configuration: Master current at X6/1, 2 (Master current < 2 mA)
C0599	Limit LP1	5	0.01 {0.01 %} 10.00	LP1 fault monitoring limit
C0603	MONIT CE5	3	0 TRIP 2 Warning 3 Off	System bus: Monitoring configuration Time-out with remote parameter setting activated (C0370)



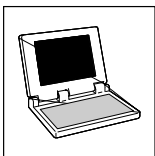
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## Appendix Code table

Code	LCD	Possible settings		Info
		Lenze	Selection	
C0606	MONIT OC8	2	0 TRIP 2 Warning 3 Off	Configuration of the I <sup>2</sup> × t-advance warning The threshold is set in C0127.
C0608	ovr Tx-Queue	0	0 TRIP 1 Message 2 Warning 3 Off 4 FAIL-QSP	System bus: Monitoring configuration Free CAN objects: Tx buffer (transmission memory overflow)
C0609	over Rx-lsr	0	0 TRIP 4 FAIL-QSP	System bus: Monitoring configuration Free CAN objects: Too many telegrams received
C0855	DIS: IN (0-15)	<input type="checkbox"/> Disp	0000 {hex} FFFF Hexadecimal value is bit-coded: Bit 00 AIF1_bInB0_b Bit 01 AIF1_bInB1_b ... Bit 15 AIF1_bInB15_b	Automation interface (AIF): Process data input words
	1		Bit 00 AIF1_bInB16_b Bit 01 AIF1_bInB17_b ... Bit 15 AIF1_bInB31_b	AIF1_IN: Process data input word 3
	2			AIF1_IN: Process data input word 4
C0856	DIS: IN.Wx	<input type="checkbox"/> Disp	-32768 {1 %} 32767	Automation interface (AIF): Process data input words
	1			AIF1_IN: Process data input word 2 (AIF1_nInW1_a)
	2			AIF1_IN: Process data input word 3 (AIF1_nInW2_a)
	3			AIF1_IN: Process data input word 4 (AIF1_nInW3_a)
C0857	DIS: IN.D1	<input type="checkbox"/> Disp	-2147483648 {1} 2147483647	Automation interface (AIF): Process data input word • AIF1_dnInD1_p (32-bit angle information)
C0858	DIS: OUT.Wx	<input type="checkbox"/> Disp	-32768 {1 %} 32767	Automation interface (AIF): Process data output words
	1			AIF1_OUT: Process data output word 2 (AIF1_nOutW1_a)
	2			AIF1_OUT: Process data output word 3 (AIF1_nOutW2_a)
	3			AIF1_OUT: Process data output word 4 (AIF1_nOutW3_a)
C0859	DIS: OUT.D1	<input type="checkbox"/> Disp	-2147483648 {1} 2147483647	Automation interface (AIF): Process data output word • AIF1_dnOutD1_p (32-bit phase information)



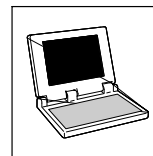
Code	LCD	Possible settings		Info				
		Lenze	Selection					
C0863	DIS: INx dig x	<input type="checkbox"/> Disp	0000 {hex} FFFF Hexadecimal value is bit-coded:	System bus: Process data input words				
			1	Bit 00 CAN1_blnB0_b Bit 01 CAN1_blnB1_b ... Bit 15 CAN1_blnB15_b	CAN1_IN: Process data input word 1			
			2	Bit 00 CAN1_blnB16_b Bit 01 CAN1_blnB17_b ... Bit 15 CAN1_blnB31_b	CAN1_IN: Process data input word 2			
			3	Bit 00 CAN2_blnB0_b Bit 01 CAN2_blnB1_b ... Bit 15 CAN2_blnB15_b	CAN2_IN: Process data input word 1			
			4	Bit 00 CAN2_blnB16_b Bit 01 CAN2_blnB17_b ... Bit 15 CAN2_blnB31_b	CAN2_IN: Process data input word 2			
			5	Bit 00 CAN3_blnB0_b Bit 01 CAN3_blnB1_b ... Bit 15 CAN3_blnB15_b	CAN3_IN: Process data input word 1			
			6	Bit 00 CAN3_blnB16_b Bit 01 CAN3_blnB17_b ... Bit 15 CAN3_blnB31_b	CAN3_IN: Process data input word 2			
			C0866	DIS: INx.Wx	<input type="checkbox"/> Disp	-32768 {1 %} 32767	System bus: Process data input words	
						1		CAN1_nlnW1_a
						2		CAN1_nlnW2_a
						3		CAN1_nlnW3_a
						4		CAN2_nlnW1_a
5		CAN2_nlnW2_a						
6		CAN2_nlnW3_a						
7		CAN2_nlnW4_a						
8		CAN3_nlnW1_a						
9		CAN3_nlnW2_a						
10		CAN3_nlnW3_a						
11		CAN3_nlnW4_a						
C0867	DIS: Inx.D1	<input type="checkbox"/> Disp	-2147483648 {1} 2147483647	System bus: Process data input double words				
			1		CAN1_IN: Process data input double word 1 (CAN1_dnlnD1_p)			
			2		CAN2_IN: Process data input double word 1 (CAN2_dnlnD1_p)			
			3		CAN3_IN: Process data input double word 1 (CAN3_dnlnD1_p)			



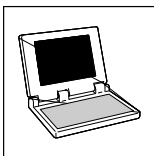
# 9300 Servo PLC

## Appendix Code table

Code	LCD	Possible settings		Info	
		Lenze	Selection		
C0868	DIS: OUTx.Wx	<input type="checkbox"/> Disp	-32768 {1 %} 32767	System bus: Process data output words	
				1	CAN1_nOutW1_a
				2	CAN1_nOutW2_a
				3	CAN1_nOutW3_a
				4	CAN2_nOutW1_a
				5	CAN2_nOutW2_a
				6	CAN2_nOutW3_a
				7	CAN2_nOutW4_a
				8	CAN3_nOutW1_a
				9	CAN3_nOutW2_a
				10	CAN3_nOutW3_a
				11	CAN3_nOutW4_a
C0869	DIS: Out1/2.Dx	<input type="checkbox"/> Disp	-2147483648 {1} 2147483647	System bus: Process data output double words	
				1	CAN1_OUT: Process data output double word 1 (CAN1_dnOutD1_p)
				2	CAN2_OUT: Process data output double word 1 (CAN2_dnOutD1_p)
				3	CAN3_OUT: Process data input double word 1 (CAN3_dnOutD1_p)
C0878	DigInOfDctrl	<input type="checkbox"/> Disp	0 1	DCTRL_DriveControl: Digital inputs	
				1	DCTRL_bClnh1_b
				2	DCTRL_bClnh1_b
				3	DCTRL_bTripSet_b
				4	DCTRL_bTripReset_b
C0879	Reset ctrl		0 Do not reset 1 Reset	Reset of control words	
				1	• C0879/x = 1 performs 1 reset.
				2	C0135
				3	AIF CAN
C0906	DIS: analog	<input type="checkbox"/> Disp	-199.99 {0.01 %} 199.99	MCTRL_MotorControl: Analog input signals	
				1	Speed setpoint (MCTRL_nNSet_a)
				2	Torque setpoint (MCTRL_nMAdd_a)
				3	Lower torque limit (MCTRL_nLoMLim_a)
				4	Upper torque limit (MCTRL_nHiMLim_a)
				5	Position controller limit (MCTRL_nPosLim_a)
				6	Lower speed limit (MCTRL_nNStartMLim_a)
				7	Field weakening (MCTRL_nFldWeak_a)
				8	I component of speed controller (MCTRL_nISet_a)
				9	Position controller adaptation (MCTRL_nPAdapt_a)



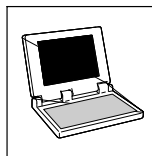
Code	LCD	Possible settings		Info					
		Lenze	Selection						
C0907	DIS: digital	<input type="checkbox"/> Disp	0	1	MCTRL_MotorControl: Digital input signals				
	1				Position control on/off (MCTRL_bPosOn_b)				
	2				Speed/torque control (MCTRL_bNMSwt_b)				
	3				Quick stop (MCTRL_bQspOut_b)				
	4				Load I component of speed controller (MCTRL_bILoad_b)				
C0908	DIS: PHI-SET	<input type="checkbox"/> Disp	-2147483648	{1 inc}	2147483647	MCTRL_MotorControl: Position controller input (MCTRL_dnPosSet_p) • 1 rev. = 65536 inc.			
C0909	speed limit	1	1	-175 % ... +175 %	2	0 % ... +175 %	3	-175 % ... 0 %	Speed setpoint limitation
C0910	TP delay	0	-32767	{1 inc}	32767	MCTRL_MotorControl: Touch probe delay • Compensation of delay times of the TP signal source at X5/E4			
C0911	MCTRL TP sel	0	0	Touch probe via zero pulse	1	Touch probe through digital input X5/E4	MCTRL_MotorControl: Touch probe selection		
C0912	MCTRL TP EDGE	0	0	Rising edge TP2	1	Falling edge TP2	MCTRL_MotorControl: Touch probe activation • For touch probe via digital input X5/E4 (C0911 = 1)		
C1120	Sync mode	0	0	Off	1	Synchronization via system bus (CAN)	2	Synchronization via terminal X3/I1	System bus: Sync source
C1121	Sync cycle	2	1	{1 ms}	13	System bus: Synchronisation cycle • Definition of the cycle time of the sync telegram/signal. • Parameterisation is only required for the slave!			
C1122	Sync phase	0.460	0	{0.001 ms}	6.5	System bus: Synchronisation phase • Phase shift between the sync telegram/signal and the start of the internal control program.			
C1123	Sync-window	0	0	{0.001 ms}	6.5	System bus: Synchronisation window • If the sync telegram/signal sent from the master is within the "time window", CAN_bSyncInsideWindow_b = TRUE.			
C1190	Char.: temp 1	0	0	Lenze standard	1	User-specific	PTC: Type selection for motor		



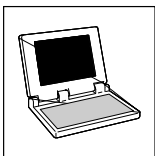
# 9300 Servo PLC

## Appendix Code table

Code	LCD	Possible settings		Info
		Lenze	Selection	
C1191	Char.: temp		0 {1 °C} 255	PTC: Temperature characteristic selection
		1	100	Characteristic for temperature 1
		2	150	Characteristic for temperature 2
C1192	Char.: OHM		0 {1 Ω} 30000	PTC: Resistance characteristic selection
		1	1670	Characteristic for R1 at temperature 1
		2	2225	Characteristic for R2 at temperature 2
C1799	DFOUT fmax	1250	20 {1} 1250	DF_OUT_DigitalFrequency: Maximum output frequency at X10 Note: The limitation of the maximum output frequency at DfOut is faulty for operating systems <=7.5. 1250 corresponds to 500 kHz
C1810	S/W Id keypad	<input type="text" value="Disp"/>		Keypad identification
C1811	S/W date keypad	<input type="text" value="Disp"/>		Keypad creation date
C2100	Time slice	13	6 {1 ms} 26	Time slice for task switch between system task and cyclic task (PLC_PRG)
C2102	Task switch	0	Activation after: 0 Time slice 1 Time slice + end PLC_PRG 2 Time slice + end PLC_PRG + end system task	Configuration of task switch process
C2104	PLC Autorun	0	0 No auto start 1 Auto start after power-on	Automatic start of the PLC Program after power-on
C2106	Downl.protect	0	0 New download possible 1 No new download possible	Write protection for the PLC program
C2107	PwDownlProt.	0	0 {1} 4294967295	Password for download write protection (C2106)
C2108	PLC run/stop	0	0 No function 1 PLC run 2 PLC stop 3 PLC reset	PLC program Start Stop Reset
C2111	GDC Id	<input type="text" value="Disp"/>	27012006132510 = • Date (day.month.year): 27.01.2006 • Time (hour:min.:sec.): 13:25:10	Compilation time/date of PLC program
C2113	PLC Prog Name	<input type="text" value="Disp"/>		Name of the PLC program
C2115	T-Fct credit	<input type="text" value="Disp"/>		Number of technology units
C2116	CreditPinCode	0	0 {1} 4294967295	Pin code for technology unit activation in the event of servicing (contact Lenze)
C2117	Full credit	<input type="text" value="Disp"/>		Service code
C2118	ParWriteChan.	0	0 PDO channel (CAN1_IO ... CAN3_IO)	CAN object for L_ParRead and L_ParWrite
			1 SDQ2 channel	



Code	LCD	Possible settings		Info																																	
		Lenze	Selection																																		
C2120	AIF: Control	0	<table border="0"> <tr> <td>0</td> <td>[1]</td> <td>255</td> </tr> <tr> <td colspan="3">Decimal value is bit-coded:</td> </tr> <tr> <td>0</td> <td>No command</td> <td></td> </tr> <tr> <td>1</td> <td>Read XCAN code + new initialization</td> <td></td> </tr> <tr> <td>2</td> <td>Read XCAN codes</td> <td></td> </tr> <tr> <td>10</td> <td>Read XCAN C2356/1 ... 4</td> <td></td> </tr> <tr> <td>11</td> <td>Read XCAN C2357</td> <td></td> </tr> <tr> <td>12</td> <td>Read XCAN C2375</td> <td></td> </tr> <tr> <td>13</td> <td>Read XCAN C2376 ... C2378</td> <td></td> </tr> <tr> <td>14</td> <td>Read XCAN C2382</td> <td></td> </tr> <tr> <td>255</td> <td>Not assigned</td> <td></td> </tr> </table>	0	[1]	255	Decimal value is bit-coded:			0	No command		1	Read XCAN code + new initialization		2	Read XCAN codes		10	Read XCAN C2356/1 ... 4		11	Read XCAN C2357		12	Read XCAN C2375		13	Read XCAN C2376 ... C2378		14	Read XCAN C2382		255	Not assigned		AIF-CAN: Control word <b>Note:</b> The state of the MSB (bit 7) of the control word automatically changes with each access to the code. Please take this into account when interpreting the data!
0	[1]	255																																			
Decimal value is bit-coded:																																					
0	No command																																				
1	Read XCAN code + new initialization																																				
2	Read XCAN codes																																				
10	Read XCAN C2356/1 ... 4																																				
11	Read XCAN C2357																																				
12	Read XCAN C2375																																				
13	Read XCAN C2376 ... C2378																																				
14	Read XCAN C2382																																				
255	Not assigned																																				
C2121	AIF: state	<input type="checkbox"/> Disp	<table border="0"> <tr> <td>0</td> <td>{dec}</td> <td>255</td> </tr> <tr> <td colspan="3">Decimal value is bit-coded:</td> </tr> <tr> <td>Bit 0</td> <td>XCAN1_IN monitoring time</td> <td></td> </tr> <tr> <td>Bit 1</td> <td>XCAN2_IN monitoring time</td> <td></td> </tr> <tr> <td>Bit 2</td> <td>XCAN3_IN monitoring time</td> <td></td> </tr> <tr> <td>Bit 3</td> <td>XCAN bus off</td> <td></td> </tr> <tr> <td>Bit 4</td> <td>XCAN operational</td> <td></td> </tr> <tr> <td>Bit 5</td> <td>XCAN pre-operational</td> <td></td> </tr> <tr> <td>Bit 6</td> <td>XCAN warning</td> <td></td> </tr> <tr> <td>Bit 7</td> <td>Internally assigned</td> <td></td> </tr> </table>	0	{dec}	255	Decimal value is bit-coded:			Bit 0	XCAN1_IN monitoring time		Bit 1	XCAN2_IN monitoring time		Bit 2	XCAN3_IN monitoring time		Bit 3	XCAN bus off		Bit 4	XCAN operational		Bit 5	XCAN pre-operational		Bit 6	XCAN warning		Bit 7	Internally assigned		AIF-CAN: Status <ul style="list-style-type: none"> <li>Detailed information can be found in the documentation for the corresponding fieldbus module.</li> </ul>			
0	{dec}	255																																			
Decimal value is bit-coded:																																					
Bit 0	XCAN1_IN monitoring time																																				
Bit 1	XCAN2_IN monitoring time																																				
Bit 2	XCAN3_IN monitoring time																																				
Bit 3	XCAN bus off																																				
Bit 4	XCAN operational																																				
Bit 5	XCAN pre-operational																																				
Bit 6	XCAN warning																																				
Bit 7	Internally assigned																																				
C2130	FileNameAddDa	<input type="checkbox"/> Disp	Symbolic name of data	Information about the additional data that was transferred to the PLC together with the PLC program. <ul style="list-style-type: none"> <li>More detailed information can be found in chapter 3.3.3, "Downloading data".  3-6</li> </ul>																																	
C2131	Type AddData	<input type="checkbox"/> Disp	Data specification identifier																																		
C2132	VersionAddData	<input type="checkbox"/> Disp	Data version																																		
C2133	TimeStamp	<input type="checkbox"/> Disp	Time stamp of data																																		
C2350	XCAN Address	1	<table border="0"> <tr> <td>1</td> <td>{1}</td> <td>63</td> </tr> </table>	1	{1}	63	AIF-CAN: Node address																														
1	{1}	63																																			
C2351	XCAN baudrate	0	<table border="0"> <tr> <td>0</td> <td>500 kbit/s</td> <td></td> </tr> <tr> <td>1</td> <td>250 kbps</td> <td></td> </tr> <tr> <td>2</td> <td>125 kbps</td> <td></td> </tr> <tr> <td>3</td> <td>50 kbps</td> <td></td> </tr> <tr> <td>4</td> <td>1000 kbps</td> <td></td> </tr> <tr> <td>5</td> <td>20 kbps</td> <td></td> </tr> <tr> <td>6</td> <td>10 kbps</td> <td></td> </tr> </table>	0	500 kbit/s		1	250 kbps		2	125 kbps		3	50 kbps		4	1000 kbps		5	20 kbps		6	10 kbps		AIF-CAN: Baud rate												
0	500 kbit/s																																				
1	250 kbps																																				
2	125 kbps																																				
3	50 kbps																																				
4	1000 kbps																																				
5	20 kbps																																				
6	10 kbps																																				
C2352	CAN mst	0	<table border="0"> <tr> <td>0</td> <td>Boot-up not active</td> <td></td> </tr> <tr> <td>1</td> <td>Boot-up active</td> <td></td> </tr> </table>	0	Boot-up not active		1	Boot-up active		AIF-CAN: Set-up "quasi" master <ul style="list-style-type: none"> <li>Controller sends system bus boot-up and is thus the "quasi" master.</li> </ul>																											
0	Boot-up not active																																				
1	Boot-up active																																				
C2353	CAN addr sel1		<table border="0"> <tr> <td>0</td> <td>Identifier assignment via C2350 + basic identifier</td> <td></td> </tr> <tr> <td>1</td> <td>Identifier assignment via C2354/x</td> <td></td> </tr> </table>	0	Identifier assignment via C2350 + basic identifier		1	Identifier assignment via C2354/x		AIF-CAN: Source for PDO identifiers																											
0	Identifier assignment via C2350 + basic identifier																																				
1	Identifier assignment via C2354/x																																				
1		0		XCAN1_IN/OUT																																	
2		0		XCAN2_IN/OUT																																	
3		0		XCAN3_IN/OUT																																	

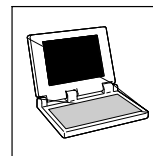


# 9300 Servo PLC

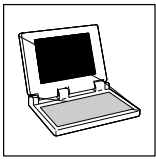
## Appendix Code table

Code	LCD	Possible settings		Info
		Lenze	Selection	
C2354	XCAN sel.addr		0 {1} 1663	AIF-CAN: Definition of individual PDO identifiers • Value to be entered = Identifier - 384
		1	129	XCAN1_IN
		2	1	XCAN1_OUT
		3	257	XCAN2_IN
		4	258	XCAN2_OUT
		5	385	XCAN3_IN
		6	386	XCAN3_OUT
C2355	XCAN Id	<input type="checkbox"/> Disp	384 {1} 2047	AIF-CAN: System bus identifiers for the PDOs
		1		XCAN1_IN
		2		XCAN1_OUT
		3		XCAN2_IN
		4		XCAN2_OUT
		5		XCAN3_IN
		6		XCAN3_OUT
C2356	CAN boot up		0 {1 ms} 65000	AIF-CAN: Time settings Delay time after power-on for initialisation through the "quasi" master
		1	3000	
			0 {1 ms} 65000	Cycle time for transmitting the process data object 0 = Event-controlled transmission
		2	0	XCAN1_OUT
		3	0	XCAN2_OUT
		4	0	XCAN3_OUT
5	0	XCAN Sync Tx cycle time		
C2357	CExmonit time		0 {1 ms} 65000	AIF-CAN: Monitoring time for process data input objects
		1	3000	XCAN1_IN
		2	3000	XCAN2_IN
		3	3000	XCAN3_IN
		4	1	Bus off
C2359	AIF HW Set.	<input type="checkbox"/> Disp	0 {1} 65535	AIF module DIP switch settings
C2367	Sync Rx Id	128		AIF-CAN: Sync Rx identifier • Receive identifier for the sync telegram
			1 {1} 256	
C2368	Sync Tx Id	128		AIF-CAN: Sync Tx identifier • Transmit identifier for the sync telegram
			1 {1} 256	
C2373	Sync Rate IN		1 {1} 240	AIF-CAN: Sync counter
		1	1	XCAN1_IN
		2	1	XCAN2_IN
		3	1	XCAN3_IN
C2374	Sync RATE OUT		1 {1} 240	AIF-CAN: Sync counter
		1	1	XCAN1_OUT
		2	1	XCAN2_OUT
		3	1	XCAN3_OUT





Code	LCD	Possible settings		Info
		Lenze	Selection	
C2375	XCAN Tx-Mode		0 Sync with response 1 Sync without response 2 Event-controlled (with mask)/cyclically 3 Event-controlled (with mask) with cyclic overlay	AIF-CAN: TX mode for XCANx_OUT • Selection of cycle time under C2356
		1	0	XCAN1_OUT
		2	0	XCAN2_OUT
		3	0	XCAN3_OUT
C2376	XCAN1 Mask		0 {hex} FFFF	AIF-CAN: XCAN1_OUT mask
		1	FFFF	Mask for process data output word 1
		2	FFFF	Mask for process data output word 2
		3	FFFF	Mask for process data output word 3
		4	FFFF	Mask for process data output word 4
C2377	XCAN2 Mask		0 {hex} FFFF	AIF-CAN: XCAN2_OUT mask
		1	FFFF	Mask for process data output word 1
		2	FFFF	Mask for process data output word 2
		3	FFFF	Mask for process data output word 3
		4	FFFF	Mask for process data output word 4
C2378	XCAN3 Mask		0 {hex} FFFF	AIF-CAN: XCAN3_OUT mask
		1	FFFF	Mask for process data output word 1
		2	FFFF	Mask for process data output word 2
		3	FFFF	Mask for process data output word 3
		4	FFFF	Mask for process data output word 4
C2382	XCAN Conf. CE		0 Off 1 Controller inhibit 2 Quick stop (QSP)	AIF-CAN: Monitoring configuration
		1	0	XCAN1_IN (no telegrams received)
		2	0	XCAN2_IN (no telegrams received)
		3	0	XCAN3_IN (no telegrams received)
		4	0	Bus off
		5	0	Life guarding event
C2500			0 {1} 65535	Temporary codes (see chapter 3.6.1)
		1	0	%MW 0
		...	...	...
		255	0	%MW 254
C2501			0 {1} 65535	Temporary codes (see chapter 3.6.1)
		1	0	%MW 255
		...	...	...
		255	0	%MW 509



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## Appendix

### 3.6.1 Temporary codes

Codes C2500 and C2501 are temporary codes, i.e. the data

- does not occupy any EEPROM memory space.
- cannot be saved in the parameter set of the unit using C0003 = 1.
- will be lost after mains disconnection or power failure.
- is fixedly linked with the PLC flag area.



- Temporary codes should be used for parameters which are only accessed during a switch-on cycle of the PLC.
- The temporary codes can also be used to directly access the flag area of the PLC (e.g via HMI) without having to create a variable.

### 3.6.2 RAM access via codes

If you want to access the RAM of the PLC from external control systems or PC tools, for instance to manipulate motion profile data online, you can use the following codes:

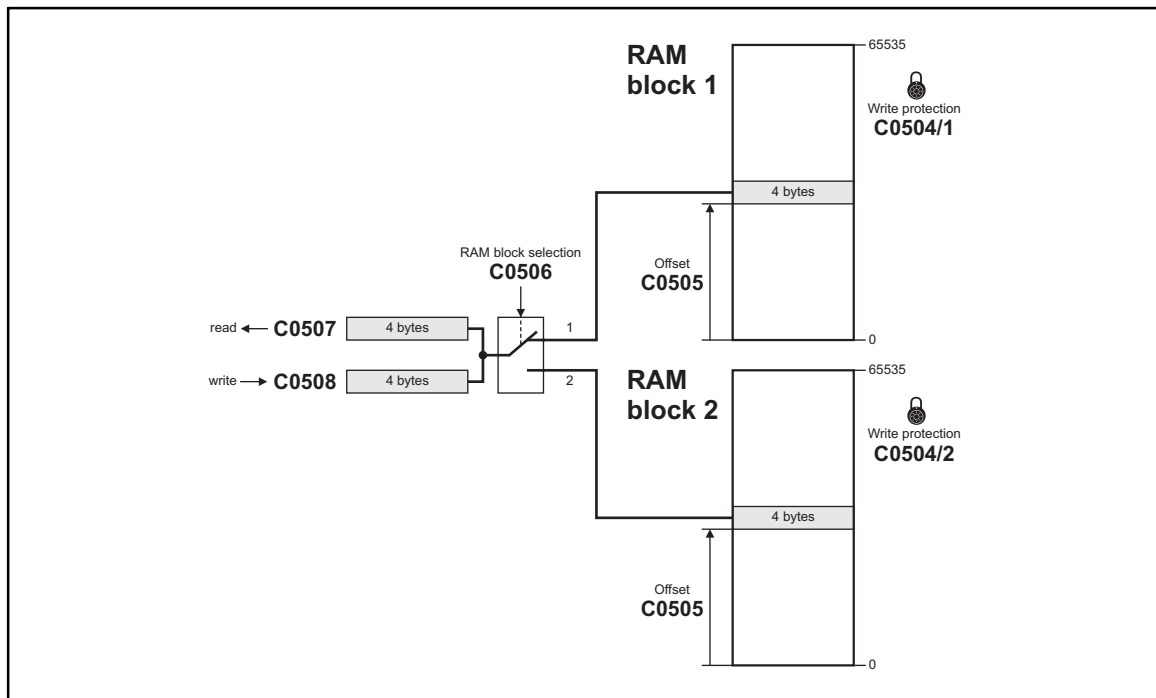
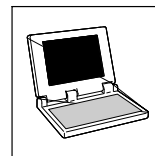


Fig. 3-1

Codes for RAM access

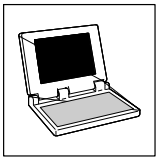


Parameters														
Code	Subcode	Data type	Access	Info										
				Possible settings	Presetting									
C0504	1 2	-	R / W	Activate/deactivate write protection for RAM <ul style="list-style-type: none"> <li>When the write protection is activated, the RAM cannot be written via <b>LenzeMemDrv.lib</b> codes or functions.</li> </ul> <table border="1"> <tr> <td>0</td> <td>Deactivate write protection for RAM block 1</td> <td rowspan="2">0</td> </tr> <tr> <td>1</td> <td>Activate write protection for RAM block 1</td> </tr> <tr> <td>0</td> <td>Deactivate write protection for RAM block 2</td> <td rowspan="2">0</td> </tr> <tr> <td>1</td> <td>Activate write protection for RAM block 2</td> </tr> </table>	0	Deactivate write protection for RAM block 1	0	1	Activate write protection for RAM block 1	0	Deactivate write protection for RAM block 2	0	1	Activate write protection for RAM block 2
				0	Deactivate write protection for RAM block 1	0								
				1	Activate write protection for RAM block 1									
				0	Deactivate write protection for RAM block 2	0								
1	Activate write protection for RAM block 2													
C0505		-	W	Offset address within the RAM block selected under C0506 <table border="1"> <tr> <td>0</td> <td>{1}</td> <td>65532</td> <td>0</td> </tr> </table>	0	{1}	65532	0						
0	{1}	65532	0											
C0506		-	W	Selection of the RAM block for access under C0508/C0509 <table border="1"> <tr> <td>1</td> <td>RAM block 1</td> <td></td> </tr> <tr> <td>2</td> <td>RAM block 2</td> <td></td> </tr> </table>	1	RAM block 1		2	RAM block 2					
1	RAM block 1													
2	RAM block 2													
C0507		Double integer	R	Value read from the RAM block <ul style="list-style-type: none"> <li>After the RAM block has been read, the pointer to the memory address is automatically incremented by 4 bytes.</li> </ul>										
C0508		Double integer	W	Value to be written in the RAM block <ul style="list-style-type: none"> <li>After the RAM block has been written, the pointer to the memory address is automatically incremented by 4 bytes.</li> </ul>										
C0509		-	R / W	Check sum test <b>Note:</b> Stop the PLC during the check sum test to avoid a time-out when reading back the code. <table border="1"> <tr> <td>0</td> <td>Deactivated</td> <td rowspan="2">0</td> </tr> <tr> <td>1</td> <td>Activated</td> </tr> </table>	0	Deactivated	0	1	Activated					
				0	Deactivated	0								
1	Activated													



### Note!

- The RAM access is processed in parallel to the PLC program in the system task. The processing time therefore depends on the workload of the system.
- You can use the functions of the **LenzeMemDrv.lib** function library to access the RAM from your IEC 61131 program.



# 9300 Servo PLC

## Appendix

### Auto-increment access

The four data bytes are always read/written through "auto-increment access", i.e. the pointer to the address in the selected RAM block is automatically incremented by four bytes after reading code C0507 or writing code C0508:

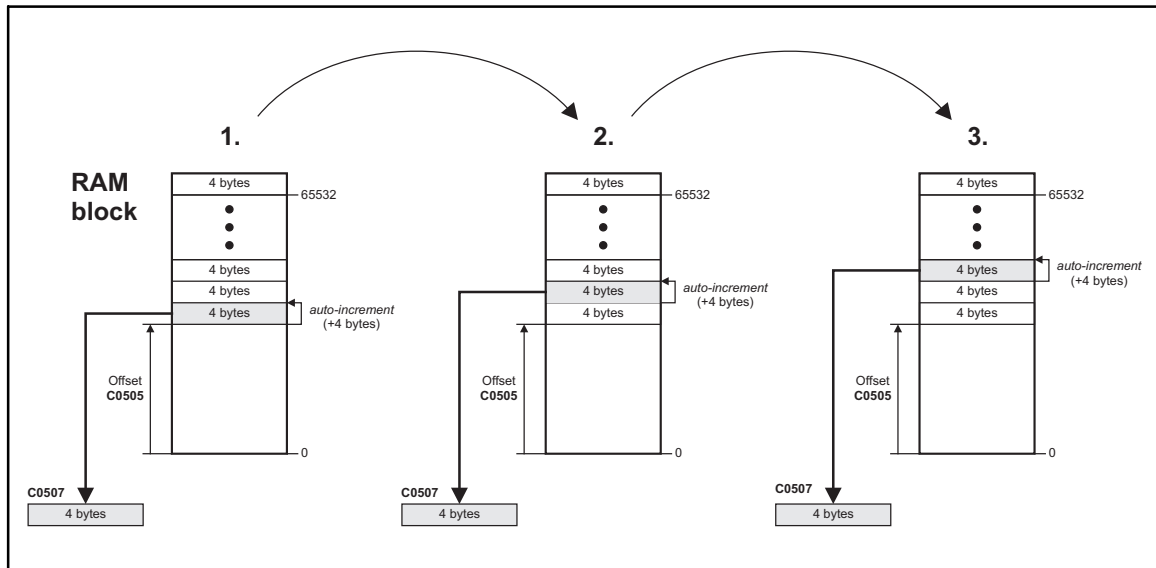
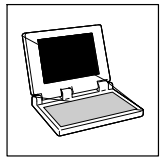


Fig. 3-2

Example: Reading successive double integer values from the RAM block through auto-increment access



### 3.7 Attribute table

If you want to create your own programs, you will need the information given in the attribute table. This table contains all the information required for communicating to the PLC via parameters.

#### How to read the attribute table:

Column		Meaning	Entry	
Code		Designation of the Lenze code	Cxxxx	
Index	dec	Index used to address the parameter. The subindex of an array variable corresponds to the Lenze subcode number	24575 - Lenze code number	Only required for control via INTERBUS-S, PROFIBUS-DP or system bus (CAN).
	hex		5FFFh - Lenze code number	
Data	DS	Data structure	E	Single variable (only one parameter element)
			A	Array variable (several parameter elements)
	DA	Number of array elements (subcodes)		
	DT	Data type	B8	1 byte, bit-coded
			B16	2 bytes, bit-coded
			B32	4 bytes, bit-coded
			FIX32	32-bit value with sign; decimal with 4 decimal positions
			I32	4 bytes with sign
			U16	2 bytes without sign
			U32	4 bytes without sign
			VS	ASCII string
	Format	LECOM format (see also Operating Instructions for fieldbus module 2102)	VD	ASCII decimal format
			VH	ASCII hexadecimal format
VS			String format	
VO			Octet string format for data blocks	
DL	Data length in bytes			
Decimal position	Number of decimal positions			
Access	LCM-R/W	Access authorisation for LECOM	Ra	Reading is always permitted.
			Wa	Writing is always permitted.
			W	Writing is attached to a condition.
	Condition	Condition for writing	CINH	Writing is only permitted if the controller is inhibited (CINH). <sup>1)</sup>
			PLC Stop	Writing is only permitted if the PLC program is stopped.

<sup>1)</sup> Only with 9300 Servo PLC

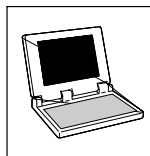
Code	Index		Data						Access	
	dec	hex	DS	DA	DT	Format	DL	Decimal position	LCM-R/W	Condition
C0002	24573	5FFDh	E	1	FIX32	VD	4	0	Ra/W	CINH + PLC stop
C0003	24572	5FFCh	E	1	FIX32	VD	4	0	Ra/Wa	
C0004	24571	5FFBh	E	1	FIX32	VD	4	0	Ra/Wa	
C0006	24569	5FF9h	E	1	FIX32	VD	4	0	Ra/W	CINH
C0009	24566	5FF6h	E	1	FIX32	VD	4	0	Ra/Wa	
C0011	24564	5FF4h	E	1	FIX32	VD	4	0	Ra/Wa	
C0017	24558	5FEEh	E	1	FIX32	VD	4	0	Ra/Wa	
C0018	24557	5FEDh	E	1	FIX32	VD	4	0	Ra/Wa	
C0019	24556	5FEC	E	1	FIX32	VD	4	0	Ra/Wa	
C0022	24553	5FE9h	E	1	FIX32	VD	4	2	Ra/Wa	
C0025	24550	5FE6h	E	1	FIX32	VD	4	0	Ra/W	CINH
C0026	24549	5FE5h	A	2	FIX32	VD	4	2	Ra/Wa	
C0027	24548	5FE4h	A	2	FIX32	VD	4	2	Ra/Wa	
C0030	24545	5FE1h	E	1	FIX32	VD	4	0	Ra/Wa	
C0032	24543	5FDFh	E	1	FIX32	VD	4	0	Ra/Wa	
C0034	24541	5FDDh	E	1	FIX32	VD	4	0	Ra/Wa	



# 9300 Servo PLC

## Appendix Attribute table

Code	Index		Data						Access	
	dec	hex	DS	DA	DT	Format	DL	Decimal position	LCM-R/W	Condition
C0037	24538	5FDAh	E	1	FIX32	VD	4	0	Ra/Wa	
C0040	24535	5FD7h	E	1	FIX32	VD	4	0	Ra/Wa	
C0042	24533	5FD5h	E	1	FIX32	VD	4	0	Ra	
C0043	24532	5FD4h	E	1	FIX32	VD	4	0	Ra/Wa	
C0050	24525	5FCDh	E	1	FIX32	VD	4	2	Ra	
C0051	24524	5FCCh	E	1	FIX32	VD	4	0	Ra	
C0052	24523	5FCBh	E	1	FIX32	VD	4	0	Ra	
C0053	24522	5FCAh	E	1	FIX32	VD	4	0	Ra	
C0054	24521	5FC9h	E	1	FIX32	VD	4	1	Ra	
C0056	24519	5FC7h	E	1	FIX32	VD	4	0	Ra	
C0057	24518	5FC6h	E	1	FIX32	VD	4	1	Ra	
C0058	24517	5FC5h	E	1	FIX32	VD	4	1	Ra/Wa	
C0059	24516	5FC4h	E	1	FIX32	VD	4	0	Ra	
C0060	24515	5FC3h	E	1	FIX32	VD	4	0	Ra	
C0061	24514	5FC2h	E	1	FIX32	VD	4	0	Ra	
C0063	24512	5FC0h	E	1	FIX32	VD	4	0	Ra	
C0064	24511	5FBFh	E	1	FIX32	VD	4	0	Ra	
C0067	24508	5FBCh	E	1	FIX32	VD	4	0	Ra	
C0070	24505	5FB9h	E	1	FIX32	VD	4	1	Ra/Wa	
C0071	24504	5FB8h	E	1	FIX32	VD	4	1	Ra/Wa	
C0072	24503	5FB7h	E	1	FIX32	VD	4	1	Ra/Wa	
C0075	24500	5FB4h	E	1	FIX32	VD	4	2	Ra/Wa	
C0076	24499	5FB3h	E	1	FIX32	VD	4	1	Ra/Wa	
C0077	24498	5FB2h	E	1	FIX32	VD	4	2	Ra/Wa	
C0078	24497	5FB1h	E	1	FIX32	VD	4	1	Ra/Wa	
C0081	24494	5FAEh	E	1	FIX32	VD	4	2	Ra/W	CINH
C0084	24491	5FABh	E	1	FIX32	VD	4	2	Ra/W	CINH
C0085	24490	5FAAh	E	1	FIX32	VD	4	2	Ra/W	CINH
C0086	24489	5FA9h	E	1	FIX32	VD	4	0	Ra/W	CINH
C0087	24488	5FA8h	E	1	FIX32	VD	4	0	Ra/W	CINH
C0088	24487	5FA7h	E	1	FIX32	VD	4	1	Ra/W	CINH
C0089	24486	5FA6h	E	1	FIX32	VD	4	0	Ra/W	CINH
C0090	24485	5FA5h	E	1	FIX32	VD	4	0	Ra/W	CINH
C0091	24484	5FA4h	E	1	FIX32	VD	4	2	Ra/W	CINH
C0093	24482	5FA2h	E	1	FIX32	VD	4	0	Ra	
C0094	24481	5FA1h	E	1	FIX32	VD	4	0	Ra/Wa	
C0095	24480	5FA0h	E	1	FIX32	VD	4	0	Ra/W	CINH
C0096	24479	5F9Fh	A	2	FIX32	VD	4	0	Ra/Wa	
C0099	24476	5F9Ch	E	1	FIX32	VD	4	1	Ra	
C0105	24470	5F96h	E	1	FIX32	VD	4	3	Ra/Wa	
C0108	24467	5F93h	A	2	FIX32	VD	4	2	Ra/Wa	
C0109	24466	5F92h	A	2	FIX32	VD	4	2	Ra/Wa	
C0114	24461	5F8Dh	A	5	FIX32	VD	4	0	Ra/Wa	
C0118	24457	5F89h	A	4	FIX32	VD	4	0	Ra/Wa	
C0121	24454	5F86h	E	1	FIX32	VD	4	0	Ra/Wa	
C0122	24453	5F85h	E	1	FIX32	VD	4	0	Ra/Wa	
C0125	24450	5F82h	E	1	FIX32	VD	4	0	Ra/Wa	
C0126	24449	5F81h	E	1	FIX32	VD	4	0	Ra/Wa	
C0135	24440	5F78h	E	1	B16	VH	2	0	Ra/Wa	
C0136	24439	5F77h	A	3	B16	VH	2	0	Ra	
C0141	24434	5F72h	E	1	FIX32	VD	4	2	Ra/Wa	



Code	Index		Data						Access	
	dec	hex	DS	DA	DT	Format	DL	Decimal position	LCM-R/W	Condition
C0142	24433	5F71h	E	1	FIX32	VD	4	0	Ra/Wa	
C0150	24425	5F69h	E	1	B16	VH	2	0	Ra	
C0151	24424	5F68h	E	1	B32	VH	4	0	Ra	
C0155	24420	5F64h	E	1	B16	VH	2	0	Ra	
C0157	24418	5F62h	A	7	FIX32	VD	4	0	Ra	
C0161	24414	5F5Eh	E	1	FIX32	VD	4	0	Ra	
C0167	24408	5F58h	E	1	FIX32	VD	4	0	Ra/Wa	
C0168	24407	5F57h	A	8	FIX32	VD	4	0	Ra	
C0169	24406	5F56h	A	8	U32	VH	4	0	Ra	
C0170	24405	5F55h	A	8	FIX32	VD	4	0	Ra	
C0172	24403	5F53h	E	1	FIX32	VD	4	0	Ra/Wa	
C0173	24402	5F52h	E	1	FIX32	VD	4	0	Ra/Wa	
C0178	24397	5F4Dh	E	1	U32	VH	4	0	Ra	
C0179	24396	5F4Ch	E	1	U32	VH	4	0	Ra	
C0183	24392	5F48h	E	1	FIX32	VD	4	0	Ra	
C0199	24376	5F38h	E	1	FIX32	VD	4	0	Ra	
C0200	24375	5F37h	E	1	VS	VS	14	0	Ra	
C0201	24374	5F36h	E	1	VS	VS	20	0	Ra	
C0202	24373	5F35h	E	1	FIX32	VD	4	0	Ra	
C0203	24372	5F34h	E	1	VS	VS	12	0	Ra	
C0204	24371	5F33h	E	1	FIX32	VD	4	0	Ra	
C0206	24369	5F31h	E	1	VS	VS	13	0	Ra	
C0207	24368	5F30h	E	1	VS	VS	14	0	Ra	
C0208	24367	5F2Fh	E	1	VS	VS	14	0	Ra	
C0209	24366	5F2Eh	E	1	VS	VS	14	0	Ra	
C0250	24325	5F05h	E	1	FIX32	VD	4	0	Ra/Wa	
C0254	24321	5F01h	E	1	FIX32	VD	4	4	Ra/Wa	
C0300	24275	5ED3h	E	1	FIX32	VD	4	0	Ra	
C0301	24274	5ED2h	E	1	FIX32	VD	4	0	Ra	
C0302	24273	5ED1h	E	1	U32	VH	4	0	Ra	
C0350	24225	5EA1h	E	1	FIX32	VD	4	0	Ra/Wa	
C0351	24224	5EA0h	E	1	FIX32	VD	4	0	Ra/Wa	
C0352	24223	5E9Fh	E	1	FIX32	VD	4	0	Ra/Wa	
C0353	24222	5E9Eh	A	3	FIX32	VD	4	0	Ra/Wa	
C0354	24221	5E9Dh	A	6	FIX32	VD	4	0	Ra/Wa	
C0355	24220	5E9Ch	A	6	FIX32	VD	4	0	Ra	
C0356	24219	5E9Bh	A	4	FIX32	VD	4	0	Ra/Wa	
C0357	24218	5E9Ah	A	3	FIX32	VD	4	0	Ra/Wa	
C0358	24217	5E99h	E	1	FIX32	VD	4	0	Ra/Wa	
C0359	24216	5E98h	E	1	FIX32	VD	4	0	Ra	
C0360	24215	5E97h	A	12	FIX32	VD	4	0	Ra	
C0361	24214	5E96h	A	12	FIX32	VD	4	2	Ra	
C0362	24213	5E95h	E	1	FIX32	VD	4	3	Ra	
C0363	24212	5E94h	E	1	FIX32	VD	4	0	Ra/Wa	
C0365	24210	5E92h	E	1	FIX32	VD	4	0	Ra	
C0366	24209	5E91h	E	1	FIX32	VD	4	0	Ra/Wa	
C0367	24208	5E90h	E	1	FIX32	VD	4	0	Ra/Wa	
C0368	24207	5E8Fh	E	1	FIX32	VD	4	0	Ra/Wa	
C0369	24206	5E8Eh	E	1	FIX32	VD	4	0	Ra/Wa	
C0400	24175	5E6Fh	E	1	FIX32	VD	4	2	Ra	
C0405	24170	5E6Ah	E	1	FIX32	VD	4	2	Ra	

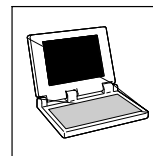


# 9300 Servo PLC

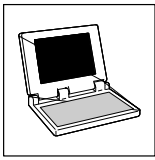
## Appendix Attribute table

Code	Index		Data						Access	
	dec	hex	DS	DA	DT	Format	DL	Decimal position	LCM-R/W	Condition
C0416	24159	5E5Fh	E	1	U32	VH	4	0	Ra/W	CINH
C0420	24155	5E5Bh	E	1	FIX32	VD	4	0	Ra/W	CINH
C0421	24154	5E5Ah	E	1	FIX32	VD	4	1	Ra/W	CINH
C0425	24150	5E56h	E	1	FIX32	VD	4	0	Ra/Wa	
C0426	24149	5E55h	E	1	FIX32	VD	4	0	Ra	
C0427	24148	5E54h	E	1	FIX32	VD	4	0	Ra/Wa	
C0428	24147	5E53h	E	1	FIX32	VD	4	0	Ra/Wa	
C0429	24146	5E52h	E	1	FIX32	VD	4	0	Ra/Wa	
C0431	24144	5E50h	E	1	FIX32	VD	4	0	Ra/Wa	
C0434	24141	5E4Dh	A	3	FIX32	VD	4	2	Ra	
C0439	24136	5E48h	A	3	FIX32	VD	4	2	Ra	
C0441	24134	5E46h	E	1	FIX32	VD	4	0	Ra	
C0443	24132	5E44h	E	1	B8	VH	1	0	Ra	
C0444	24131	5E43h	A	4	FIX32	VD	4	0	Ra	
C0469	24106	5E2Ah	E	1	FIX32	VD	4	0	Ra/W	CINH
C0470	24105	5E29h	A	4	B8	VH	1	0	Ra/Wa	
C0471	24104	5E28h	E	1	B32	VH	4	0	Ra/Wa	
C0472	24103	5E27h	A	20	FIX32	VD	4	2	Ra/Wa	
C0473	24102	5E26h	A	10	FIX32	VD	4	0	Ra/Wa	
C0474	24101	5E25h	A	5	I32	VH	4	0	Ra/Wa	
C0475	24100	5E24h	A	2	FIX32	VD	4	0	Ra/Wa	
C0490	24085	5E15h	E	1	FIX32	VD	4	0	Ra/W	CINH
C0495	24080	5E10h	E	1	FIX32	VD	4	0	Ra/W	CINH
C0497	24078	5E0Eh	E	1	FIX32	VD	4	1	Ra/Wa	
C0504	24071	5E07h	A	2	FIX32	VD	4	0	Ra/Wa	
C0505	24070	5E06h	E	1	FIX32	VD	4	0	Ra/Wa	
C0506	24069	5E05h	E	1	FIX32	VD	4	0	Ra/Wa	
C0507	24068	5E04h	E	1	FIX32	VD	4	0	Ra	
C0508	24067	5E03h	E	1	FIX32	VD	4	0	Ra/Wa	
C0509	24066	5E02h	E	1	FIX32	VD	4	0	Ra/Wa	
C0510	24065	5E01h	E	1	FIX32	VD	4	0	Ra/Wa	
C0517	24058	5DFAh	A	32	FIX32	VD	4	2	Ra/Wa	
C0540	24035	5DE3h	E	1	FIX32	VD	4	0	Ra/Wa	
C0545	24030	5DDEh	E	1	FIX32	VD	4	0	Ra/Wa	
C0547	24028	5DDCh	E	1	FIX32	VD	4	2	Ra	
C0549	24026	5DDAh	E	1	FIX32	VD	4	0	Ra	
C0559	24016	5DD0h	E	1	FIX32	VD	4	0	Ra/Wa	
C0577	23998	5DBEh	E	1	FIX32	VD	4	2	Ra/Wa	
C0578	23997	5DBDh	E	1	FIX32	VD	4	1	Ra/Wa	
C0580	23995	5DBBh	E	1	FIX32	VD	4	0	Ra/Wa	
C0581	23994	5DBAh	E	1	FIX32	VD	4	0	Ra/Wa	
C0582	23993	5DB9h	E	1	FIX32	VD	4	0	Ra/Wa	
C0583	23992	5DB8h	E	1	FIX32	VD	4	0	Ra/Wa	
C0584	23991	5DB7h	E	1	FIX32	VD	4	0	Ra/Wa	
C0585	23990	5DB6h	E	1	FIX32	VD	4	0	Ra/Wa	
C0586	23989	5DB5h	E	1	FIX32	VD	4	0	Ra/Wa	
C0587	23988	5DB4h	E	1	FIX32	VD	4	0	Ra/Wa	
C0588	23987	5DB3h	E	1	FIX32	VD	4	0	Ra/Wa	
C0591	23984	5DB0h	E	1	FIX32	VD	4	0	Ra/Wa	
C0592	23983	5DAFh	E	1	FIX32	VD	4	0	Ra/Wa	
C0593	23982	5DAEh	E	1	FIX32	VD	4	0	Ra/Wa	





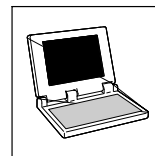
Code	Index		Data						Access	
	dec	hex	DS	DA	DT	Format	DL	Decimal position	LCM-R/W	Condition
C0594	23981	5DADh	E	1	FIX32	VD	4	0	Ra/Wa	
C0595	23980	5DACH	E	1	FIX32	VD	4	0	Ra/Wa	
C0596	23979	5DABh	E	1	FIX32	VD	4	0	Ra/Wa	
C0597	23978	5DAAh	E	1	FIX32	VD	4	0	Ra/Wa	
C0598	23977	5DA9h	E	1	FIX32	VD	4	0	Ra/Wa	
C0599	23976	5DA8h	E	1	FIX32	VD	4	1	Ra/Wa	
C0608	23963	5D9Bh	E	1	FIX32	VD	4	0	Ra/Wa	
C0609	23962	5D9Ah	E	1	FIX32	VD	4	0	Ra/Wa	
C0855	23720	5CA8h	A	2	B16	VH	2	0	Ra	
C0856	23719	5CA7h	A	3	I32	VH	4	2	Ra	
C0857	23718	5CA6h	E	1	I32	VH	4	0	Ra	
C0858	23717	5CA5h	A	3	I32	VH	4	2	Ra	
C0859	23716	5CA4h	E	1	I32	VH	4	0	Ra	
C0863	23712	5CA0h	A	6	B16	VH	2	0	Ra	
C0866	23709	5C9Dh	A	11	FIX32	VD	4	2	Ra	
C0867	23708	5C9Ch	A	3	I32	VH	4	0	Ra	
C0868	23707	5C9Bh	A	11	FIX32	VD	4	2	Ra	
C0869	23706	5C9Ah	A	3	I32	VH	4	0	Ra	
C0878	23697	5C91h	A	4	FIX32	VD	4	0	Ra	
C0879	23696	5C90h	A	3	FIX32	VD	4	0	Ra/Wa	
C0906	23669	5C75h	A	9	FIX32	VD	4	2	Ra	
C0907	23668	5C74h	A	4	FIX32	VD	4	0	Ra	
C0908	23667	5C73h	E	1	I32	VH	4	0	Ra	
C0909	23666	5C72h	E	1	FIX32	VD	4	0	Ra/Wa	
C0910	23665	5C71h	E	1	FIX32	VD	4	0	Ra/Wa	
C0911	23664	5C71h	E	1	FIX32	VD	4	0	Ra/Wa	
C0912	23663	5C70h	E	1	FIX32	VD	4	0	Ra/Wa	
C1120	23455	5B9Fh	E	1	FIX32	VD	4	0	Ra/Wa	
C1121	23454	5B9Eh	A	2	FIX32	VD	4	0	Ra/Wa	
C1122	23453	5B9Dh	E	1	FIX32	VD	4	3	Ra/Wa	
C1123	23452	5B9Ch	A	2	FIX32	VD	4	3	Ra/Wa	
C1190	23385	5B59h	E	1	FIX32	VD	4	0	Ra/Wa	
C1191	23384	5B58h	A	2	FIX32	VD	4	0	Ra/Wa	
C1192	23383	5B57h	A	2	FIX32	VD	4	0	Ra/Wa	
C1799	22776	58F8h	E	1	FIX32	VD	4	0	Ra/Wa	
C1810	22765	58EDh	E	1	VS	VS	14	0	Ra	
C1811	22764	58ECh	E	1	VS	VS	14	0	Ra	
C2100	22475	57CBh	E	1	FIX32	VD	4	0	Ra/Wa	
C2102	22473	57C9h	E	1	FIX32	VD	4	0	Ra/Wa	
C2104	22471	57C7h	E	1	FIX32	VD	4	0	Ra/Wa	
C2108	22467	57C3h	E	1	FIX32	VD	4	0	Ra/Wa	
C2111	22464	57C0h	E	1	VS	VS	14	0	Ra	
C2113	22462	57BDh	E	1	VS	VS	14	0	Ra	
C2114	22461	57BCh	A	13	U32	VH	4	0	Ra	
C2115	22460	57BBh	E	1	U16	VH	2	0	Ra/Wa	
C2117	22458	57B9h	E	1	FIX32	VD	4	0	Ra	
C2118	22457	57B8h	E	1	FIX32	VD	4	0	Ra/Wa	
C2120	22455	57B7h	E	1	FIX32	VD	4	0	Ra/Wa	
C2121	22454	57B6h	E	1	B8	VH	1	0	Ra	
C2350	22225	56D1h	E	1	FIX32	VD	4	0	Ra/Wa	
C2351	22224	56D0h	E	1	FIX32	VD	4	0	Ra/Wa	



# 9300 Servo PLC

## Appendix Attribute table

Code	Index		Data						Access	
	dec	hex	DS	DA	DT	Format	DL	Decimal position	LCM-R/W	Condition
C2352	22223	56CFh	E	1	FIX32	VD	4	0	Ra/Wa	
C2353	22222	56CEh	A	3	FIX32	VD	4	0	Ra/Wa	
C2354	22221	56CDh	A	6	FIX32	VD	4	0	Ra/Wa	
C2355	22220	56CCh	A	6	FIX32	VD	4	0	Ra/Wa	
C2356	22219	56CBh	A	5	FIX32	VD	4	0	Ra/Wa	
C2357	22218	56CAh	A	4	FIX32	VD	4	0	Ra/Wa	
C2359	22216	56C8h	E	1	FIX32	VD	4	0	Ra/Wa	
C2367	22208	56C0h	E	1	FIX32	VD	4	0	Ra/Wa	
C2368	22207	56BFh	E	1	FIX32	VD	4	0	Ra/Wa	
C2373	22202	56BAh	A	3	FIX32	VD	4	0	Ra/Wa	
C2374	22201	56B9h	A	3	FIX32	VD	4	0	Ra/Wa	
C2375	22200	56B8h	A	3	FIX32	VD	4	0	Ra/Wa	
C2376	22199	56B7h	A	4	FIX32	VD	4	0	Ra/Wa	
C2377	22198	56B6h	A	4	FIX32	VD	4	0	Ra/Wa	
C2378	22197	56B5h	A	4	FIX32	VD	4	0	Ra/Wa	
C2382	22193	56B1h	A	5	FIX32	VD	4	0	Ra/Wa	
C2500	22075	563Bh	A	255	FIX32	VD	4	0	Ra/Wa	
C2501	22074	563Ah	A	255	FIX32	VD	4	0	Ra/Wa	



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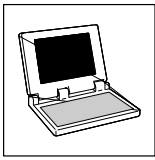
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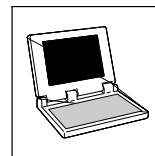
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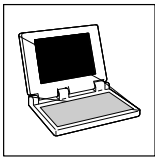
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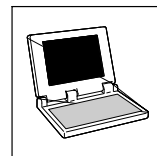
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